

10.0 BREWER REFERENCE DOCUMENTATION

Section 10.1 Overall Assembly and External Cables

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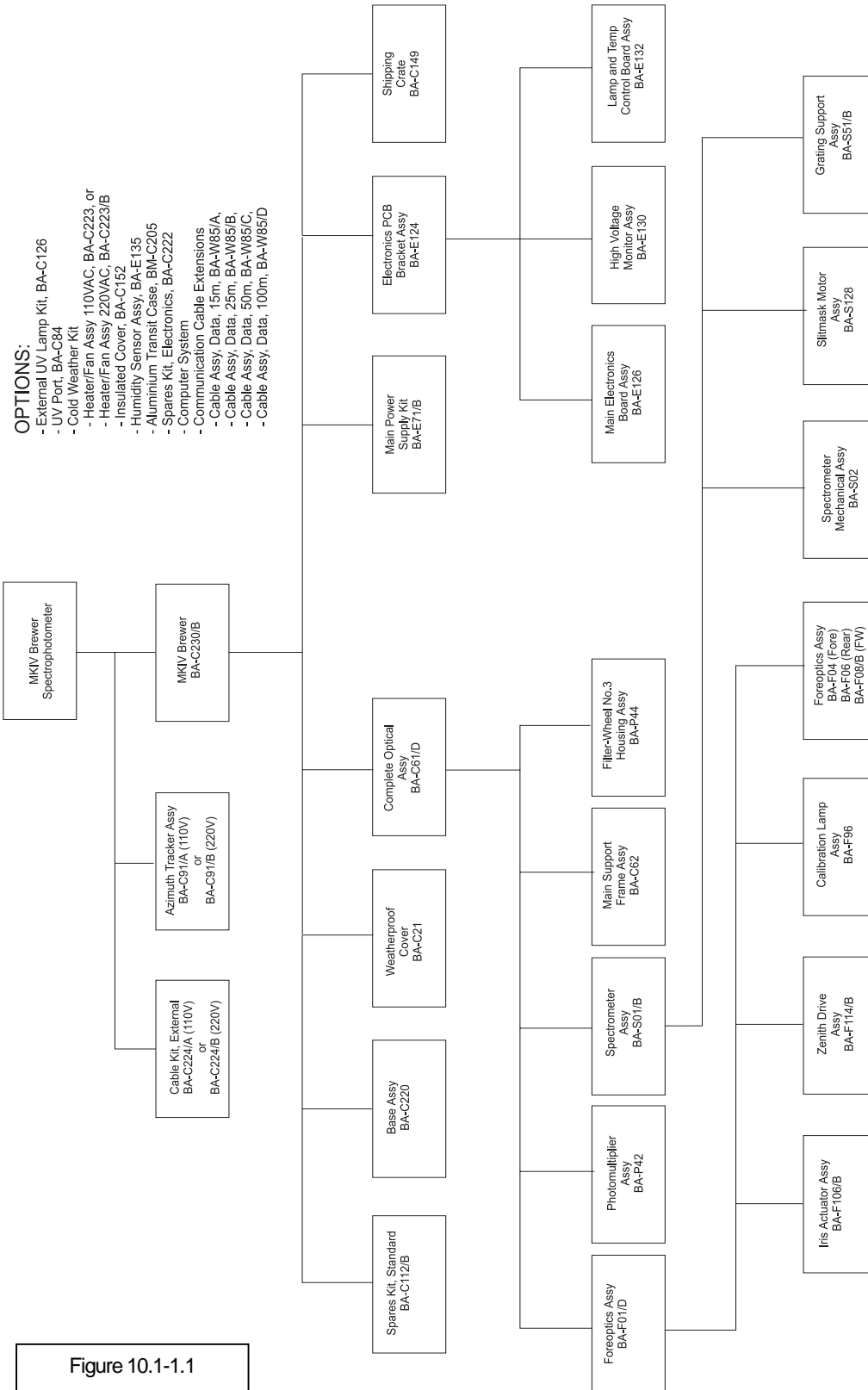
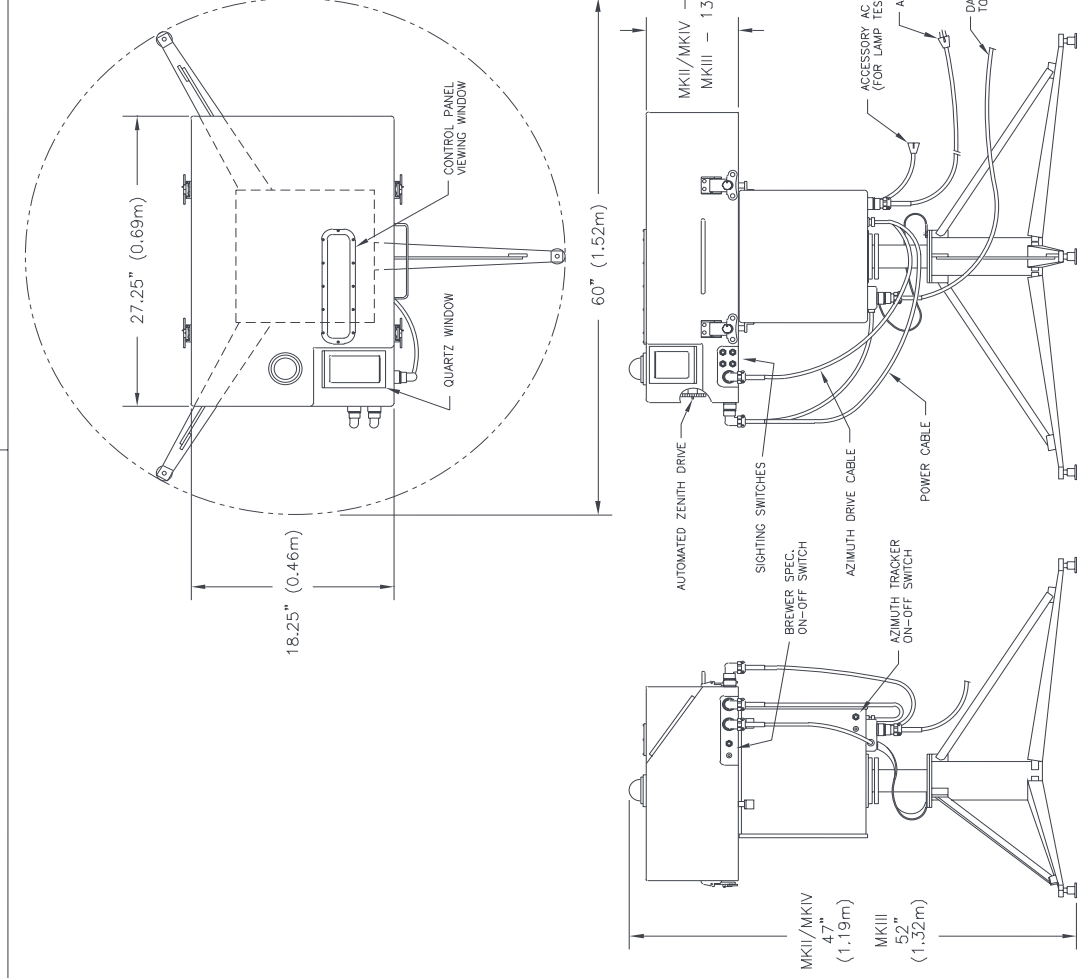


Figure 10.1-1.1

REV	DESCRIPTION	DCN NUMBER	DATE	DWN.	CHKD.
1	FIRST ISSUE		88.9.20	OW	AM
2	ADD UVB EXT LAMP, SHIPPING CRATES	481	90.07.03	FV	KL
3	SEE DCR	487	90.09.12	FV	KL
4	CHG OPTION D; UPDATE SHT 2	530	91.03.19	FV	KL
5	CHG OPTION B FR BA-C83 TO BA-C91	562	92.03.17	FV	KL
6	CHG OPTION H TO ONE STANDARD KIT	581	92.09.03	FV	KL
7	MAKE UVB KIT PART OF OPTION A	618	92.12.03	FV	KL
8	ADD LDDS KIT (BA-C204)	655	93.06.23	FV	KL
9	MAKE STD SPARES KIT PART OF OPTION A	662	94.01.10	FV	KL
10	ADD MKII FW OPTION, MKIII INFO (TRANSIT CASE, MANUALS KIT, OUTSIDE DIMS)	677	94.04.12	DM	DS
11	REMOVE AZ TRACKER SHIPPING CRATES	712	94.09.01	FV	DS
12	ADD 220V VERSION OF LDDS (BA-C204/B)	749	95.08.11	FV	DS
13	REMOVE ALL OPTIONS REF	868	95.09.09	MSB	

DOCUMENT NO. BS-C1000



SCALE	NEXT ASSY:	INCHES	MM
DATE	DIMENSIONS IN	XX ± .005	XX ± 0.10
DWN	IF DUAL DIMS:	XX ± .01	XX ± 0.25
CHKD	Tolerances (unless otherwise specified)	ANGLES ± 1°	
APPD	AM	FRACTIONS ± 1/32	
FINISH			

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TITLE: BREWER SYSTEMS

COMPUTER GENERATED DRAWING
 FILENAME: BS-C1000.DWG

SIZE: C
 SHEET: 1
 DOCUMENT NUMBER: BS-C1000
 REV: 13

Figure 10.1-2.1

Item no.	BA-C230 Part No.	BREWER MKII Description	Qty.
1	AM-BA-C05	BREWER FINAL TEST RECORD	--
3	IT-BA-C230	BREW MKII,MKIV INITIAL TEST	--
4	OM-BA-C230	SPECT OPER MAN, MKII/MKIV	1.00
5	MM-BA-C230	SPECT MAINT MAN, MKII/MKIV	1.00
6	BA-C21	WEATHERPROOF COVER ASSY	1.00
7	BA-C61/C	COMPL OPTICAL ASSY MKII	--
8	BA-C61/D	COMPL OPTICAL ASSY, MKIV	1.00
9	BA-C84	OPTION C KIT, UVB	1.00
10	BA-C149	MKII/MKIV SHIPPING CRATE	1.00
11	BA-C112/B	SPARES KIT, STD, NEW ELECT	1.00
12	BA-C220	BASE ASSY, MKII,IV, NEW ELECT	1.00
16	BA-E71/B	MAIN POWER SUPPLY KIT, W/O DESIC	1.00
17	BA-E116	BREWER OPERATING S/W	1.00
18	BA-E118	BREWER UTILITIES S/W	1.00
19	BA-E124	ELECTRONIC PCB BRKT ASSY	1.00
22	BA-U07	F/W, MAIN BRD, DOWNLOADABLE	1.00
24	BA-W76/A	CABLE ASSY,MAIN TO MTR, 29	4.00
25	BA-W76/B	CABLE ASSY,MAIN TO MTR, 27	4.00
26	BA-W76/C	CABLE ASSY,MAIN TO MTR, 20	1.00
27	BA-W77/A	CABLE ASSY,MAIN TO LMP, 11	1.00
28	BA-W77/B	CABLE ASSY,MAIN TO HV, 16	1.00
29	BA-W78	CABLE ASSY,HV BRD TO PMT	1.00
30	BA-W79	CABLE ASSY,THERM TEMP PROBE	1.00
31	BA-W82	CABLE ASSY,DC MAIN/LAMP	1.00
32	BA-W83	CABLE ASSY, LAMP	1.00
33	BM-C162	FOAM, HIGH DENSITY, 27X19X4	6.00
36	BM-C105	NAMEPLATE,ALTERED	1.00
37	BM-C202	SHIPPING FOAM,CNTRL PANEL	1.00
38	BM-C218	MODF'D SCREW,EXT TMP SNSR	1.00
39	BM-C82	CONTROL PANEL	1.00
42	12103081	DECAL, SCI-TEC LOGO	1.00
44	12501365-2	DESICCANT HOLDER ASSY	1.00
47	81-90-620	LOCK, CONN SLIDE POST	3.00
48	81-90-630	LOCK, CONN SL RET (15)	1.00
49	83-30-450	BUMPER RUBBR 1/8 HOLE, 3/	4.00
50	83-40-485	NUT 4-40 SL RG HX THIN SS	2.00
55	83-51-752	SCREW 2-56 X 1/4 BUTTON HD	2.00
56	83-51-762	SCREW 4-40 X 5/16 BUTTON H	2.00
57	83-51-804	SCREW,8-32 X 1/2 BUTTON H	3.00
64	83-79-048	SCREW 4-40 X 5/16 HSC SS	2.00
65	83-79-049	SCREW 4-40 X 3/8 HSC SS	3.00
66	83-79-152	SCREW 1/4-28 X 1/2 HSC SS	3.00
69	83-95-604	WASHER #4, INT TOOTH LOCK,SS	2.00
70	83-95-008	WASHER #4 FLAT NYLON	1.00
71	83-95-609	WASHER, 1/4 LOCK INT TH S	3.00
72	83-95-786	WASHER, #8 SCREW 3/8 OD X	3.00
73	83-95-748	WASHER, #4, SPLIT LOCKS	2.00
75	85-10-145	ADHESIVE, SEALANT LOCTITE	0.50
78	85-80-440	CABLE-TIE MOUNT,3/4"SQ	4.00
80	85-80-450	CABLE-TIE 4-1/8X.1 NYL 18	6.00

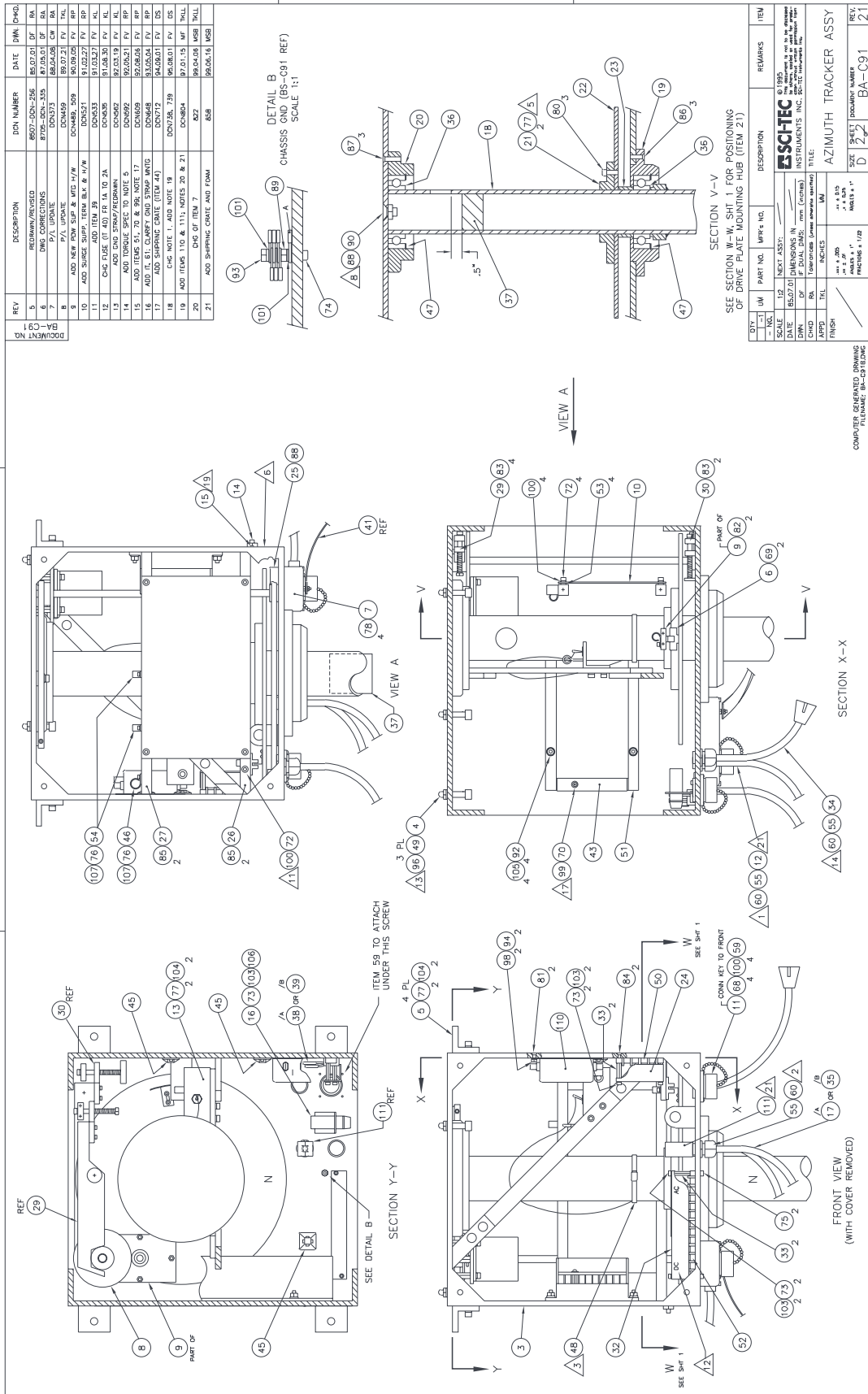


Figure 10.1-4.2

Item No.	BA-C91 Part Number	Azimuth Tracker Assembly Description	120V Qty	230V Qty
1	BM-C100	Nameplate, Altered, Azimuth Tracker	1.00	1.00
2	BS-C91	Azimuth Tracker Unit Schematic	--	--
3	BM-C92	Azimuth Tracker Box	1.00	1.00
4	BM-C93	Adjusting Screw	3.00	3.00
5	BM-C94	Angle Bracket	4.00	4.00
6	BM-C95	Counter Bracket	1.00	1.00
7	BA-W67	Surge Supp Enc Assy, RS422	1.00	1.00
8	BA-C97	Drive Shaft Assy Az/Cosmos Tracker	1.00	1.00
9	BA-C98	Drive Motor Assy	1.00	1.00
10	BA-C99	Azimuth Tracker Brd Assy	1.00	1.00
11	BA-W18	Power Connector Assy	1.00	1.00
12	BA-W19	Control Cable Assy	1.00	1.00
13	BA-W21	Safety Switch Assy	1.00	1.00
14	BA-W22	Power Switch Assy	1.00	1.00
15	BA-W23	Power Indicator Assy	1.00	1.00
16	BA-W24	Fuse Holder Assy	1.00	1.00
17	BA-W30/A	Power Cable, Azimuth Tracker, 110V	1.00	--
18	D2-1030-002	Azimuth Spindle	1.00	1.00
19	C2-1030-005	Bearing Housing, External	1.00	1.00
20	C2-1030-006	Bearing Housing, Internal	1.00	1.00
21	B2-1030-007/A	Plate Mounting Hub	1.00	1.00
22	C2-1030-008	Drive Plate	1.00	1.00
23	B2-1030-015	Spacer Ring, Short	1.00	1.00
24	BM-C88/B	AC Power Shield, 2.25 Long	1.00	1.00
25	A2-1030-019	Drive Bearing Stop	1.00	1.00
26	B2-1030-028	Bottom Bar, PCB	1.00	1.00
27	B2-1030-029	Top Bar, PCB	1.00	1.00
28	D1-1030-045	Tracker Stand Assy	1.00	1.00
29	C1-1030-080/A	Short Tension Arm Assy, Azimuth Drive	1.00	1.00
30	C1-1030-081/A	Long Tension Arm Assy, Azimuth Drive	1.00	1.00
31	C1-1030-084	Cover Assy	2.00	2.00
32	BM-C88	AC Power Shield, 5.25 Long	1.00	1.00
33	83-09-220	Spacer, Hex, 6-32 x 3/4" Lg	4.00	4.00
34	BA-W58	Accessory Power Cable Assy	1.00	1.00
35	BA-W30/B	Power Cable, Azimuth Tracker, 220V	--	1.00
36	B2-1030-101	Bearing, Altered	2.00	2.00
37	BM-C225	Foam Disc Insert	1.00	1.00
38	BA-C166	AZ Tracker MOV Assy, 110V	1.00	--
39	BA-C166/B	AZ Tracker MOV Assy, 220V	--	1.00
40	91-15-257	Fuse, 2A, 250V, Slow-Blow	1.00	1.00
41	BM-C174	Azimuth Tracker Ground Strap	1.00	1.00
42	BA-C113	Option 'B' Kit Installation	--	--
43	BM-C188	Terminal Shield, Azimuth Tracker P/S	1.00	1.00
44	BA-C150	Azimuth Tracker Shipping Crate	1.00	1.00
45	85-80-440	Mount, Cable-Tie, Adhesive Back	3.00	3.00
46	82-20-383	Clamp, 'P', 1/2" x 1/2" x #10	1.00	1.00
47	88-99-780	Retaining Ring, Internal, Spiral Snap	2.00	2.00
48	76-99-445	Hose Clamp, 2-1/2" OD	1.00	1.00
49	83-10-651	O-Ring, 3/8"ID x 9/16"OD x 3/32"Thk	3.00	3.00
50	82-10-470	Terminal Strip, 4 Contact	1.00	1.00
51	87-50-088	Power Supply, Switching, 5VDC, 10A	1.00	1.00
52	82-10-450	Terminal Strip, 12 Contact	1.00	1.00
53	83-09-413	Spacer, 1/4"OD x 1/8"ID x 1/8"LG, AL	4.00	4.00
54	82-20-356	Clamp, 'P', 1/4" x 1/2" x 13/32"	2.00	2.00
55	83-08-100	Bushing, Strain Relief, Liq-Tite	3.00	3.00
56	85-10-150	Adhesive, Sealant (RTV 3145)	1.00	1.00
57	85-10-148	Adhesive, Sealant Silicone, BLK	2.00	2.00
58	85-10-145	Adhesive, Sealant (Loctite 242)	2.00	2.00

Item No.	Part Number	Description	120V Qty	230V Qty
59	81-15-154	Cap & Chain, For #18 Receptacle	1.00	1.00
60	85-10-147	Adhesive Sealant, Pipe Thread	1.00	1.00
61	82-10-484	Jumper, Terminal Block	5.00	5.00
62	83-25-890	Term, Ring Tongue, #18-22AWG, #6, Insul	16.00	16.00
63	99-31-483	Wire, Hookup, #18AWG, IRR PVC, Red	1.00	1.00
64	99-31-482	Wire, Hookup, #18AWG, IRR PVC, Black	3.40	3.40
65	99-31-484	Wire, Hookup, #18AWG, IRR PVC, Green	2.00	2.00
66	99-31-481	Wire, Hookup, #18AWG, IRR PVC, White	2.25	2.25
67	83-51-752	Screw, 2-56 x 1/4"Lg, Btn Hd, Hex, SS	2.00	2.00
68	83-51-763	Screw, 4-40 x 3/8"Lg, Btn Hd, Hex, SS	4.00	4.00
69	83-51-762	Screw, 4-40 x 5/16"Lg, Btn Hd, Hex, SS	2.00	2.00
70	83-51-765	Screw, 4-40 x 1/2"Lg, Btn Hd, Hex, SS	1.00	1.00
71	83-79-152	Screw, 1/4-28 x 1/2"Lg, Skt Hd, Cap, SS	1.00	1.00
72	83-79-051	Screw, 4-40 x 1/2"Lg, Skt Hd, Cap, SS	5.00	5.00
73	83-79-068	Screw, 6-32 x 3/8"Lg, Skt Hd, Cap, SS	5.00	5.00
74	83-79-075	Screw, 6-32 x 1"Lg, Skt Hd, Cap, SS	1.00	1.00
75	83-79-073	Screw, 6-32 x 3/4"Lg, Skt Hd, Cap, SS	2.00	2.00
76	83-79-082	Screw, 8-32 x 3/8"Lg, Skt Hd, Cap, SS	3.00	3.00
77	83-79-114	Screw, 10-32 x 1/2"Lg, Skt Hd, Cap, SS	12.00	12.00
78	83-79-077	Screw, 6-32 x 1-1/4"Lg, Skt Hd, Cap, SS	4.00	4.00
80	83-79-116	Screw, 10-32 x 5/8"Lg, Skt Hd, Cap, SS	7.00	7.00
81	83-87-194	Screw, 8-32x1/2"Lg, Flt Hd, Hex, SS	2.00	2.00
82	83-87-165	Screw, 4-40 x 1/2"Lg, Flt Hd, Hex, SS	2.00	2.00
83	83-87-181	Screw, 6-32 x 5/8"Lg, Flt Hd, Hex, SS	4.00	4.00
84	83-87-182	Screw, 6-32 x 3/4"Lg, Flt Hd, Hex, SS	2.00	2.00
85	83-87-209	Screw, 10-32 x 1/2"Lg, Flt Hd, Hex, SS	4.00	4.00
86	83-87-211	Screw, 10-32 x 5/8"Lg, Flt Hd, Hex, SS	3.00	3.00
87	83-87-214	Screw, 10-32 x 1"Lg, Flt Hd, Hex, SS	3.00	3.00
88	83-87-233	Screw, 1/4-28 x 5/8"Lg, Flt Hd, Hex, SS	2.00	2.00
89	83-40-261	Nut, 6-32 x 5/16, Hex, Steel Plated	1.00	1.00
90	83-40-326	Nut, 1/4-28 x 7/16, Hex, Steel Plated	1.00	1.00
92	83-40-278	Nut, 8-32 x 1/4 x 3/32 Thk, Hex, SS	4.00	4.00
93	83-40-486	Nut, 6-32, Self Locking, Hex, SS	1.00	1.00
94	83-40-283	Nut, 8-32 Std. Hex Pattern, SS	2.00	2.00
96	BM-C121	Jamb Nut, Altered	3.00	3.00
98	83-95-606	Washer, #8, Internal Tooth Lock, SS	2.00	2.00
99	83-95-626	Washer, #4, External Tooth Lock, SS	1.00	1.00
100	83-95-604	Washer, #4, Internal Tooth Lock, SS	9.00	9.00
101	83-95-605	Washer, #6, Internal Tooth Lock, SS	2.00	2.00
102	83-95-631	Washer, 1/4, External Tooth Lock	2.00	2.00
103	83-95-749	Washer, #6, Split Lock, SS	5.00	5.00
104	83-95-752	Washer, #10, Split Lock, SS	10.00	10.00
105	83-95-750	Washer, #8, Split Lock, SS	4.00	4.00
106	83-95-013	Washer, #6, Flat, SS	1.00	1.00
107	83-95-019	Washer, #8, Flat, SS	3.00	3.00
108	83-95-028	Washer, 1/4, Flat, SS	1.00	1.00
109	83-25-996	Terminal, Female Disc, Red	4.00	4.00
110	76-05-005	Filter, Interference, Power Line EMI	1.00	1.00
111	88-99-224	Ferrite, Split, EMI Suppression	1.00	1.00
112	BM-C212	Label, CE Approval, EMC Directives	1.00	1.00
113	AP-BA-C91	Azimuth Tracker Paint Masking Procedure	-	-
114	TP-BA-C91	Az Tracker Assy Adjustment/Test Procedure	-	-
120	BM-C161/A	Foam, High Den 17-1/4X14X2	2.00	2.00
121	BM-C161/B	Foam, HD 17-1/4X16-1/4X2	3.00	3.00
122	BM-C161/C	Foam, SuperBlu 18X16-1/4X1	1.00	1.00

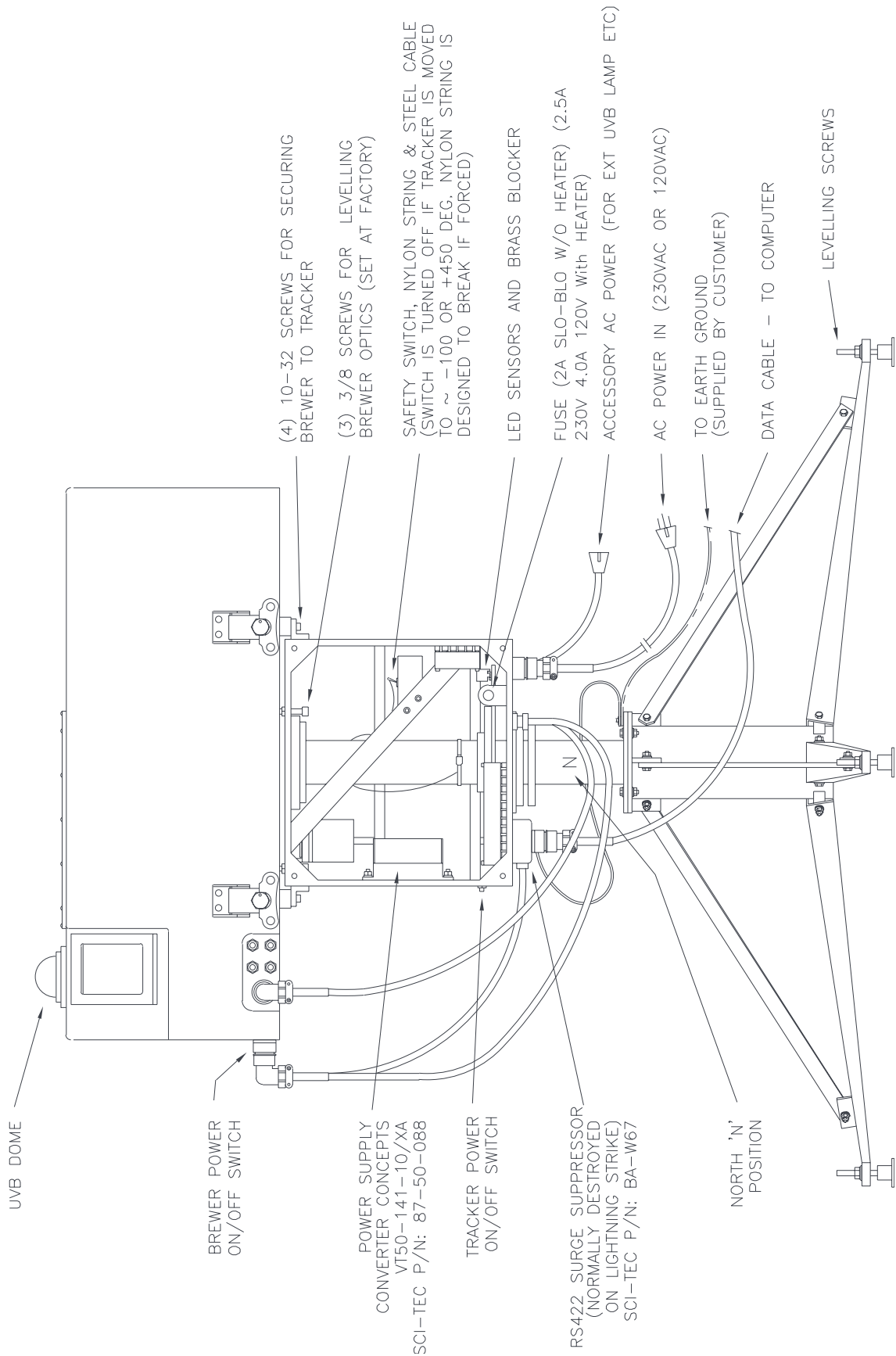


Figure 10.1-4.4

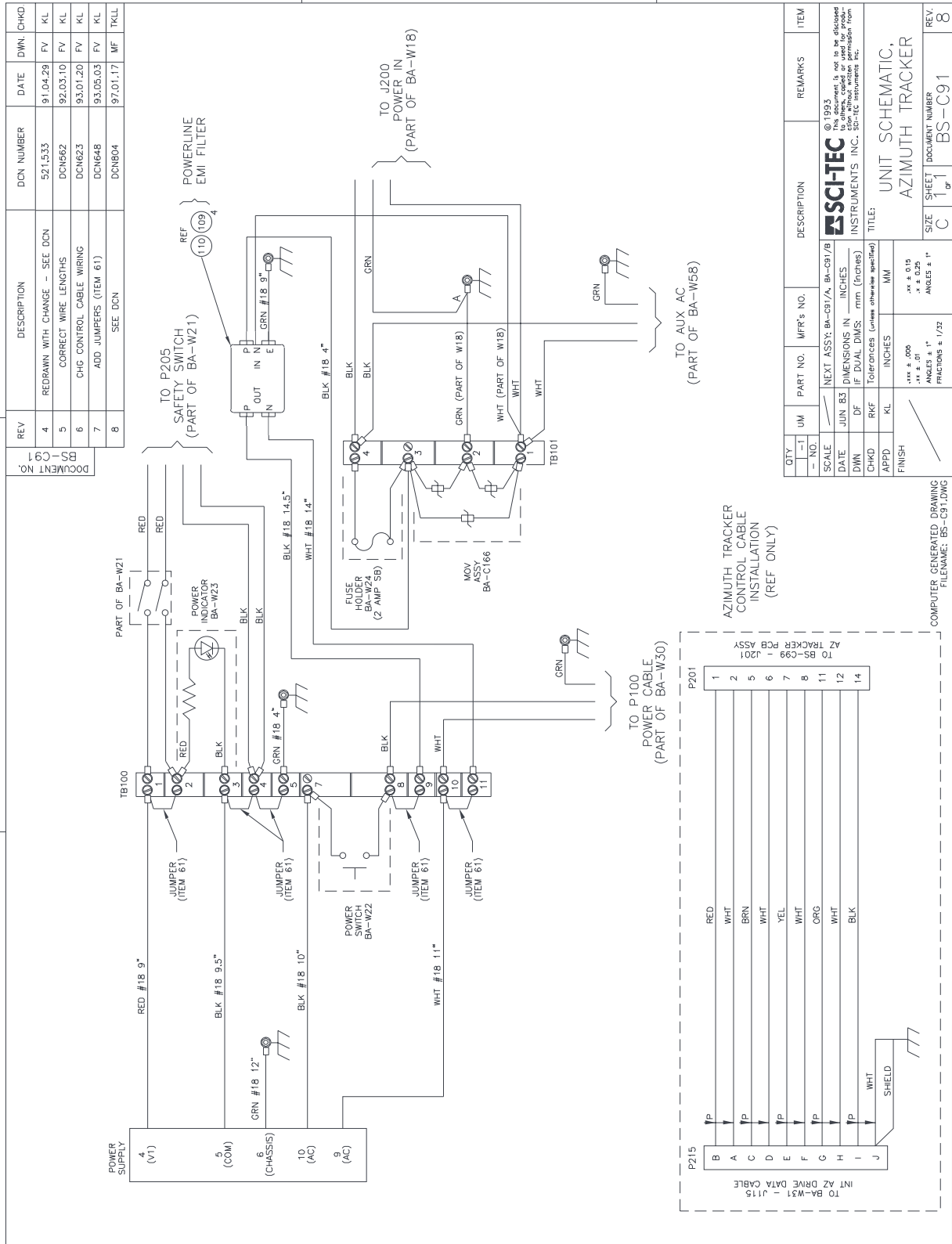
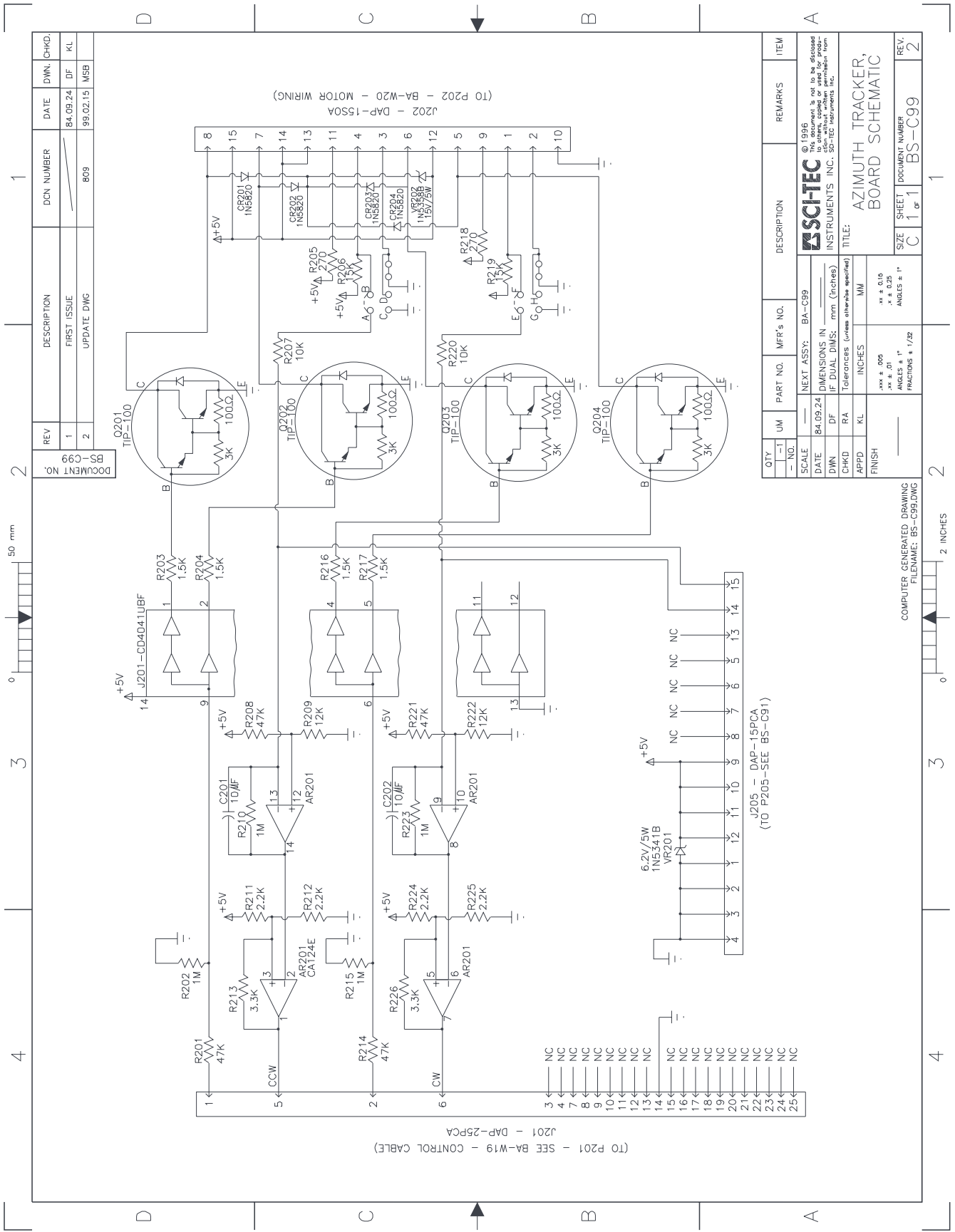
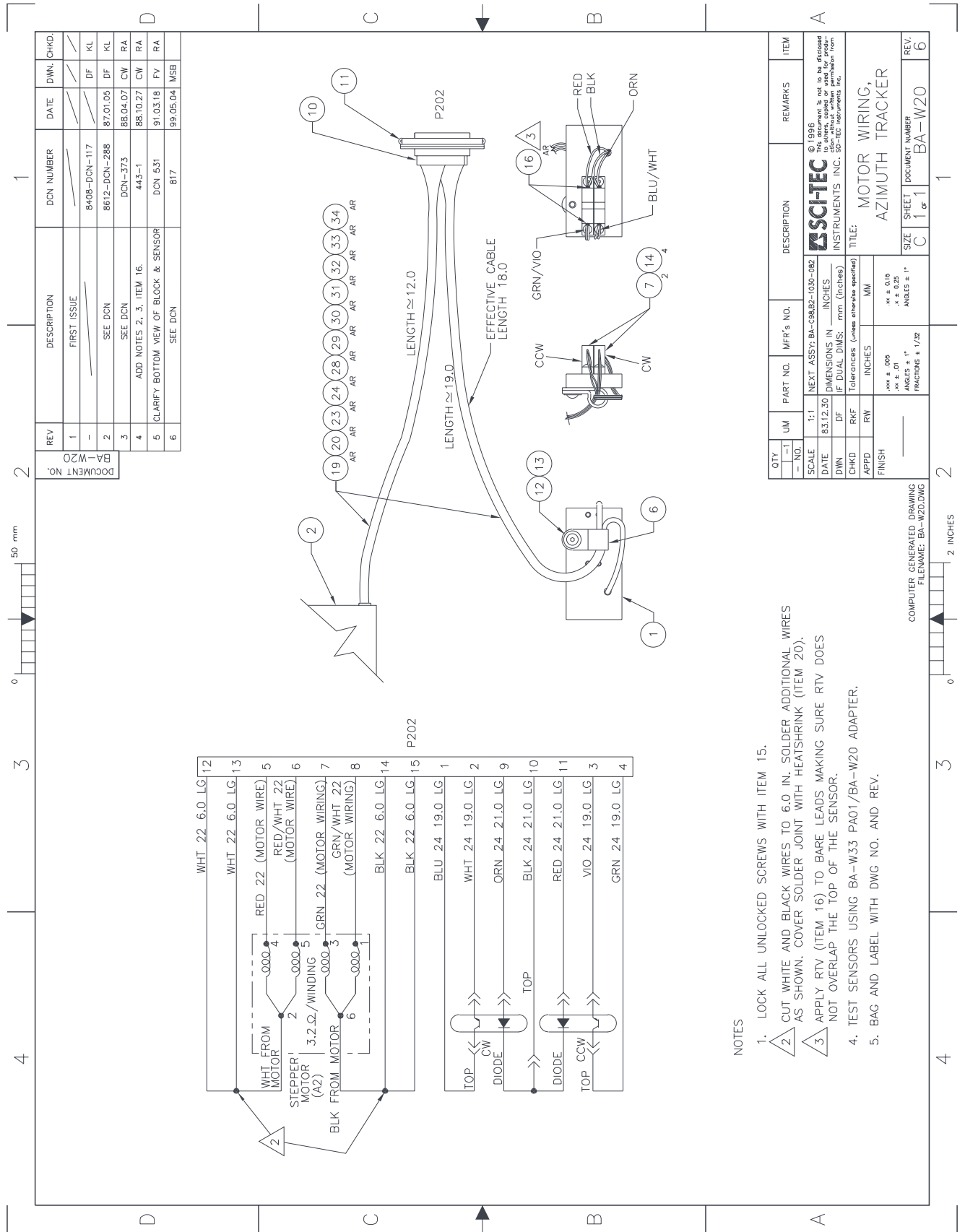


Figure 10.1-4.5





REV	DESCRIPTION	DCN NUMBER	DATE	DWN. CHKD.
1	FIRST ISSUE	8408-DCN-117		DF
2	SEE DCN	8612-DCN-288	87.01.05	DF KL
3	SEE DCN	DCN-373	88.04.07	CW RA
4	ADD NOTES 2, 3, ITEM 16.	443-1	88.10.27	CW RA
5	CLARIFY BOTTOM VIEW OF BLOCK & SENSOR	DCN 531	91.03.18	FV RA
6	SEE DCN	817	99.05.04	MSB

- NOTES
- LOCK ALL UNLOCKED SCREWS WITH ITEM 15.
 - CUT WHITE AND BLACK WIRES TO 6.0 IN. SOLDER ADDITIONAL WIRES AS SHOWN. COVER SOLDER JOINT WITH HEATSHRINK (ITEM 20).
 - APPLY RTV (ITEM 16) TO BARE LEADS MAKING SURE RTV DOES NOT OVERLAP THE TOP OF THE SENSOR.
 - TEST SENSORS USING BA-W33 PA01/BA-W20 ADAPTER.
 - BAG AND LABEL WITH DWG NO. AND REV.

QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
1						

SCALE	DATE	DWN	CHKD	APPD	FINISH
1:1	NEXT ASSY: BA-C882-1030-082	8.12.30			
DIMENSIONS IN INCHES					
IF DUAL DIMS: mm (inches)					
Tolerances (unless otherwise specified)					
INCHES MM					
.xxx ± .005 .xx ± 0.10					
.xx ± .01 .x ± 0.25					
ANGLES ± 1°					
FRACTIONS ± 1/32					

Figure 10.1-4.7

I D E A S T H A T P O W E R T E C H N O L O G Y



VT 50/VX 50
TECHNICAL
DATA

CONVERTER
CONCEPTS INC

SCI-TEC # 87-50-088
(VT50-141-10/XA)

FEATURES

- 50 Watt Switching Power Supply
- Single, Dual and Triple Output
- AC/DC or DC/DC Models Available
- Best Low DC Input-High Power Output Ratio
- Overvoltage Limit Protection
- UL Recognized

SPECIFICATIONS

Efficiency AC Input:
Single Output: 75% Typical 70% Min.
Multiple Output: 70% Typical 65% Min.

Efficiency DC Input:
Single Output: 75% Typical 55% Min.
Multiple Output: 70% Typical 50% Min.

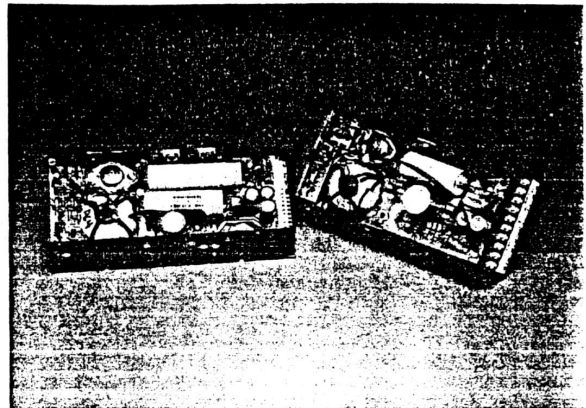
Turn-On Overshoot: None
Turn-On Surge Current: Limited by active soft-start to 5A 1st cycle
Turn-On Time: 100 msec.
Hold-Up Time: 90 VAC Input (low line) 12 msec.
115 VAC Input (nominal line) 20 msec.
250 VAC Input 180 msec.

Ripple: 20 mV pk-pk Max.
Switching Noise: 2 MHz @ 20 kHz Rep. Rate; 100 mV pk-pk or 1%
Transient Response: 0.5V excursion for 50% to 100% or 100% to 50%
load change with return to regulation in 2 msec. Load change 1 A/ μ sec.

Operating Temp: -20°C to +80°C Base Plate Full Load. -20°C to
+55°C Free Air Full Load. Derate linearly to 50% output at 80°C

Temperature Coefficient: 0.02%/°C
Storage Temp: -55°C to +85°C

Isolation:



Shock & Vibration: Designed to withstand normal commercial shock and vibration conditions.
Short Circuit Protection: Current limited for overload and short circuit protection.
Multiple Output Regulation Specifications:
Regulation: Line, All Outputs: .3%
Regulation: Load, Output No. 1: 20% Load—Full Load 1%
Regulation: Load, All Other Outputs: 50 ma—Full Load 1.5%

	% of Full Load Current				
Output #1 load current	20	35	50	75	100
Each Auxiliary load current	50	75	100	100	100

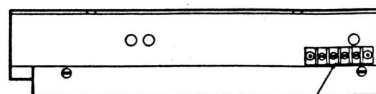
Size: VT 50 2.063" x 4.187" x 8.063" (52.4 x 106.4 x 204.8 mm)
Size: VX 50 2.125" x 3.581" x 8.000" (54.0 x 91.0 x 203.2 mm)
Weight: 2.0 lbs. (0.91 kg)

	Input	
Hipot	AC	DC
Input to Output	1.5kVAC	250 VDC
Input to Case	1.5kVAC	250 VDC
Output to Case	250 VDC	250 VDC

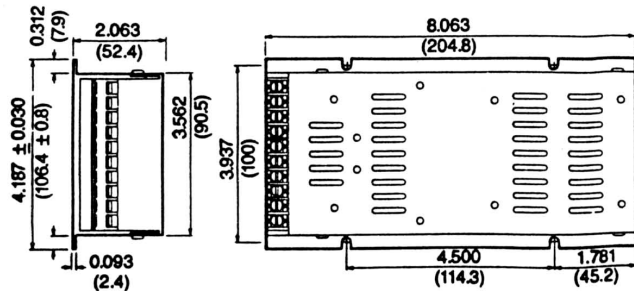
MECHANICAL DIMENSIONS

VT 50 OPEN FRAME & ENCLOSED MODULES

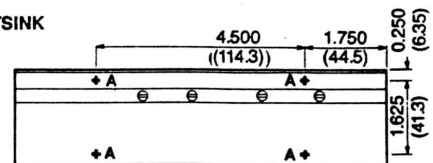
Four No. 8 mounting screws recommended



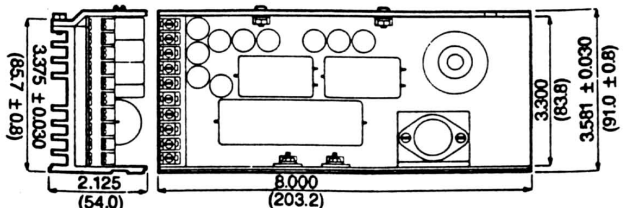
Optional remote sense and shutdown terminals
2-56 spade lug terminal block



VX 50 HEATSINK MODULES



Hole A: Tapped to 6-32 (4) for mounting



Dimensions shown in inches. Dimensions in parentheses () indicate millimeters. Tolerance ± 0.010 (0.3 mm) unless otherwise noted.

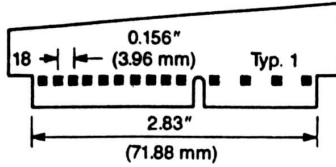
Figure 10.1-4.8

VT 50/VX 50

CONVERTER CONCEPTS Industrial Parkway • Pardeeville, WI 53954
 (808) 429-2144 • TWX: 910-280-2630
 Toll-Free 800/253-5227

TERMINATION OPTIONS

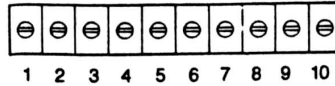
SQUARE PINS (OPTIONAL)



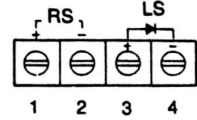
- 18. V3 Output
- 17. V4 Output
- 16. V4 Output
- 15. V2 Output
- 14. V2 Output
- 13. V1 Output
- 12. V1 Output
- 11. Ground
- 10. Ground
- 9. Chassis
- 8. Keystlot
- 7. - V Input
- 6. NC
- 5. +V Input
- 4. NC
- 3. AC Input
- 2. NC
- 1. AC Input

SCI-TEL #87-50-08B (VT50-141-10/XA)

4-40 TERMINAL BLOCK (STANDARD)



REMOTE SENSE AND LOGIC SHUTDOWN



TYPICAL

- 1. V3 Output
- 2. V4 Output
- 3. V2 Output
- 4. V1 Output
- 5. Return
- 6. Chassis
- 7. - DC Input
- 8. + DC Input
- 9. AC Input
- 10. AC Input
- 1. RS +
- 2. RS -
- 3. LS +
- 4. LS -

Caution:
Shutdown Current 20mA max.

INPUT AND OUTPUT RANGES

INPUT VOLTAGE RANGE (SERIES SPECIFIC)

Input Option	Input Voltage Range AC	DC	Frequency In Hz	Input Fuse (User Provided)
1	90-250	100-350	44-440	1.0A Slow Blow Fuse
2		10-40		10.0A Slow Blow Fuse
3		20-60		5.0A Slow Blow Fuse

OUTPUT RANGE (SERIES SPECIFIC)

Model No.	Output	Volts	Amps	Adjustment
14	V1	+5	0-10	± 10%
16	V1	+12	0-5	± 10%
17	V1	+15	0-4	± 10%
18	V1	+28	0-2	± 10%
22	V1	+5	1.8-9	± 10%
	V3	-5	.05-1	± 5% Fixed

Model No.	Output	Volts	Amps	Adjustment
24	V1	+5	1.6-8	± 10%
	V2	+12	.05-1	± 5% Fixed
26	V1	+12	.6-3	± 10%
	V3	-12	.05-1	± 5% Fixed
27	V1	+15	.4-2	± 10%
	V3	-15	.05-1	± 5% Fixed
32	V1	+5	1.2-6	± 10%
	V2	+12	.05-1	± 5% Fixed
	V3	-5	.05-1	± 5% Fixed
34	V1	+5	1-5	± 10%
	V2	+12	.05-1	± 5% Fixed
	V3	-12	.05-1	± 5% Fixed
37	V1	+5	1-5	± 10%
	V2	+15	.05-.8	± 5% Fixed
	V3	-15	.05-.8	± 5% Fixed

SELECTING A UNIT: VT 50/VX 50

Series	Total Power	Nc. of Outputs	Output Range	Input	Package	Termination	Group 1 Options	Group 2 Options
X	X	X	X	X	X	X	X	X
VT Standard	50	1, 2, 3	2, 4, 6, 7, 8	1, 2, 3	0 Open Frame, 1 Enclosed	0 Terminal Block, 1 Square Pin	A, B, C, D, E, F, G	A, B, C, D, E, F, G
VX Heat Sink (open frame only)			See series specific output range	See series specific input range	2 P.C. Board	2 Wire Holes Only	H, I, J, K	See group 1 chart, See group 2 chart

GROUP 1 OPTIONS	Remote Sense	Logic Shut-down	Overvoltage Shutdown Protection	Power Fall Detect
A	•			
B		•		
C			•	
D				•
E	•	•		
F	•		•	
G	•			•
H		•	•	
I		•		•
J	•	•	•	
K	•	•		•
X	No Options			

GROUP 2 OPTIONS	Reg. Set. Adj.	Reverse Polarity Protection	Thermal Shut-down
-A	•		
B		•	
C			•
D	•	•	
E	•		•
F		•	•
G	•	•	•
X	No Options		

For all U.L. recognized products, the application criteria is available at customer request. This material will give additional guidelines for installation and operation as per Underwriters Laboratory.

BA-C113		Azumuth Tracker Installation Kit	
Item No.	Part No.	Description	Qty
1	BA-C91	Azumuth Tracker Assy	1.00
3	83-79-116	Screw, 10-32 x 5/8"Lg, Skt Hd, Cap, SS	4.00

BA-C224		External Cable Kit Assy		
Item No.	Part No.	Description	120 V Qty	230 V Qty
1	BA-W12	Power Cable Assy	1.00	1.00
2	BA-W68	Data Cable Assy, RS422	1.00	1.00
3	94-38-020	XFormer, AC WL PLG, 220V/9V	--	1.00
4	BA-W85/A	Cable Assy, Data, 15M	1.00	1.00
8	20-10-060	Conn Adapter, F25P-F25P	1.00	1.00
9	20-10-075	Intrface Conn, RS232-RS422	1.00	1.00
10	20-10-083	Cable, Serial, 10FT, 25M-9F	1.00	1.00

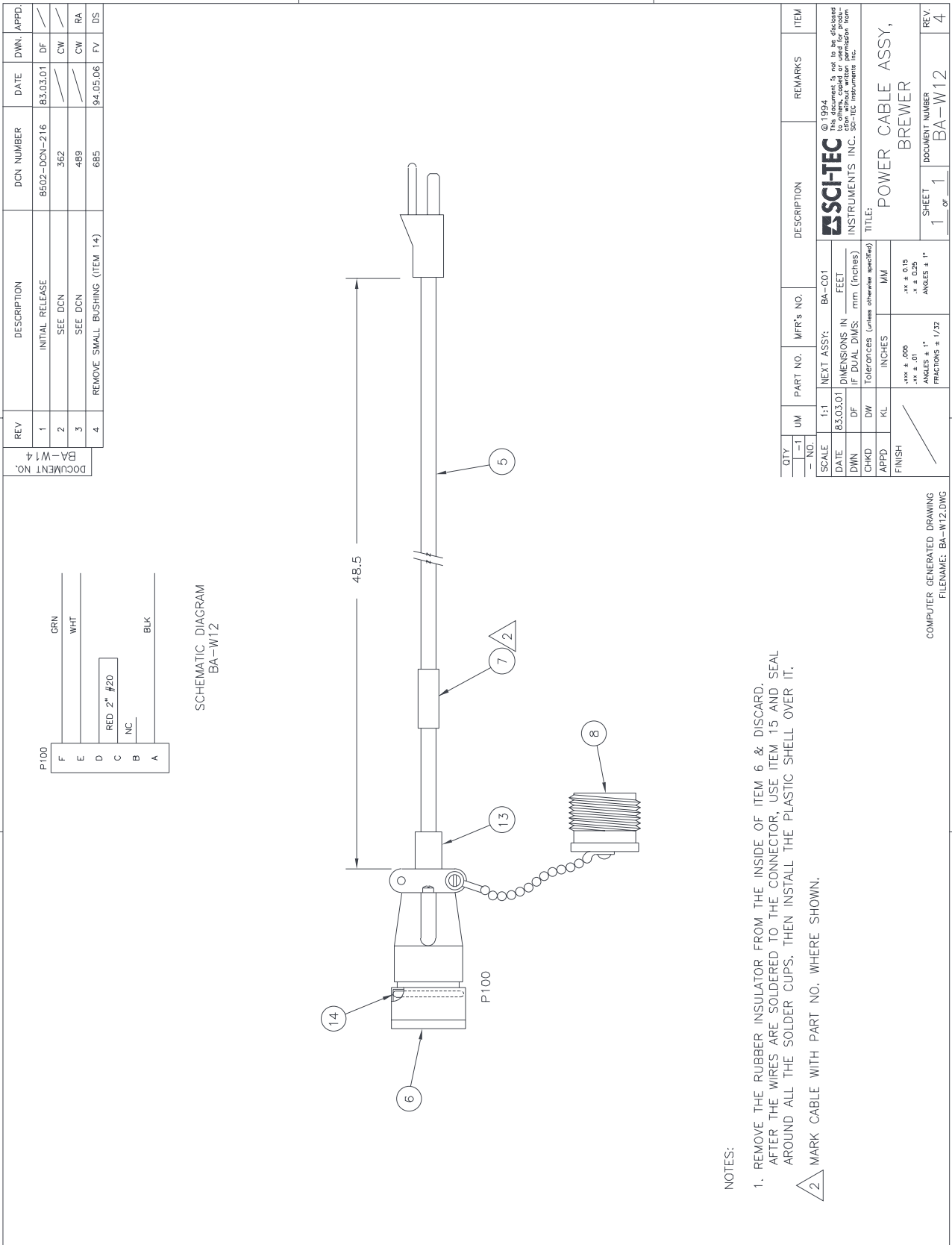


Figure 10.1-5.1

NOTES:

1. REMOVE THE RUBBER INSULATOR FROM THE INSIDE OF ITEM 6 & DISCARD. AFTER THE WIRES ARE SOLDERED TO THE CONNECTOR, USE ITEM 15 AND SEAL AROUND ALL THE SOLDER CUPS; THEN INSTALL THE PLASTIC SHELL OVER IT.
2. MARK CABLE WITH PART NO. WHERE SHOWN.

SCALE	1:1	NEXT ASSY:	BA-C01
DATE	83.03.01	DIMENSIONS IN	FEET
DWN	DF	IF DUAL DIMS:	mm (inches)
CHKD	DW	Tolerances (unless otherwise specified)	MM
APPD	KL	INCHES	MM
FINISH		.xxx ± .005	.xxx ± 0.05
		.xxx ± .01	.xxx ± 0.25
		ANGLES ± 1°	ANGLES ± 1°
		FRACTIONS ± 1/32	FRACTIONS ± 1/32

COMPUTER GENERATED DRAWING
FILENAME: BA-W12.DWG

<p>© 1994 SCHTEC INSTRUMENTS INC. SCHTEC INSTRUMENTS INC.</p>	
TITLE: POWER CABLE ASSY, BREWER	
1 SHEET	of 1
DOCUMENT NUMBER	BA-W12
REV.	4

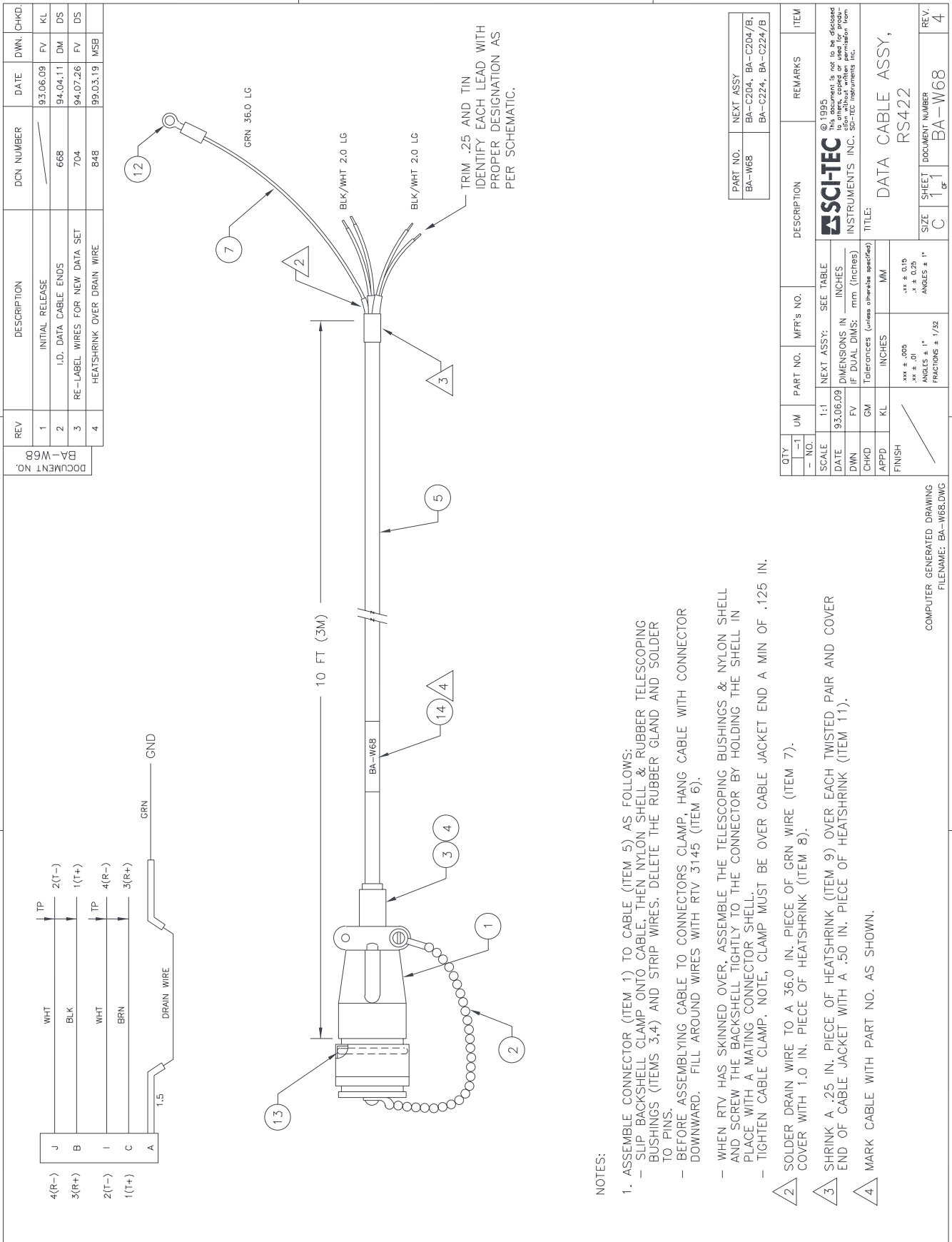


Figure 10.1-5.2

NOTES:

1. ASSEMBLE CONNECTOR (ITEM 1) TO CABLE (ITEM 5) AS FOLLOWS:
 - SLIP BACKSHELL CLAMP ONTO CABLE, THEN NYLON SHELL & RUBBER TELESCOPING BUSHINGS (ITEMS 3,4) AND STRIP WIRES; DELETE THE RUBBER GLAND AND SOLDER TO PINS.
 - BEFORE ASSEMBLING CABLE TO CONNECTORS CLAMP, HANG CABLE WITH CONNECTOR DOWNWARD. FILL AROUND WIRES WITH RTV 3145 (ITEM 6).
 - WHEN RTV HAS SKINNED OVER, ASSEMBLE THE TELESCOPING BUSHINGS & NYLON SHELL AND SCREW THE BACKSHELL TIGHTLY TO THE CONNECTOR BY HOLDING THE SHELL IN PLACE WITH A MATING CONNECTOR SHELL.
 - TIGHTEN CABLE CLAMP. NOTE, CLAMP MUST BE OVER CABLE JACKET END A MIN OF .125 IN.
2. SOLDER DRAIN WIRE TO A 36.0 IN. PIECE OF GRN WIRE (ITEM 7). COVER WITH 1.0 IN. PIECE OF HEATSHRINK (ITEM 8).
3. SHRINK A .25 IN. PIECE OF HEATSHRINK (ITEM 9) OVER EACH TWISTED PAIR AND COVER END OF CABLE JACKET WITH A .50 IN. PIECE OF HEATSHRINK (ITEM 11).
4. MARK CABLE WITH PART NO. AS SHOWN.

COMPUTER GENERATED DRAWING
FILENAME: BA-W68.DWG

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INSTRUMENTS INC. SD-100 INSTRUMENTS INC.

TITLE: DATA CABLE ASSY,
RS422

SIZE: C
SHEET: 1 of 1
DOCUMENT NUMBER: BA-W68
REV: 4

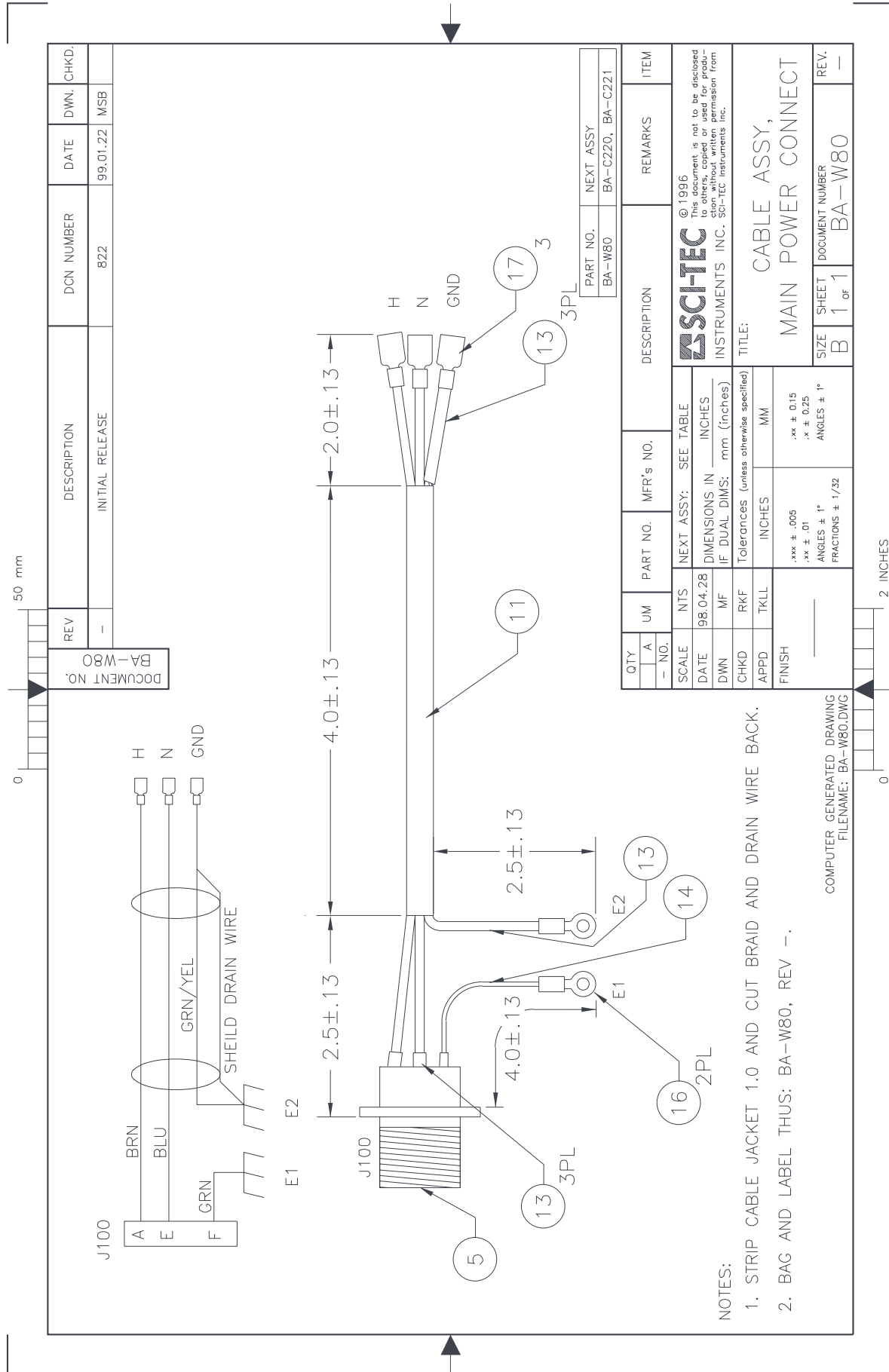
Item No.	Part No.	Description	Qty
BA-C222 Brewer Electronics Spares Kit			
2	BA-C99	Azimuth Tracker Board Assy	1.00
3	BA-E103/B	Power Supply Assy, 12V	1.00
4	BA-E124	Electronic PCB Brkt Assy	1.00
5	BA-P23	High Speed Amp Board Assy	1.00
6	BA-W76/A	CABLE ASSY, MAIN TO MOTOR, 29.0	1.00
7	BA-W76/B	CABLE ASSY, MAIN TO MOTOR, 27.0	1.00
8	BA-W76/C	CABLE ASSY, MAIN TO MOTOR, 20.0	1.00
9	BA-W77/B	CABLE ASSY, MAIN TO HV, 16.0	1.00
10	BA-W78	CABLE ASSY, HV BRD TO PMT	1.00
11	70-10-020	Silica Gel Indicating	2.00
12	93-70-401	Standard Lamp	3.00
13	93-70-406	Lamp, HG Germicidal	3.00
14	87-50-088	Power Supply, Switching, 5VDC, 10A	1.00
15	70-10-015	Desiccant Bag	6.00
16	75-01-020	Battery, Lithium, 3V, 1AH	1.00
BA-C112/B BREWER Standard Spares Kit			
Item No.	Part No.	Description	Qty
1	12501365-2	Desiccant Holder Assy	1.00
2	70-10-014	Desiccant Cartridge	--
3	70-10-013	Desiccant Humidity Indicator	2.00
4	70-10-015	Desiccant, 4 Unit, Type II, TYVEK Bag	3.00
5	93-70-401	Lamp, Tungsten, Halogen, 20W, 12V	2.00
6	93-70-406	Lamp, HG Germicidal (GTL3)	2.00
7	91-15-217	Fuse, 5A, 250V, Fast-Blow	2.00
8	91-15-257	Fuse, 2A, 125V, Slow-Blow	--
9	91-15-220	Fuse, 1A, 250V, FB, 5X20MM	2.00
10	91-15-834	Fuse, 2A, 250V, SB 5X20MM	2.00
11	91-15-223	Fuse, 2A, 250V, FB, 5X20MM	2.00
12	91-15-280	Fuse, 4A, 125V, SB, 5X20MM	2.00
13	92-90-002	Tool, Hex Key, .035"	1.00
14	92-90-020	Allen Wrench Kit, Ball Point	1.00
15	83-79-116	Screw, #10-32 x 5/8"Lg, Skt Hd Cap, SS	4.00
16	92-22-050	Insertion/Extraction Tool, 'D' Connector	1.00

BREWER REFERENCE DOCUMENTATION

Section 10.2 Power Supply and Harness

Figure

- Main Power Connect Cable Assembly BA-W80	10.2-1
- Primary AC power Interconnect Harness Assembly BA-W81	10.2-2
- Power Supply Assembly BA-E103/B	10.2-2.1
- Power Supply data sheet	10.2-2.2
	10.2-2.3



REV	DESCRIPTION	DCN NUMBER	DATE	DWN. CHKD.
-	INITIAL RELEASE	822	99.01.22	MSB

DOCUMENT NO.	BA-W80
--------------	--------

QTY	UM	PART NO.	MFR's NO.	DESCRIPTION	REMARKS	ITEM
-	-	-	-	-	-	-

SCALE	NTS	SEE TABLE
DATE	98.04.28	DIMENSIONS IN INCHES
DWN	MF	IF DUAL DIMS: mm (inches)
CHKD	RKF	Tolerances (unless otherwise specified)
APPD	TKLL	INCHES
FINISH		MM
		.xxx ± .005
		.xx ± .015
		.x ± 0.25
		ANGLES ± 1°
		FRACTIONS ± 1/32

SIZE	SHEET	DOCUMENT NUMBER	REV.
B	1 of 1	BA-W80	-

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SCITEC
 INSTRUMENTS INC. SC-TEC Instruments Inc.
 TITLE: CABLE ASSY,
 MAIN POWER CONNECT

COMPUTER GENERATED DRAWING
 FILENAME: BA-W80.DWG

NOTES:
 1. STRIP CABLE JACKET 1.0 AND CUT BRAID AND DRAIN WIRE BACK.
 2. BAG AND LABEL THUS: BA-W80, REV -.

Figure 10.2-1

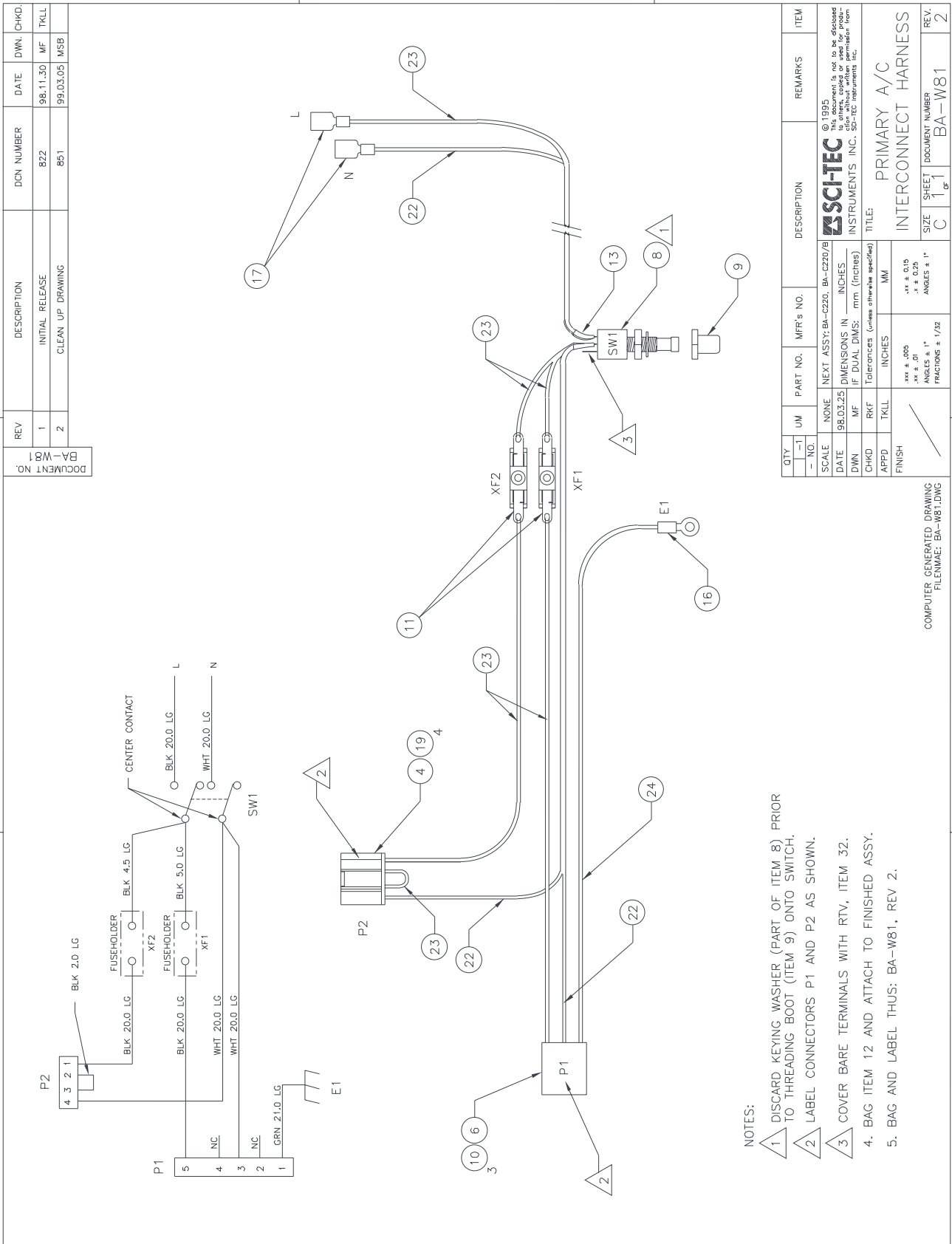


Figure 10.2-2

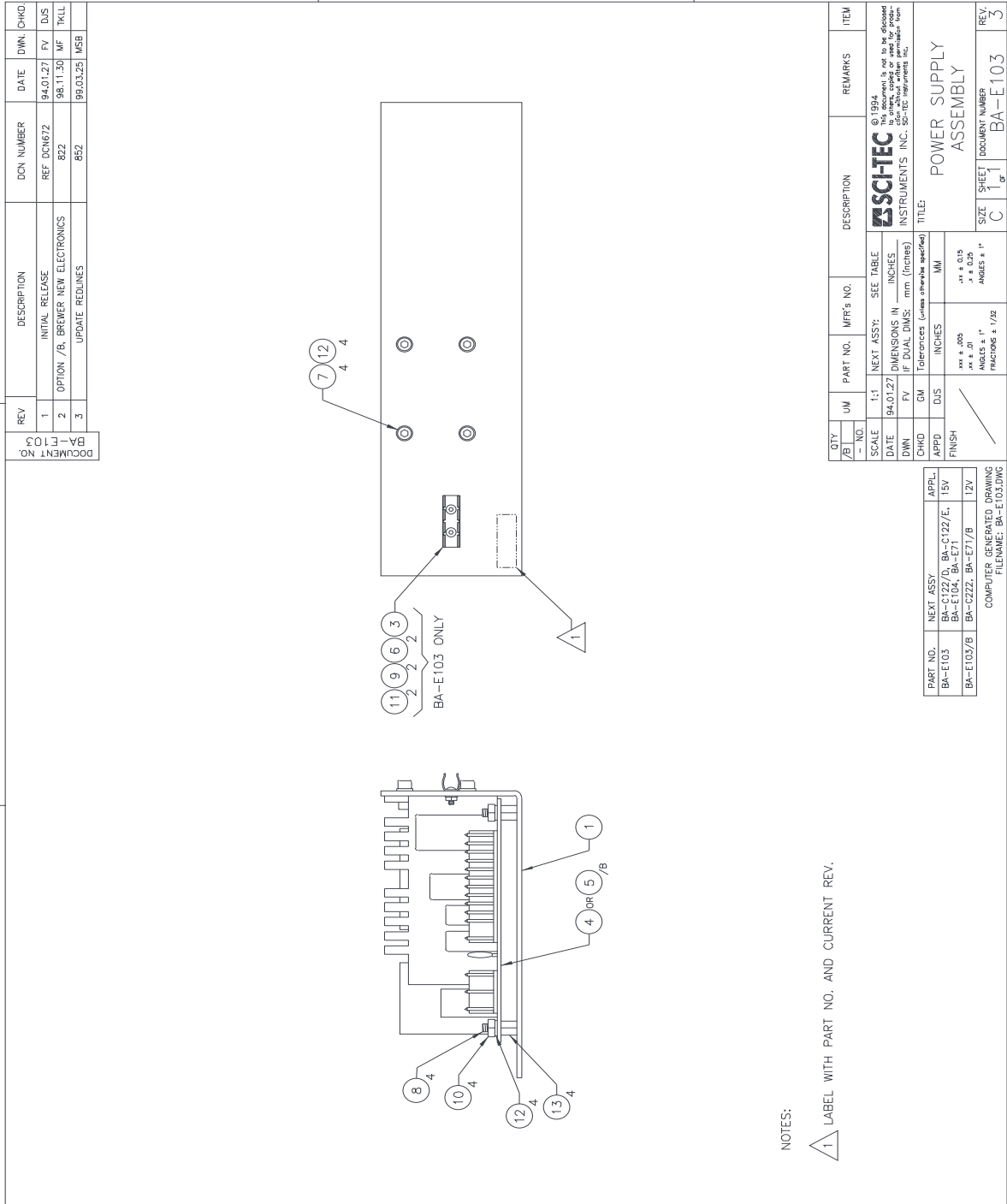


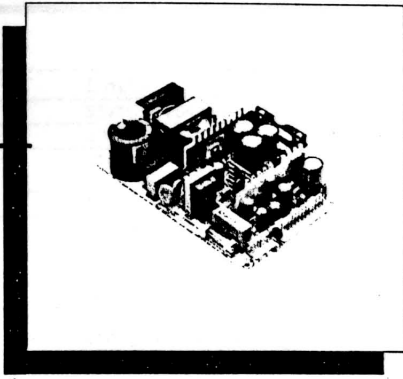
Figure 10.2-2.1

BA-E103/B		Power Supply Assembly	
Item No.	Part No.	Description	Qty
1	BM-E102	Mounting Bracket, Main Power Supply	1.00
3	89-90-220	Mounting Clip, Axial Lead Resistor	--
4	87-50-098	Power Supply, 80W, O/P, Switch, +15V	--
5	87-50-099	Power Supply, 80W, O/P, Switch, +12V	1.00
6	83-51-752	Screw, #2-56 x 1/4"Lg, Btn Hd Hex, SS	--
7	83-79-068	Screw, #6-32 x 3/8"Lg, Skt Hd Hex	4.00
8	83-85-724	Screw, #6-32 x 5/8"Lg, Flt Hd, 100Deg, SS	4.00
9	83-40-219	Nut, #2-56 x 3/16", Hex, SS	--
10	83-40-261	Nut, #6-32 x 5/16", Hex, SS	4.00
11	83-95-603	Washer, #2, Internal Tooth Lock, SS	--
12	83-95-605	Washer, #6, Internal Tooth Lock, SS	8.00
13	83-09-210	Spacer, Threaded, #6-32 x 1/4"Lg, Hex	4.00

BA-E71/B		Main Power Supply Kit Assembly	
Item No.	Part No.	Description	Qty
1	BA-E103	Power Supply Assy, 15V	--
2	BA-E103/B	Power Supply Assy, 12V	1.00
4	BM-E79	Cover, Main Power Supply	1.00
6	83-09-050	Spacer, Threaded, #6-32 x 2-1/4"Lg, Hex	4.00
8	77-22-074	Rivet, Dome Hd, 5/32 Dia x 1/4"Lg, Alum	--
10	83-95-785	Washer, #6, Sealing, 3/8 OD	4.00
11	83-95-605	Washer, #6, Internal Tooth Lock, SS	4.00
13	83-30-110	Grommet, Edging, Flexible, Nylon	4.10
15	85-10-143	Adhesive (Loctite Prism 401)	0.10
16	83-51-780	Screw, #6-32 x 1/4"Lg, Btn Hd Hex, SS	4.00
17	83-51-784	Screw, #6-32 x 1/2"Lg, Btn Hd Hex, SS	4.00
19	70-10-014	Dessicant Cartridge	--
20	89-90-250	Clip, Steel, Nickel Plated, 1.437-1.687 Dia	--

NFS80 SERIES 80 Watt Universal Input Switching Power Supplies

- Balanced-current auxiliary outputs
- Universal input voltage
- Overvoltage protection
- Short circuit protection with auto-recovery.
- 80 watts continuous, 110 watts peak output power
- Two year warranty
- Recommended for new designs



The NFS80 series consist of universal input, four output switching power supplies useful in motor or line driver applications. The equally rated or "balanced" outputs will each deliver up to 3A continuous and 6A peak output current. Furthermore, these supplies will deliver 80 total continuous watts with natural convection cooling, or 110 watts with forced air cooling. For starting loads such as disk

drives, they will deliver 110 peak watts.

Universal input allows the supply to operate from any line voltage throughout the world without a switch or jumper setting. The NFS80 series is approved by UL, CSA and VDE, and its built-in line filter reduces conducted noise below FCC and VDE limit B.

Model Number	Output Voltage ⁽¹⁾	Minimum	Output Currents Maximum ⁽²⁾	Maximum ⁽³⁾	Peak ⁽⁴⁾	Ripple P-P ⁽⁵⁾	Total Regulation ⁽⁶⁾
NFS80-7602	+5V (A)	1A	8A	1.2A	20A	50mV	±2%
	+24V (B)	0A	2A	2.5A	3A	240 mV	+10%-5%
	+12V (C)	0A	2.5A	3A	6A	120mV	±3%
	12V (D)	0A	2.5A	3A	6A	120mV	±3%
NFS80-7606	+5V (A)	1A	8A	1.2A	20A	50mV	±2%
	+24V (B)	0A	2A	2.5A	3A	240mV	+10%-5%
	+15V (C)	0A	2.5A	3A	6A	150mV	±3%
	15V (D)	0A	2.5A	3A	6A	150mV	±3%

Notes:

- (1) The floating fourth output (D) can be referenced as either positive or negative.
- (2) Natural convection cooling.
- (3) Forced air cooling, 20 CFM @ 1 atmosphere.
- (4) Peak output current lasting less than 60 seconds with duty cycle ≤ 10%. During peak loading, outputs may exceed total regulation limits.
- (5) 50 MHz bandwidth, peak-to-peak, measured differentially.
- (6) Total regulation is defined as the static output regulation at 25°C, including initial tolerance, line voltage within stated limits, load currents within stated limits, and output voltages adjusted to their factory settings. Also, for stated regulation on the +24V output, I(A)/I(B) ≤ 5.

Operating Temperature Limits and Output Power Range

For optimum reliability, no part of the heatsink should exceed 110°C, and no semiconductor case temperature should exceed 115°C. CAUTION: make primary circuit thermal measurements approximately one second after disconnecting line power to minimize shock hazard and damage to thermal measurement equipment.

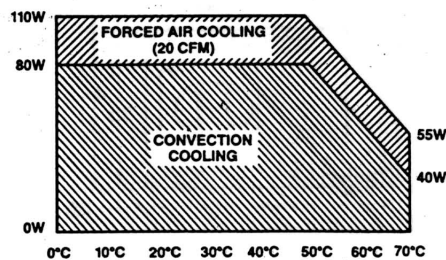


Figure 10.2-2.2

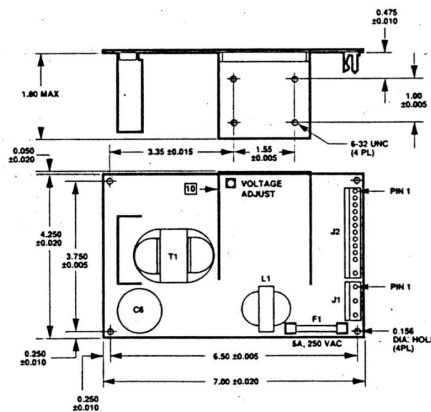
SPECIFICATIONS

Parameter	Condition	Limits
Input Voltage		85VAC to 264VAC
Input Frequency Range		47Hz to 440Hz
Input Surge Current	Cold start 115VAC 230VAC	17A max 34A max
Conducted RFI		FCC limit B, VDE limit B
Safety Ground Leakage Current	110VAC, 60Hz 233VAC, 50Hz	0.2 mA maximum 0.4 mA maximum
Line Regulation	Low line to high line, full load	±0.1% max
Overshoot/Undershoot	Turn-on	None
Transient Response	+5V output, 2.5A to 5A load change	150mV transient, setting to 1% in 1mS
Temperature Coefficient	All outputs	0.02%/C
Overvoltage Protection Threshold	+5V output	6.25V ±0.75V
Output Voltage Adjustability	+5V output	±3%
Total Output Power	50°C ambient temperature Continuous, convection cooling forced air cooling Peak	80 watts 110 watts 110 watts
Holdup Time	220VAC input 180VAC input 115VAC input 90VAC input	80W 110W 140mS 100mS 80mS 50mS 35mS 17mS 12mS 8mS
Efficiency	115VAC input, 80W	70% typical
Operating Frequency	0W, 90 to 264VAC 110W, 90 to 264VAC	100 to 250 kHz 20 to 70 kHz
Altitude	Operating Non-operating	10,000 feet max 40,000 feet max
Temperature	Operating Non-operating	0°C to 50°C -40°C to +85°C
Relative Humidity	Non-condensing	5% to 95%
Vibration	Three orthogonal axes, random vibration, 10 minute test for each axis	2.4G rms (appx) 5Hz to 500Hz
MTBF	MIL-HDBK 217E, 25°C	125,000 hr
Weight		1.3 lb (0.6 Kg)

PIN CHART

CONNECTOR

J1		Molex 09-50-3051 with second and fourth pins removed	
Pin 1	AC Ground	AC Ground	
Pin 2	AC Neutral	AC Neutral	
Pin 3	AC Hot	AC Hot	
J2		Molex 09-50-3131 Mating connector: Molex 2139 series housing with 2878 series crimp terminal.	
Pin 1	+5.1V	+5.1V	
Pin 2	+5.1V	+5.1V	
Pin 3	+5.1V	+5.1V	
Pin 4	Return	Return	
Pin 5	Return	Return	
Pin 6	Return	Return	
Pin 7	Return	Return	
Pin 8	+12V	+15V	
Pin 9	+12V	+15V	
Pin 10	-12V Ret	-15V Ret	
Pin 11	-12V	-15V	
Pin 12	Removed for key		
Pin 13	+24V	+24V	



- (7) Pins 10 and 11 are a floating output, which can be referenced as either positive or negative. Pin 10 is positive with respect to pin 11. Either pin 10 or 11 must be connected to Return (pins 4-7) for proper operation.
- (8) All dimensions are in inches and (mm).
- (9) Either metallic or non-metallic standoffs can be used in all four mounting holes without affecting VDE safety approval. The diameter of metal standoffs, if used, must not exceed 0.212".
- (10) This heat sink is grounded, and allows system grounding when mechanically connected to the system chassis. Alternatively, the

- ground pad encircling the mounting hole near J1 allows system grounding through a metal standoff to the system chassis.
- (11) It is always advisable to attach the power supply heat sink to another thermal dissipator (such as a chassis, a finned heat sink, etc.). The resulting temperature decrease of heat sink-mounted components will improve power supply lifetime.
- (12) The supply must be mechanically supported using the PCB mounting holes, and may be additionally supported by the heat sink mounting holes.

B COMPUTER PRODUCTS
7 Elkins Street • South Boston • MA 02127 • Phone 617-464-6600 • Fax 617-464-6612

Figure 10.2-2.3

BREWER REFERENCE DOCUMENTATION

Section 10.3 Internal Cabling

Figure

- Communication Cable Assembly BA-W84	10.3-1
- Internal Azimuth Drive Cable Assembly BA-W31	10.3-2
- DC to main & lamp Cable Interconnect Harness BA-W82	10.3-3
- Control Switch Cable assembly BA-W55	10.3-4
- Lamp Cable assembly BA-W83	10.3-5
- Motor Connectors Cable assembly BA-W76	10.3.6
- Main Lamp and HV Cable assembly BA-W77	10.3.7
- Hv board to PMT Cable assembly BA-W78	10.3.8

Item No.	BA-C220 Part No.	Base Assembly Description	Qty
3	BM-C215	Baseplate, Electronics, Weatherproof	1.00
4	BM-C13	Tapped Spacer	3.00
5	BM-C216	Plate, Fuse Holder	1.00
6	BM-C15	Rubr Bumpr Attachmnt Scrw	4.00
7	BM-C16	Shock Mnt V-Screw	3.00
8	BM-C17	Rubber Bumper, Mod	4.00
9	BM-C18	Locking Plate	4.00
10	BA-W84	Cable Assy, Communication	1.00
11	BA-W80	Cable Assy, Main Pwr Conn	1.00
12	BA-W31/B	Internl Az Dr Data Cable	1.00
13	BA-W55/B	Control Switch Cable Assy	1.00
14	BA-W81	Prim A/C Intrconnect Harn	1.00
16	BM-C08	Weatherproof Gasket	3.00
17	BA-W56	Power Indicator Assy, Brew	1.00
18	BM-C173	Connector Gasket	3.00
20	85-10-174	Adhesive, Sealant (Loctite 262)	1.00
22	76-05-005	Filter, Interf Pwrlne 3A	1.00
23	91-15-223	Fuse, 2A, 250V, FB, 5MMx20MM	1.00
26	82-30-415	Mount Anti-Vib 14lb	--
27	82-30-416	Mount Anti-Vib 12lb	3.00
28	81-15-154	Cap + Chain for #18 Rec	3.00
29	83-79-070	Screw, 6-32 x 1/2 HSC, SS	4.00
31	83-79-047	Screw, 4-40 x 1/4 HSC SS	2.00
32	83-56-141	Screw, Set 6-32 x 1/8 Cup	2.00
33	83-51-765	Screw, 4-40 x 1/2 Button HD	12.00
34	83-51-782	Screw, 6-32 x 3/8 Button H	4.00
35	83-51-834	Screw, 10-32 x 1/2 Button H	12.00
36	83-51-130	Screw, 6-32 x 3/4, Pan, Sealing	1.00
37	83-51-804	Screw, 8-32 x 1/2 Button HD	2.00
38	83-40-487	Nut 8-32 SL RG HX Thin SS	2.00
39	83-40-485	Nut 4-40 SL RG HX Thin SS	12.00
40	83-40-489	Nut 10-32 SL RG HX Thin SS	12.00
41	83-95-605	Washer #6 Int Tooth LK SS	2.00
42	83-95-786	Washer, #8 Screw 3/8 OD X	2.00
43	83-95-785	Washer, #6, Screw 3/8 OD X	4.00
44	83-95-787	Washer, #10 Screw 7/16 OD	12.00
45	83-40-261	Nut, 6-32 x 5/16 HX SS ST	1.00
46	83-95-748	Washer, #4 Split Lock SS	2.00
49	82-20-383	Clamp 'P' 1/2 x 1/2 #10	1.00
50	83-40-486	Nut 6-32 SL RG HX Thin SS	1.00
51	50-10-090	Whstrp, 1/4 Thkx1" W.CL Cell	0.17
55	85-10-150	Adhesive, Sealant RTV	1.00

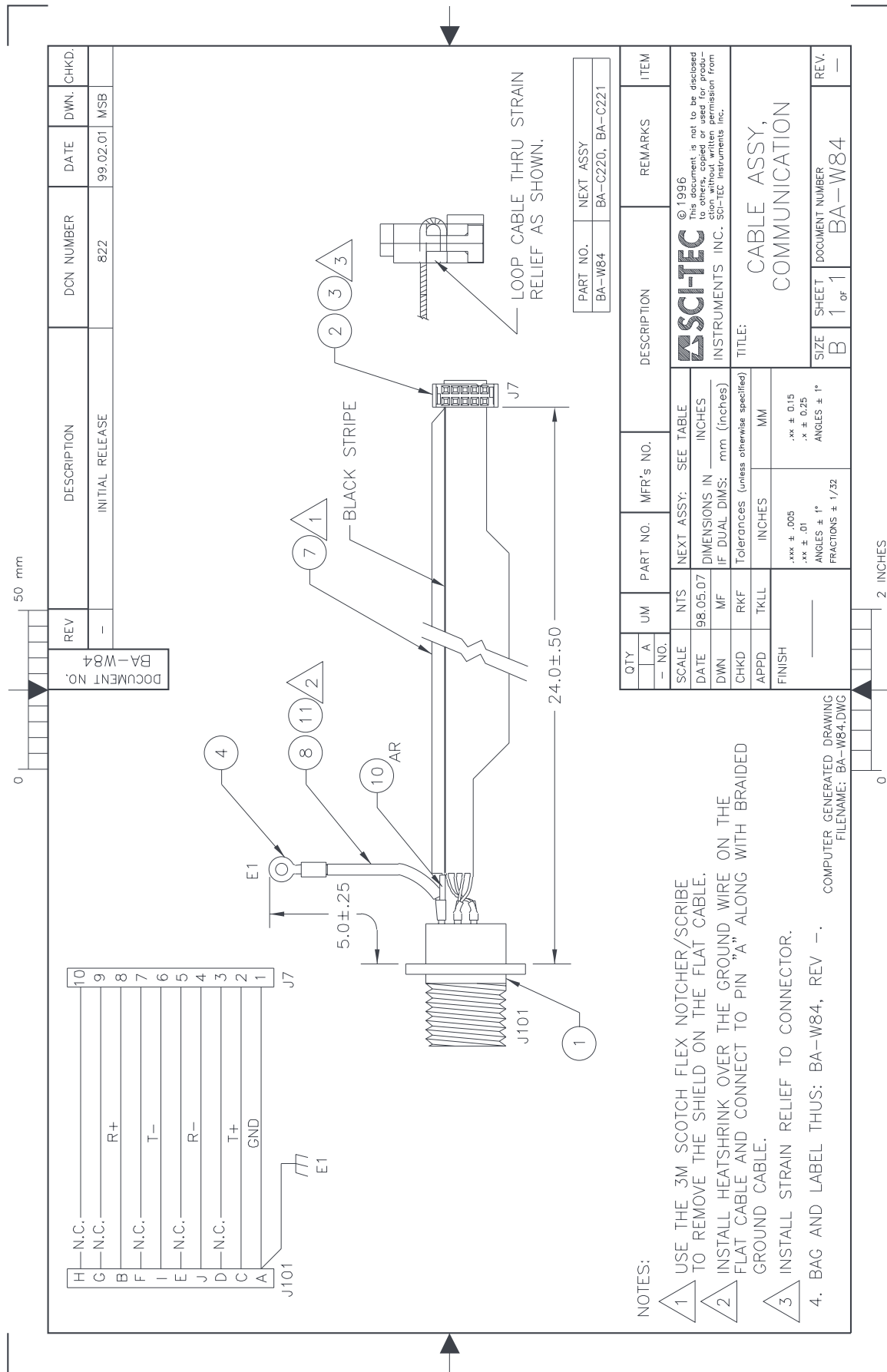


Figure 10.3-1

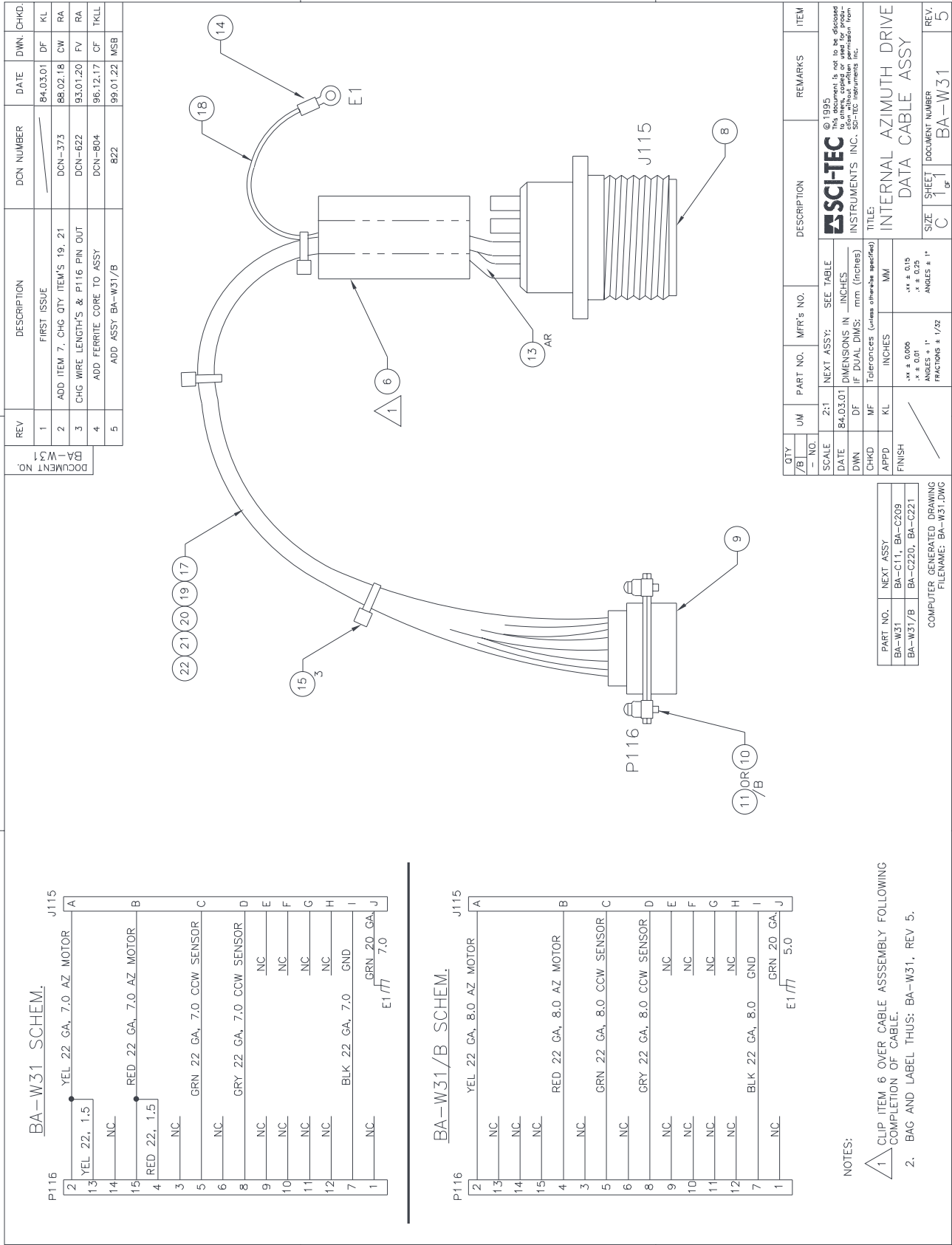


Figure 10.3-2

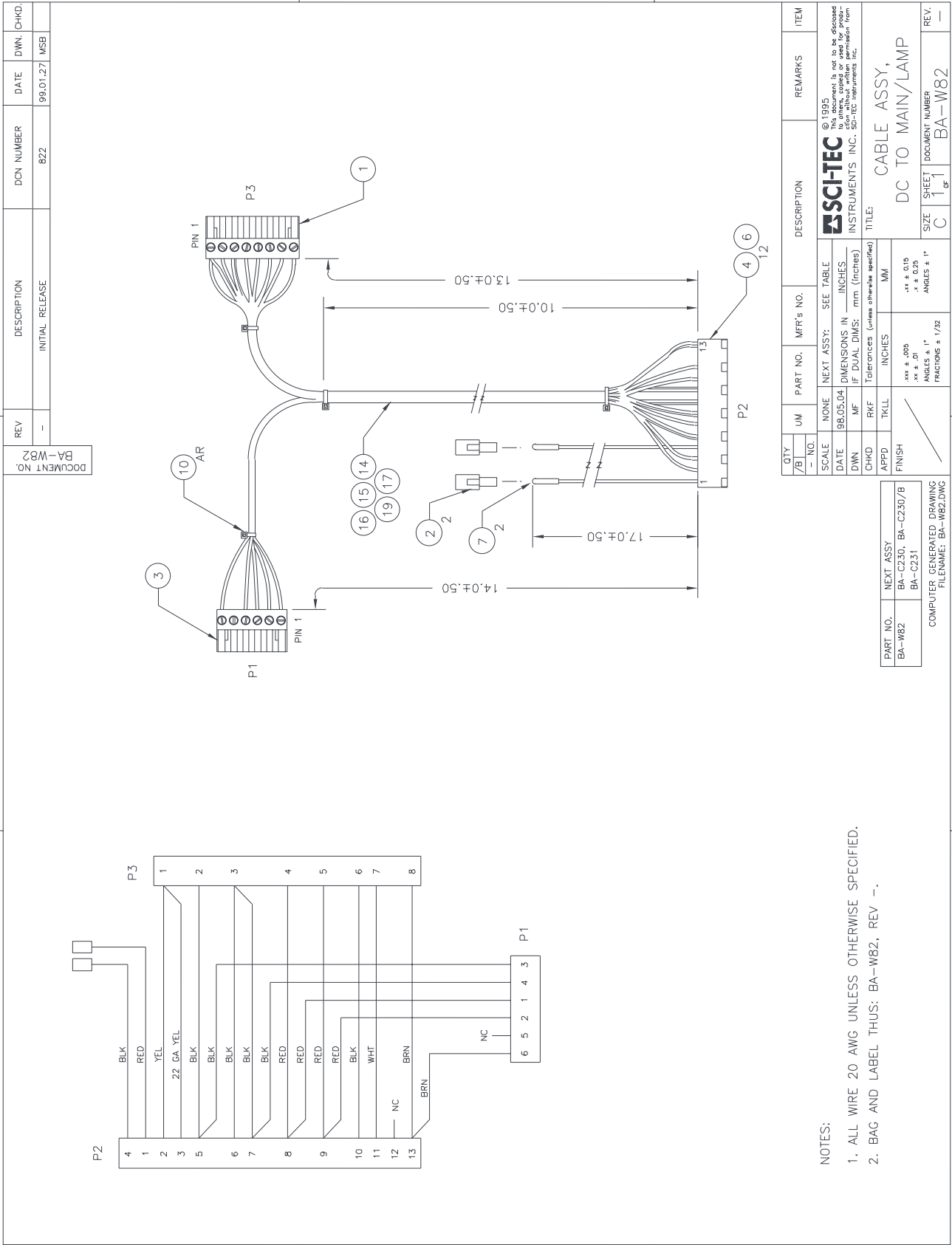


Figure 10.3-3

NOTES:
 1. ALL WIRE 20 AWG UNLESS OTHERWISE SPECIFIED.
 2. BAG AND LABEL THUS: BA-W82, REV -.

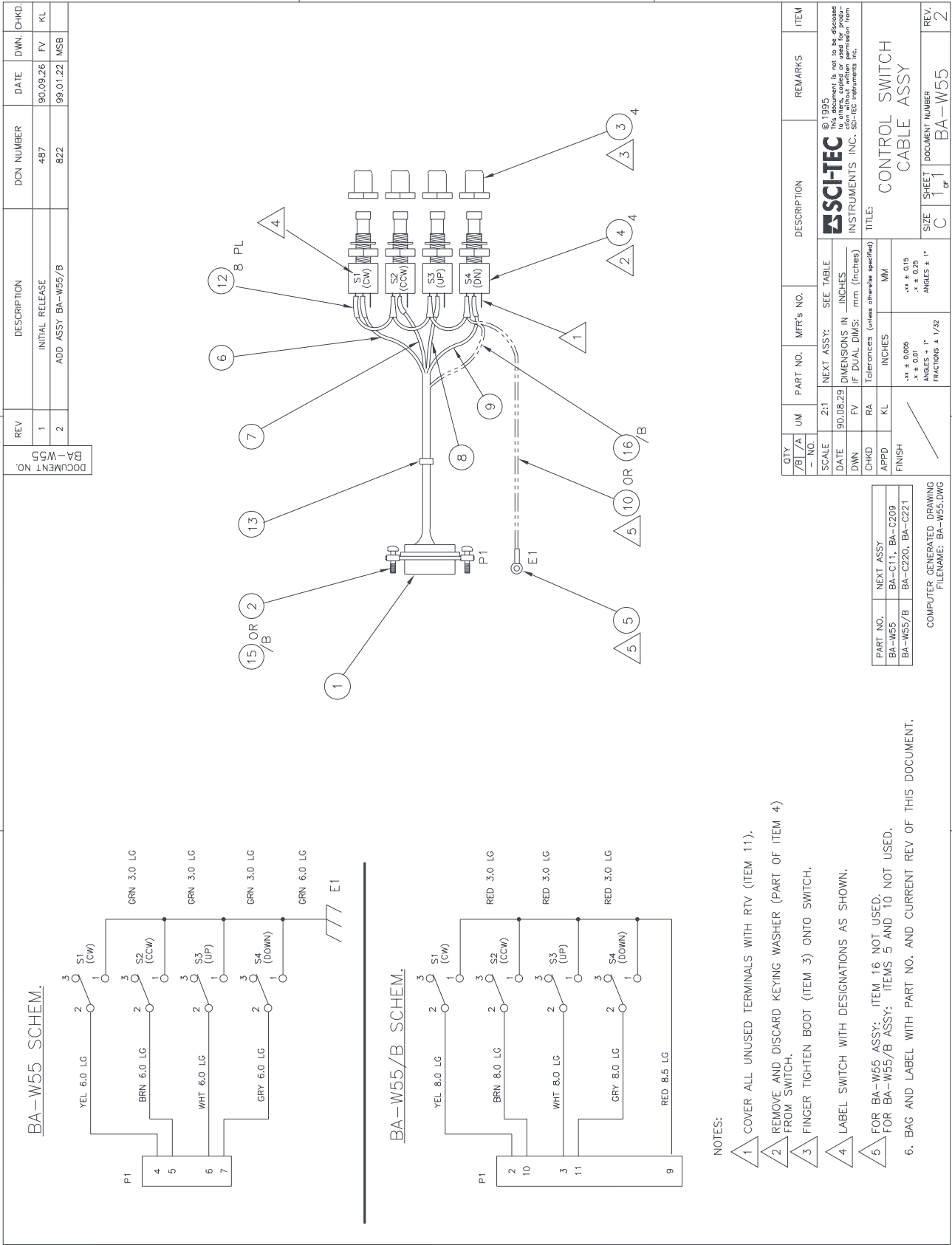


Figure 10.3-4

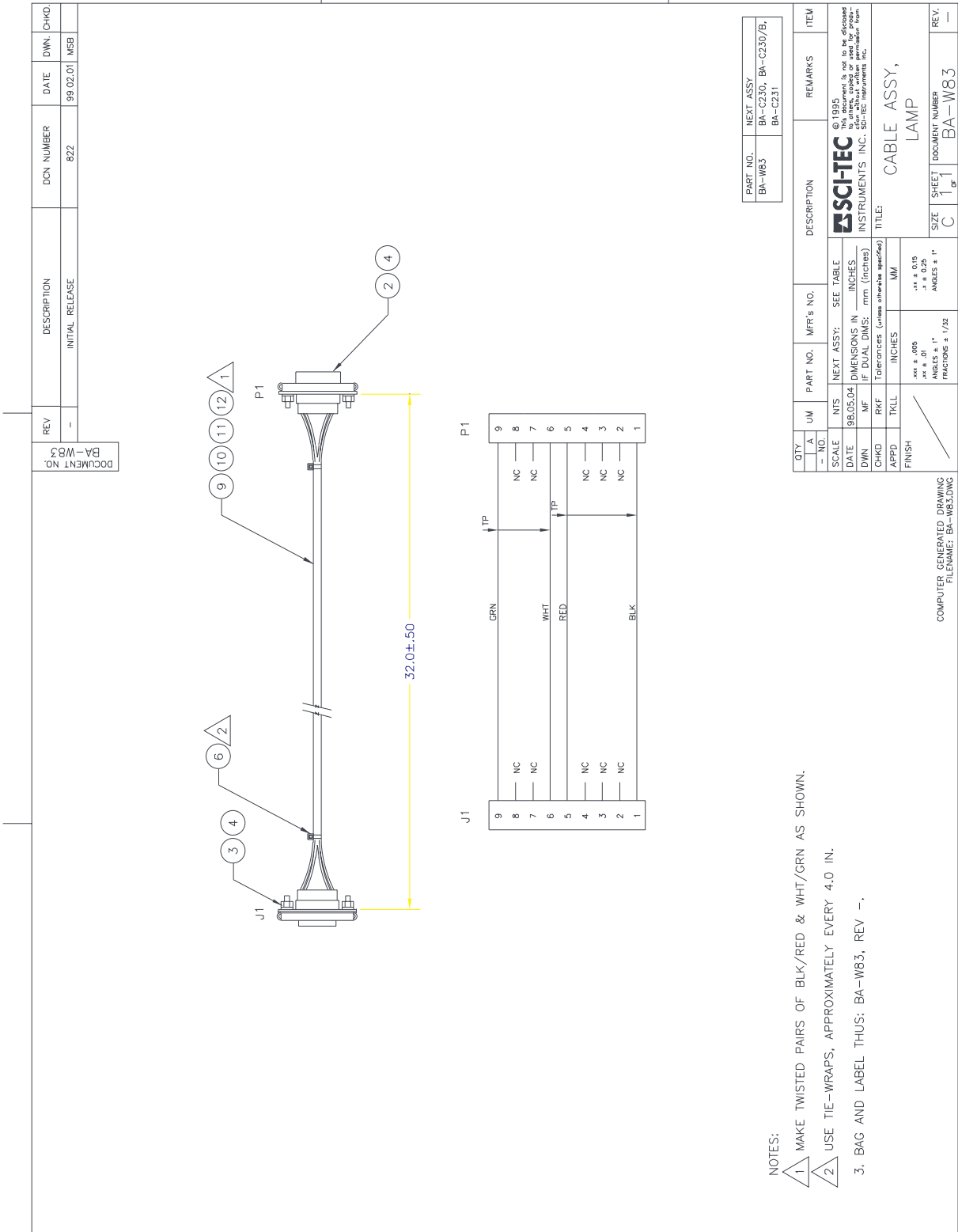


Figure 10.3-5

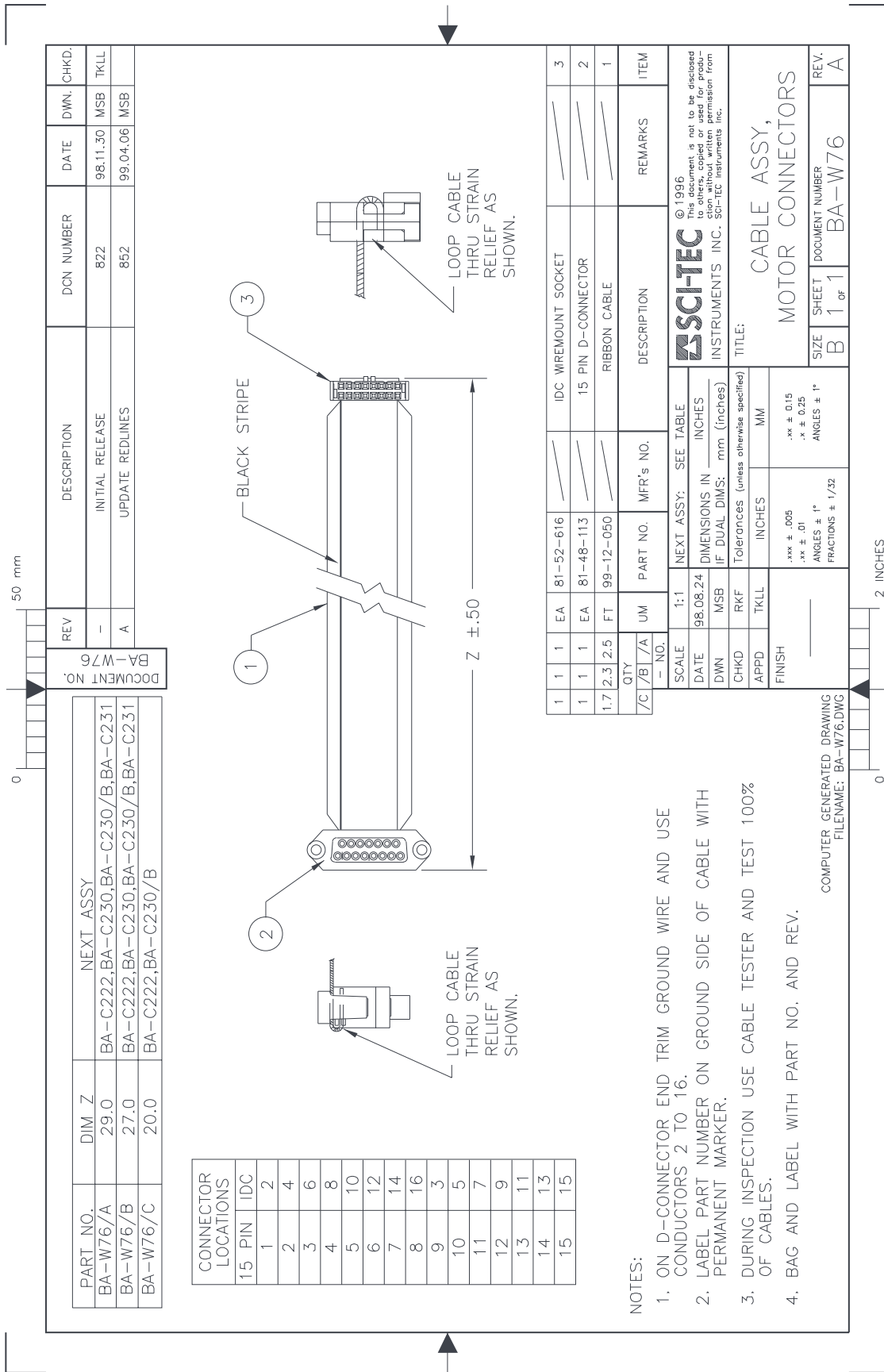


Figure 10.3-6

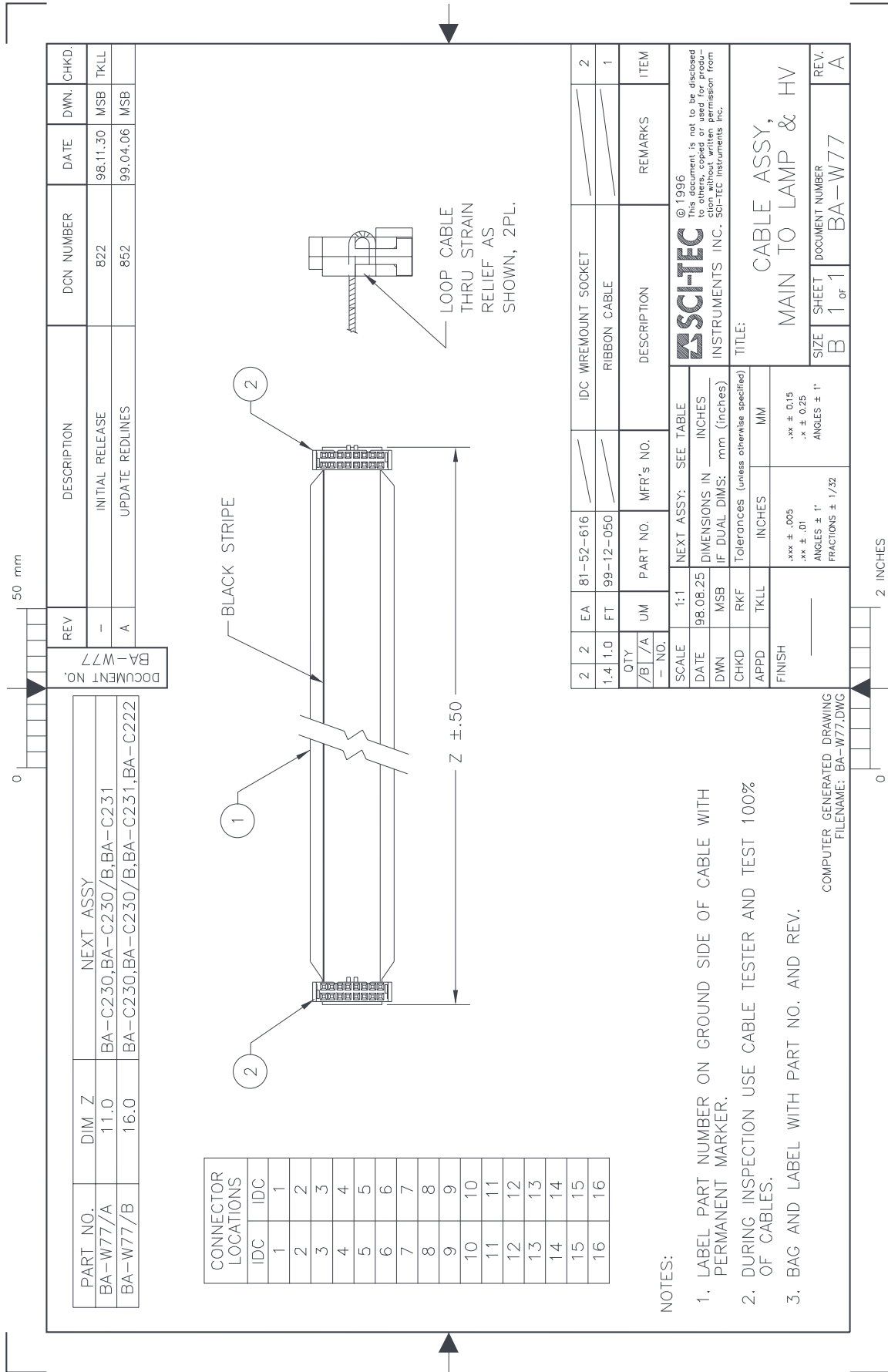


Figure 10.3-7

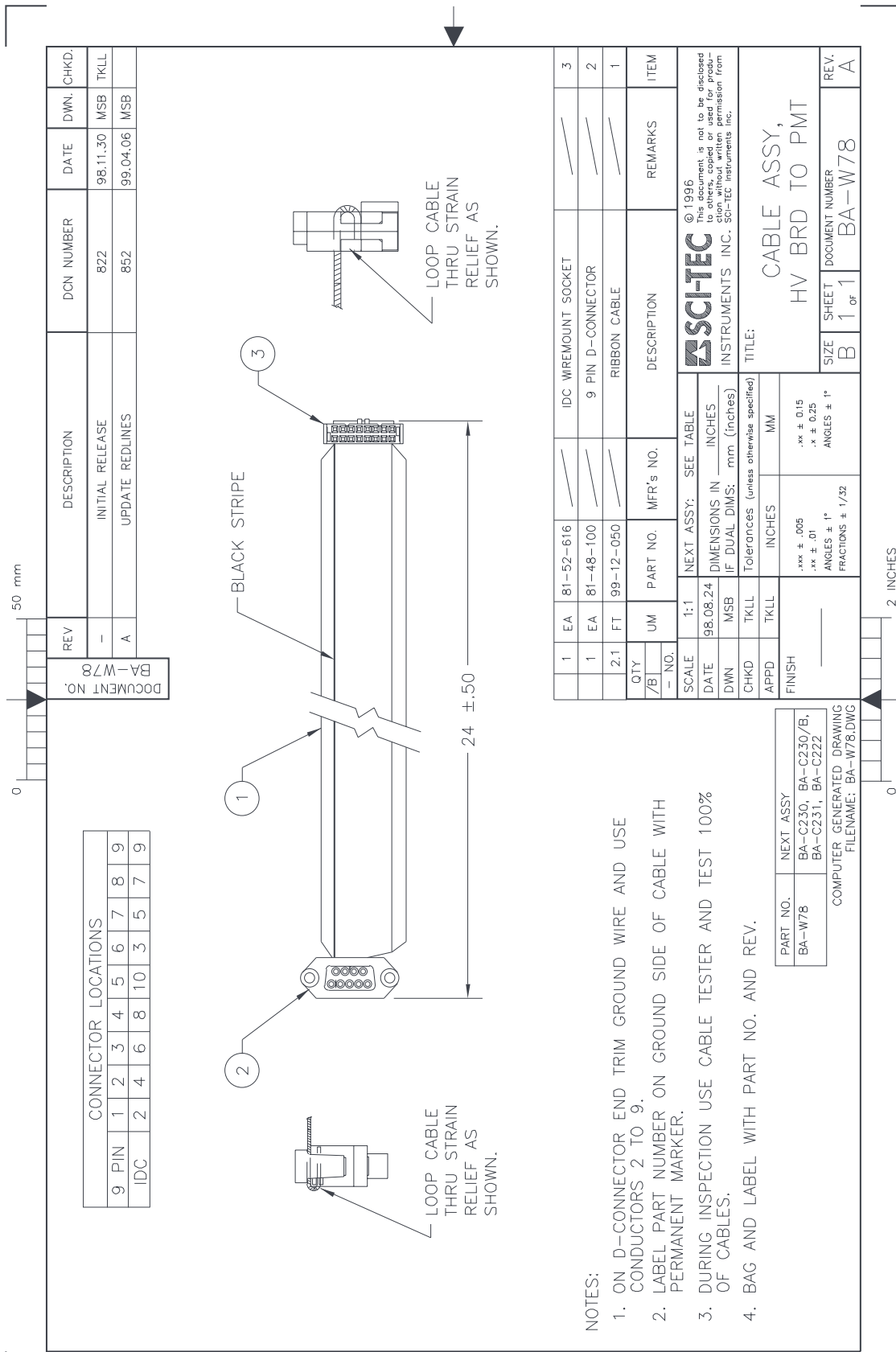


Figure 10.3-8

BREWER REFERENCE DOCUMENTATION

Section 10.4 Electronics Schematics

Figure

- Main Electronics Board Schematics BS-E123	10.4-1
- Lamp Control Electronics board Schematic BS-E129 10.4-2	
- High Voltage Control Schematic BS-E131	10.4-3
- High Voltage supply Data Sheet	10.4-4
- Humidity Sensor Data Sheet	10.4-5
- Humidity Sensor Board Schematic (option) BS-E131 10.4.6	
- Heater Control Board Schematic (option) 12505290	10.4-7

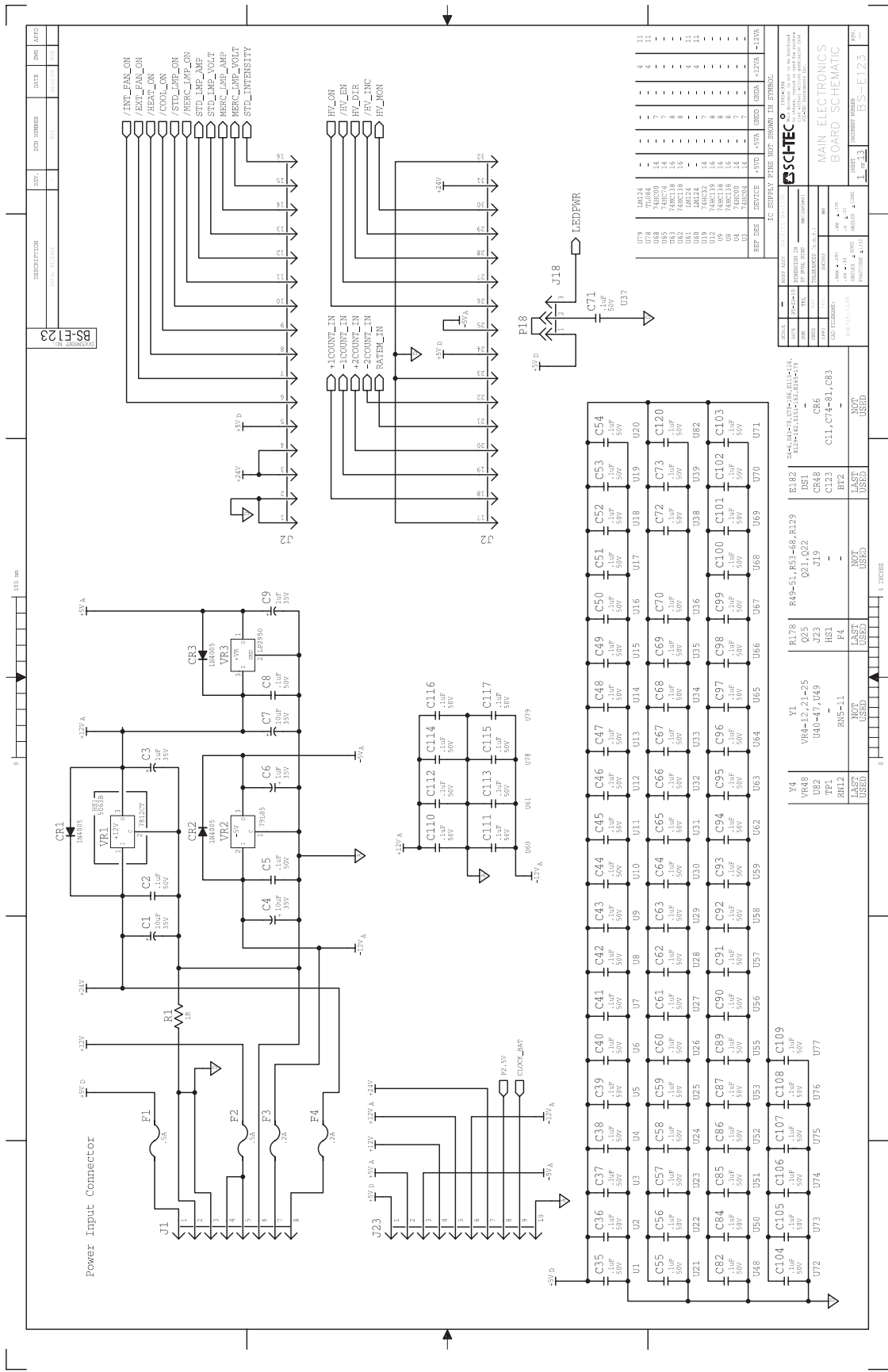
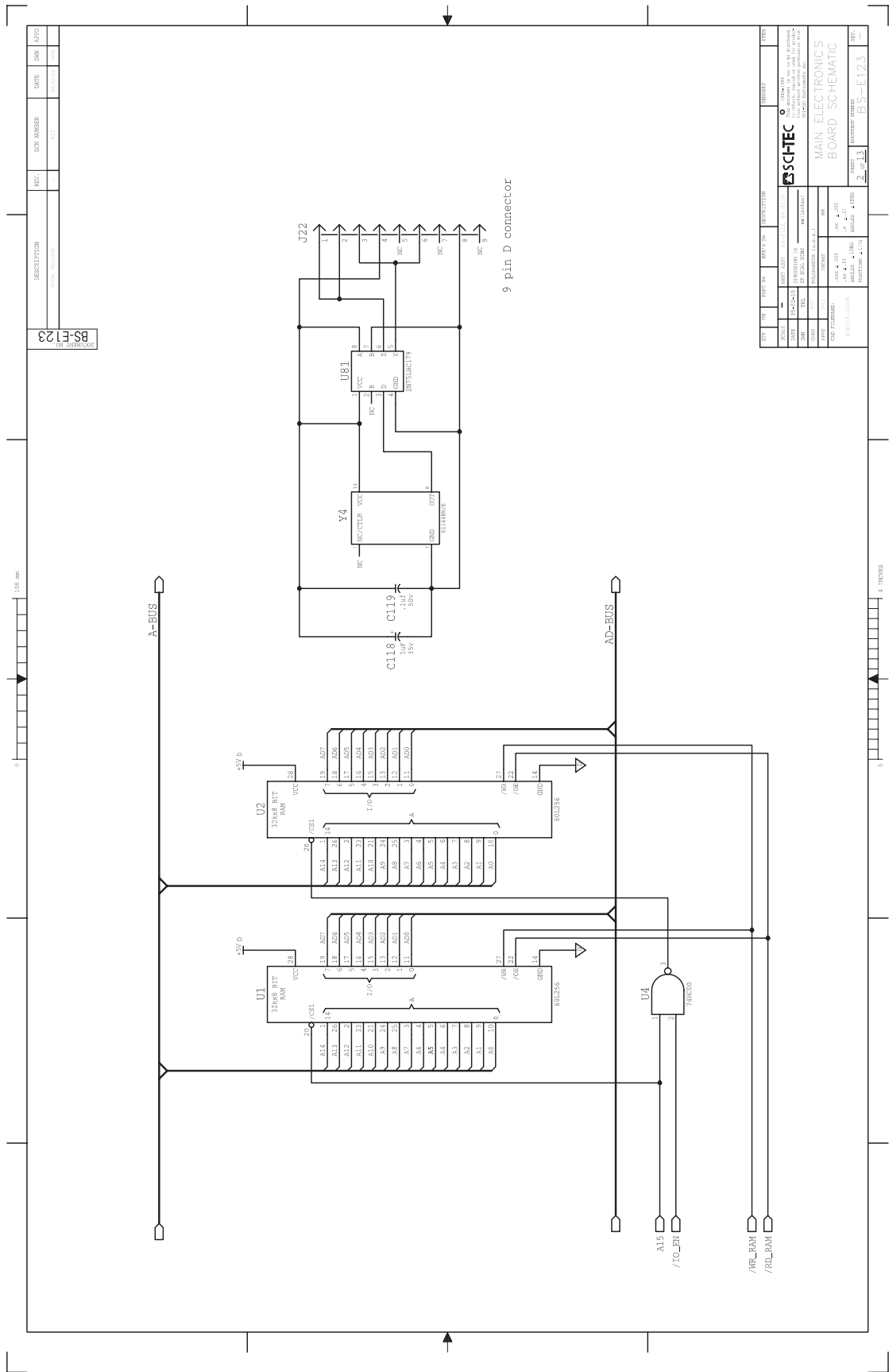
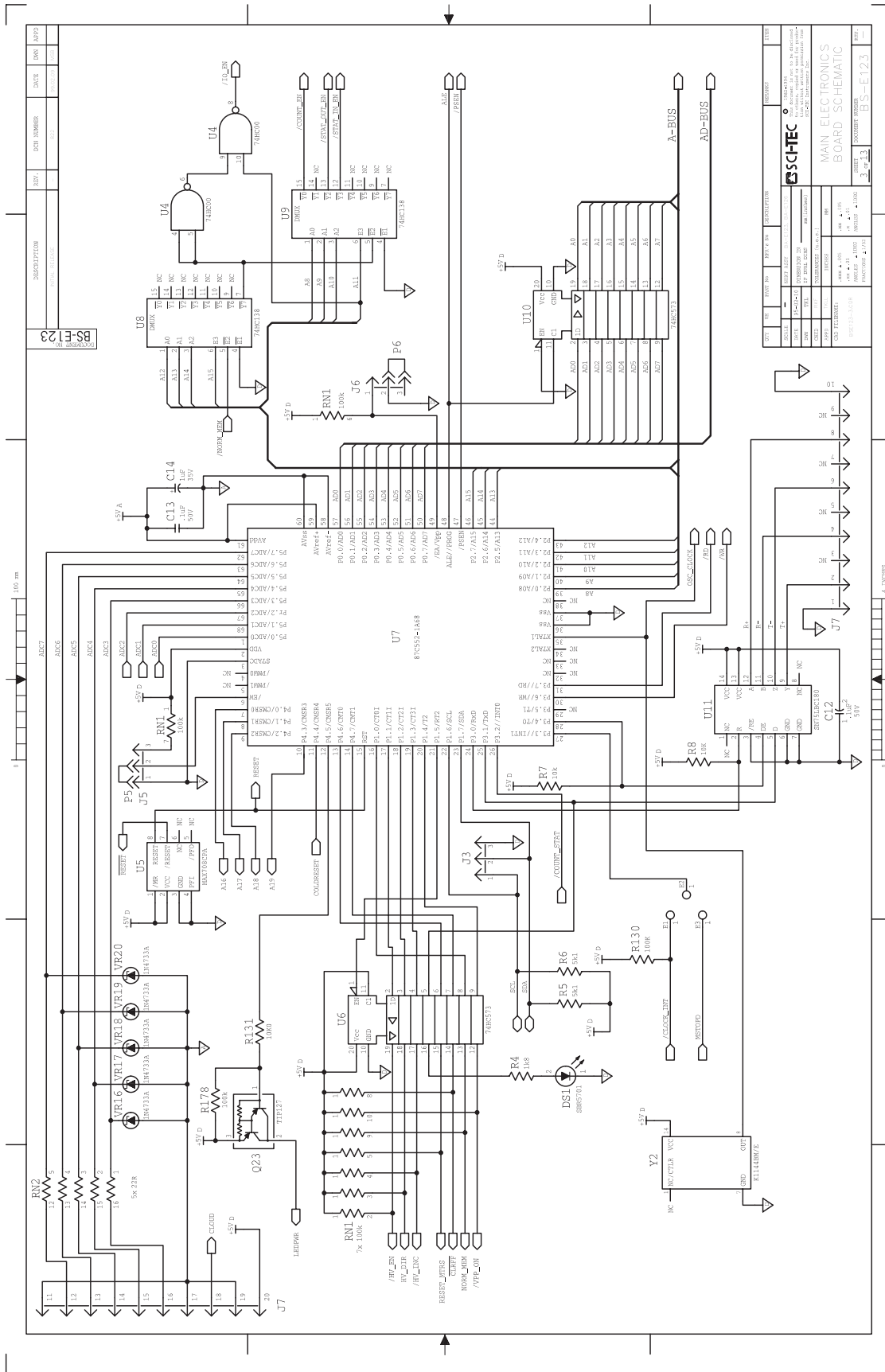


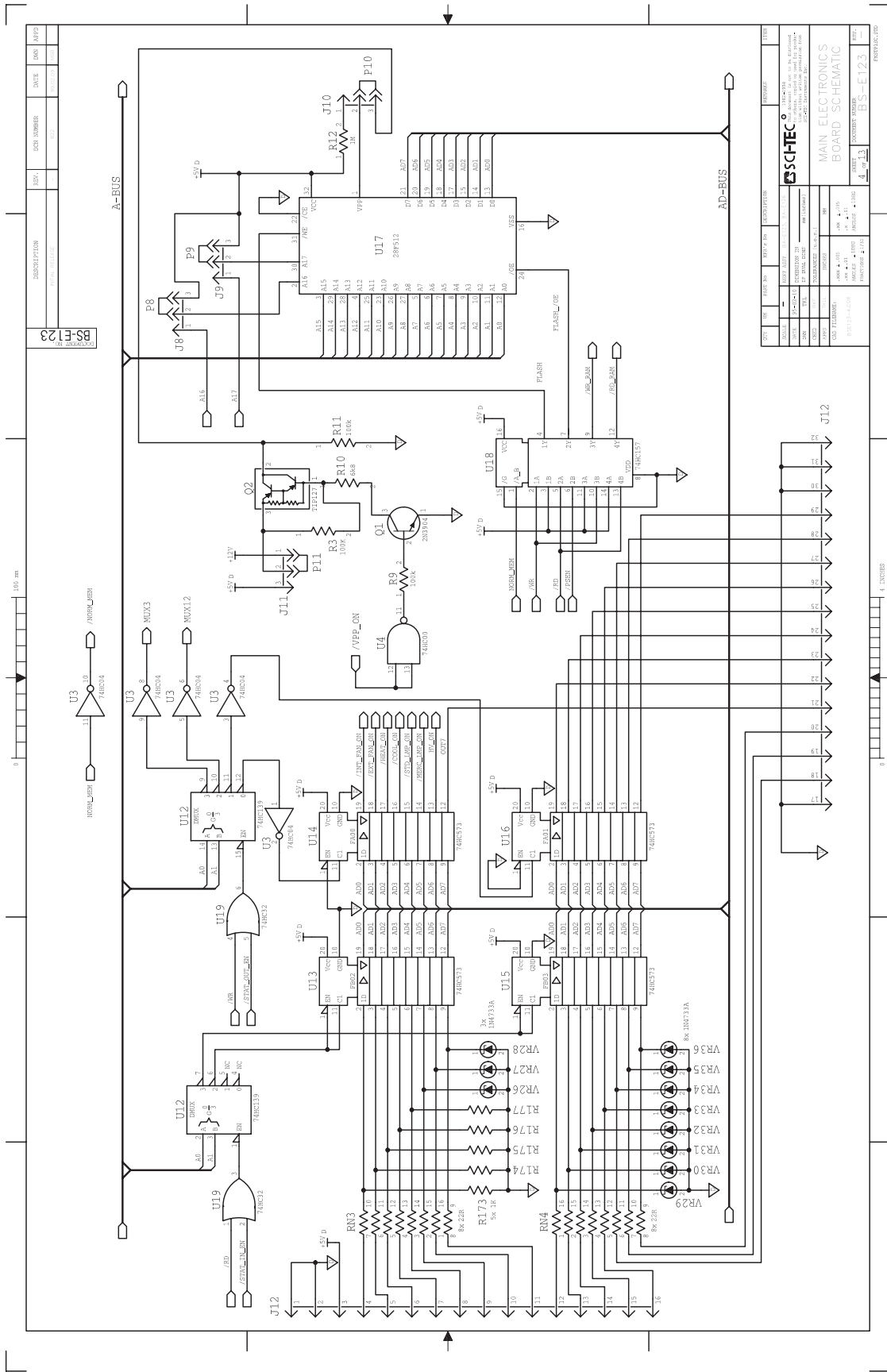
Figure 10.4-1

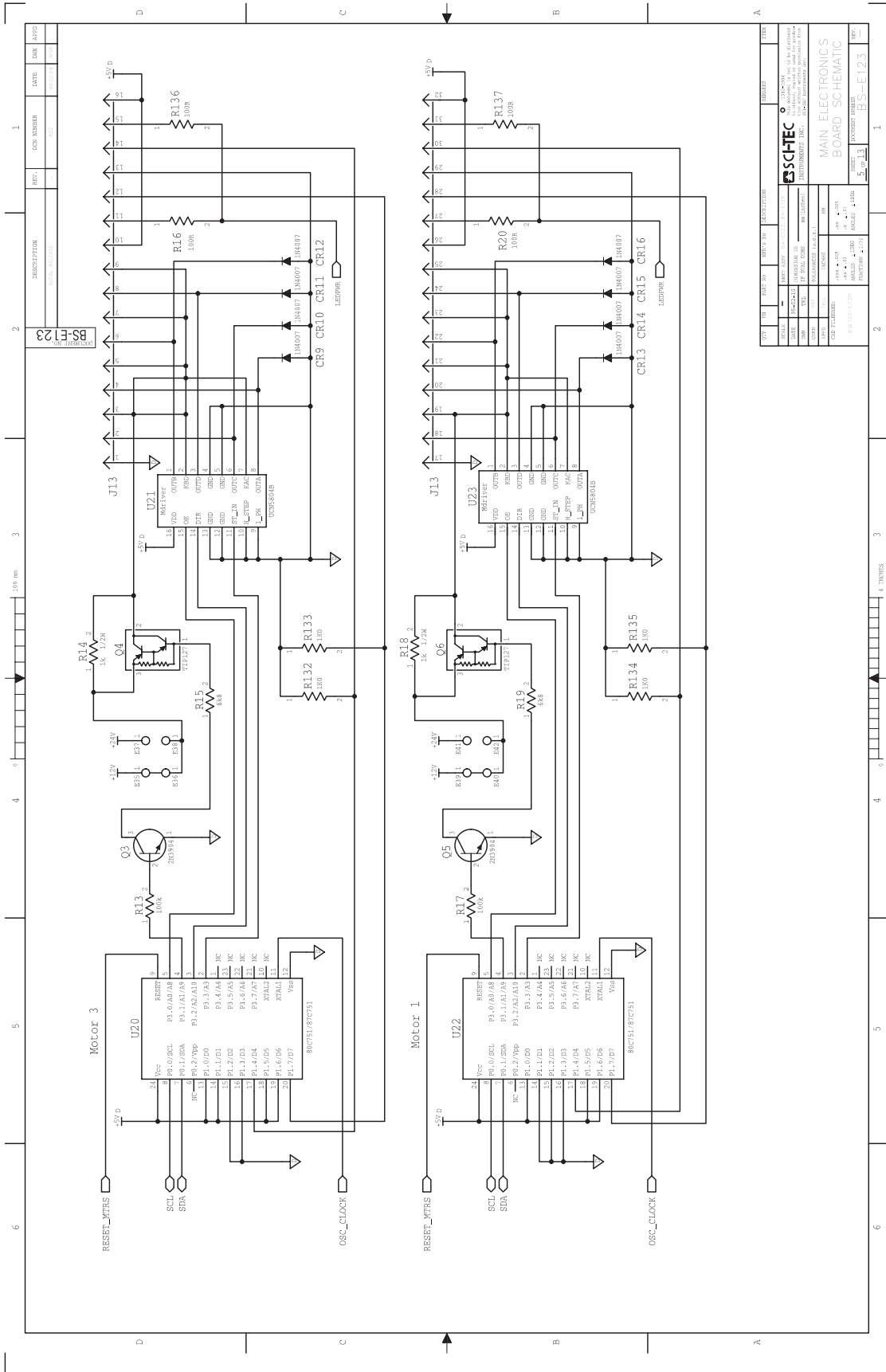


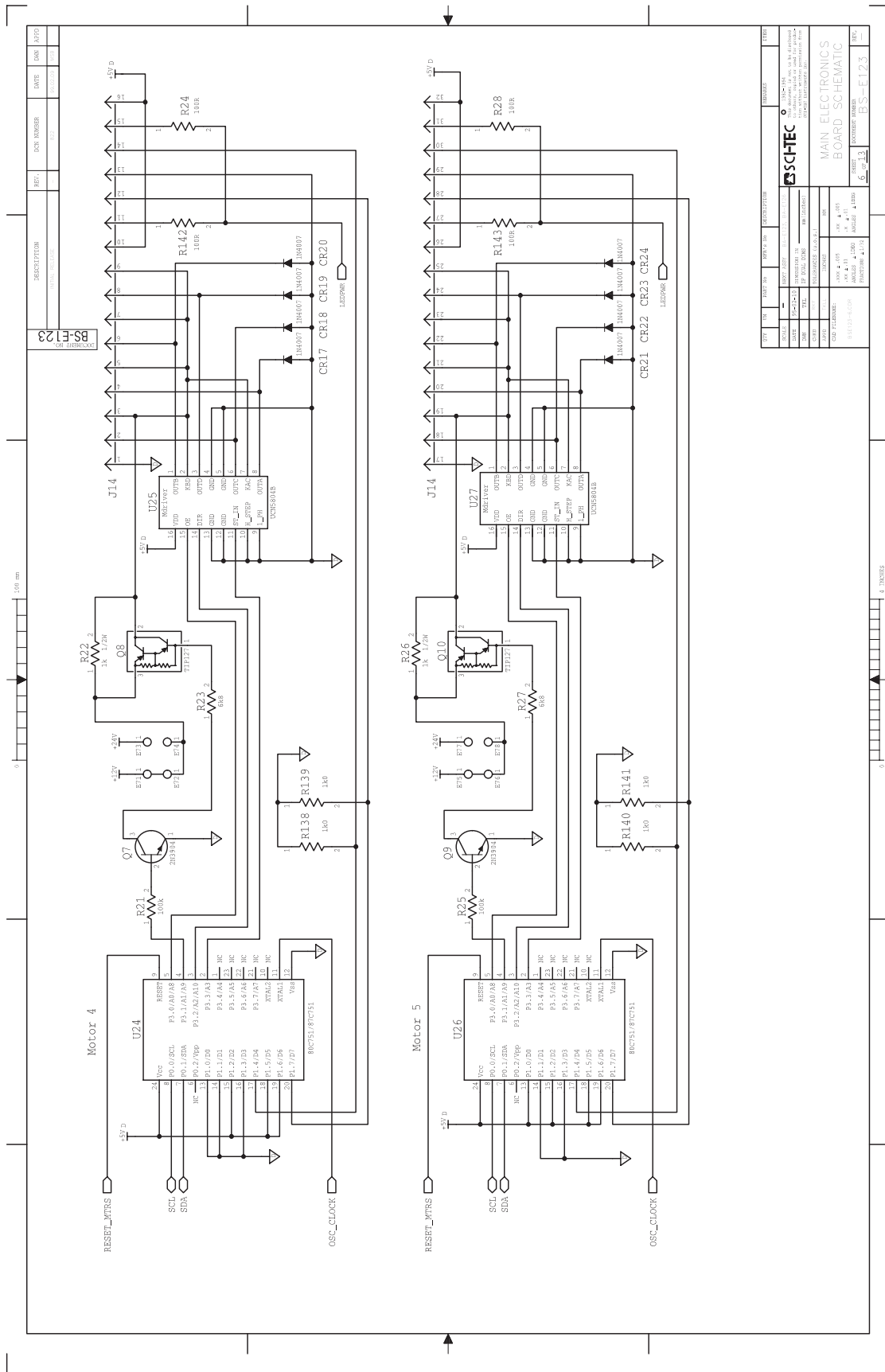
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BS-E123	MAIN ELECTRONICS BOARD SCHEMATIC	11/11/08	BS

DATE	BY	DESCRIPTION
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11/11/08	BS	REVISION 1
11/11/08	BS	REVISION 2

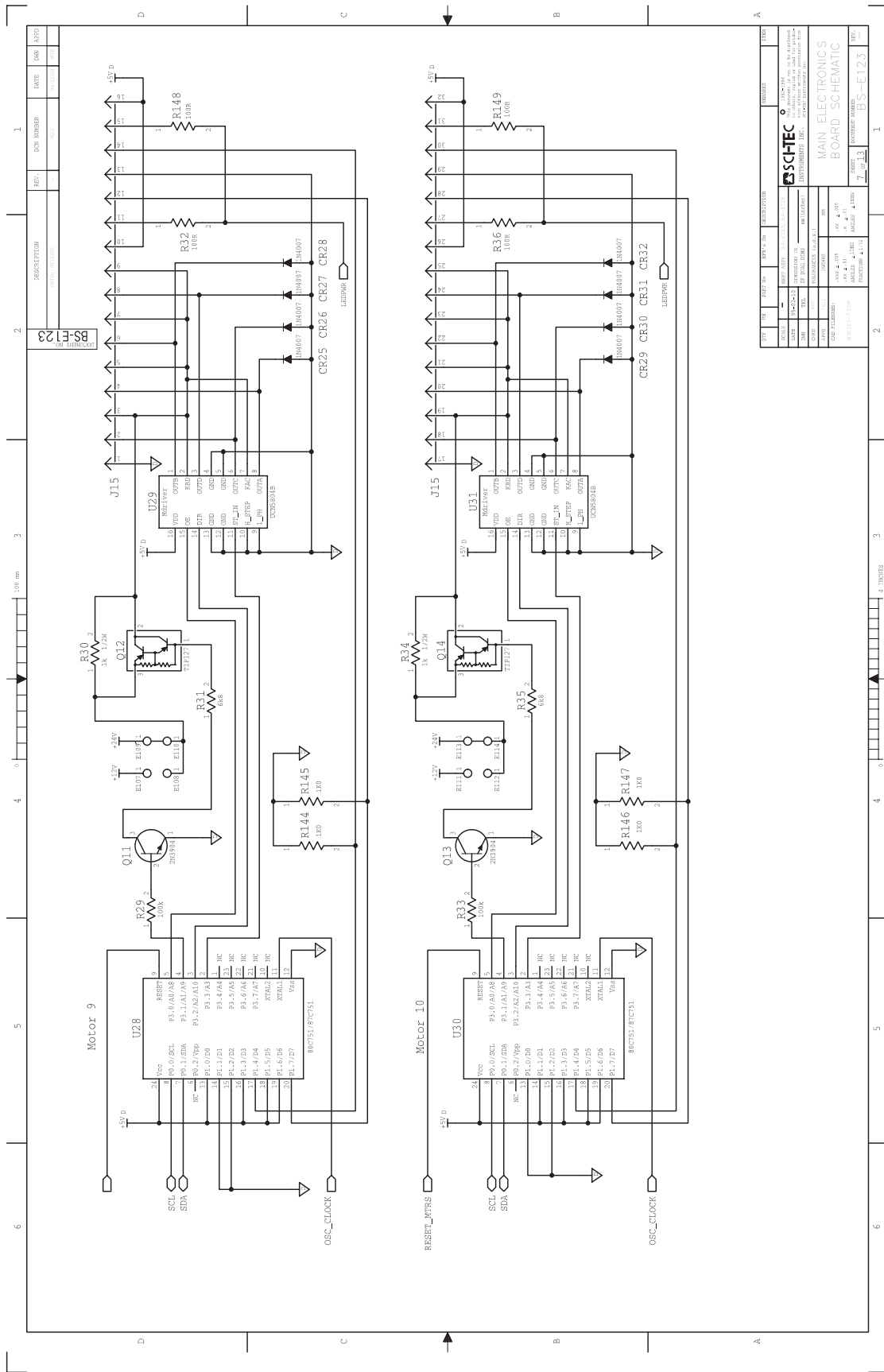








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03	06/11/13			REVISION 2
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07	06/11/13			REVISION 6
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101	06/11/13			REVISION 100



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10	08/11/00

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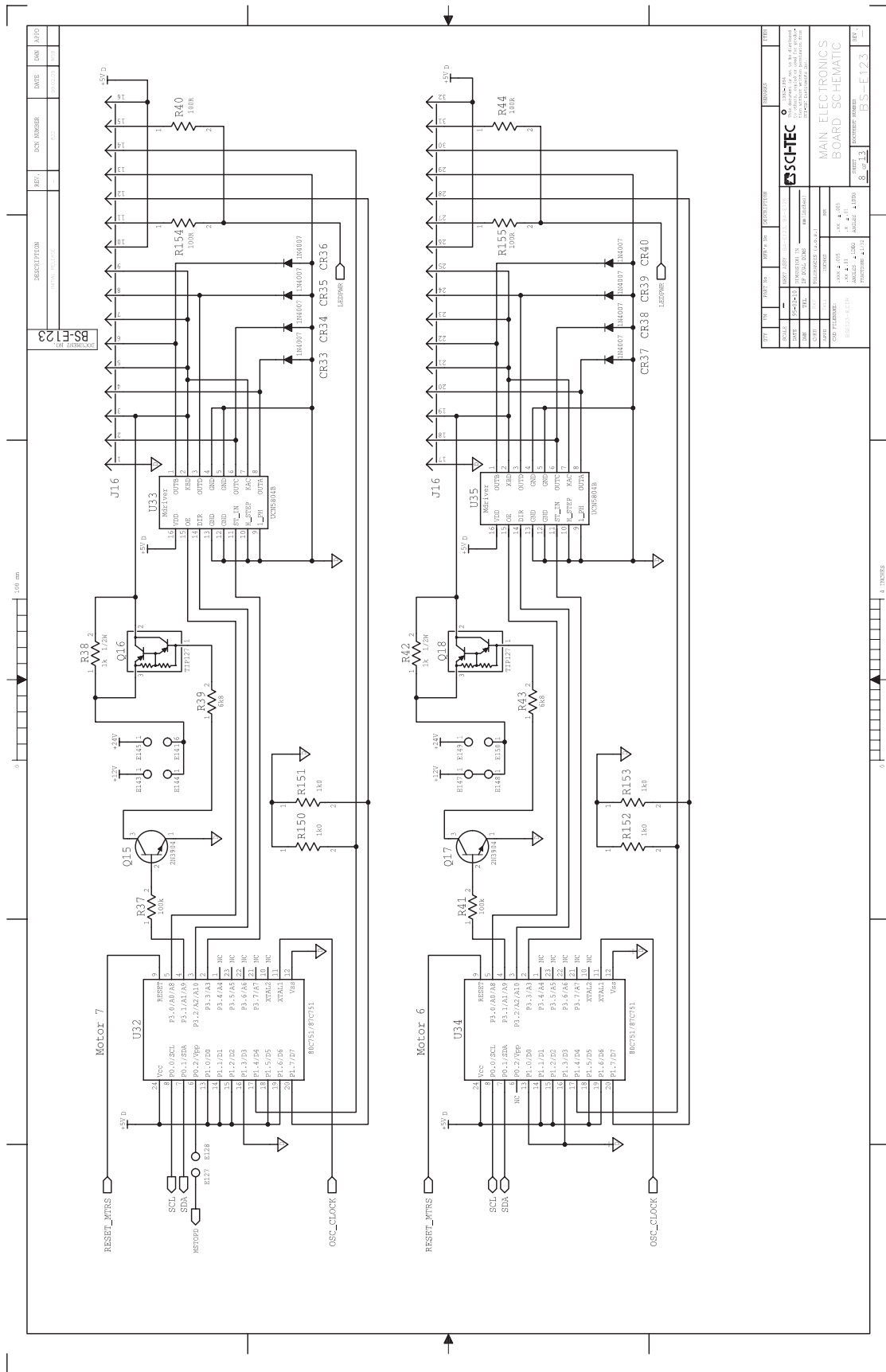
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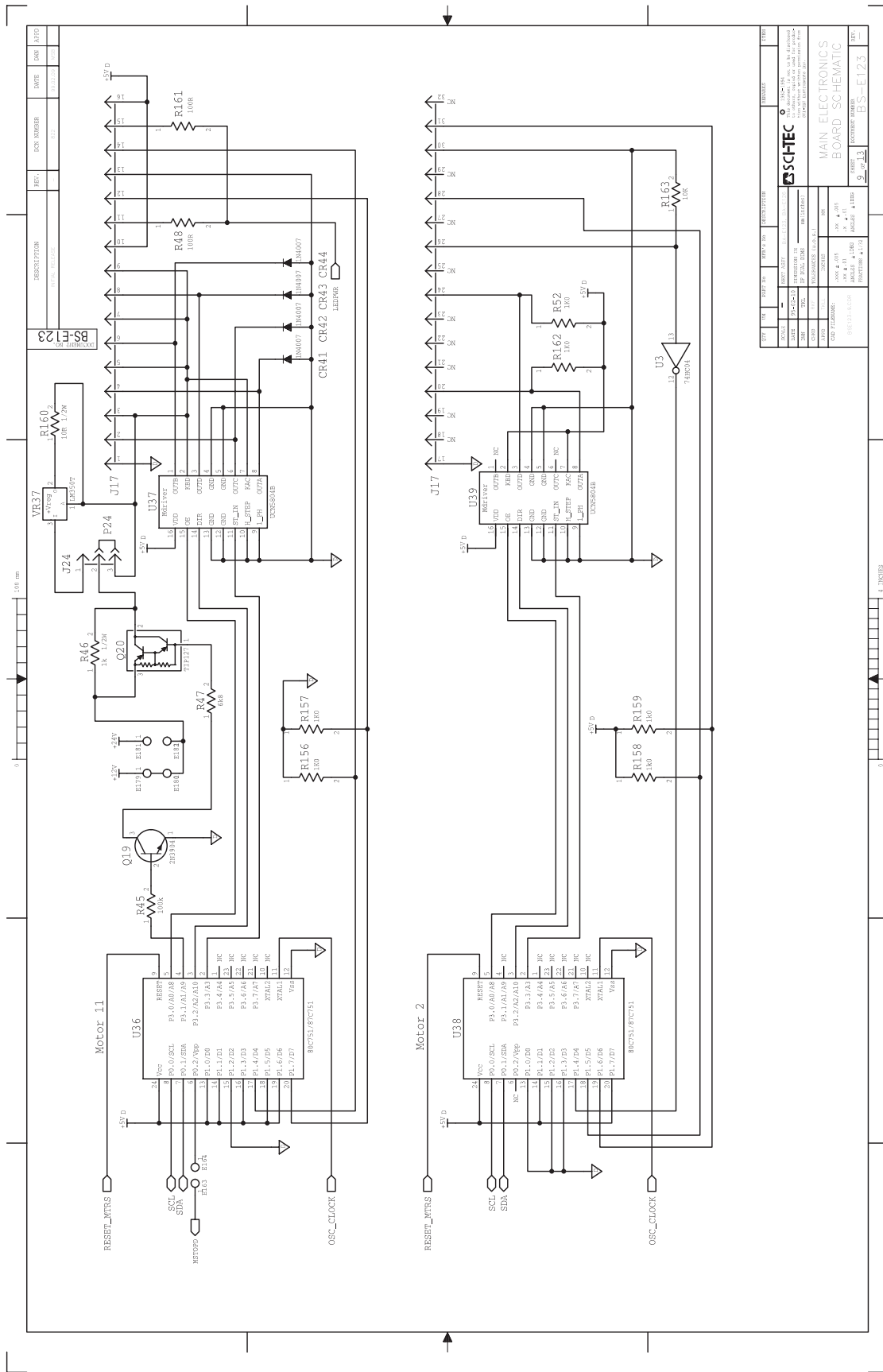
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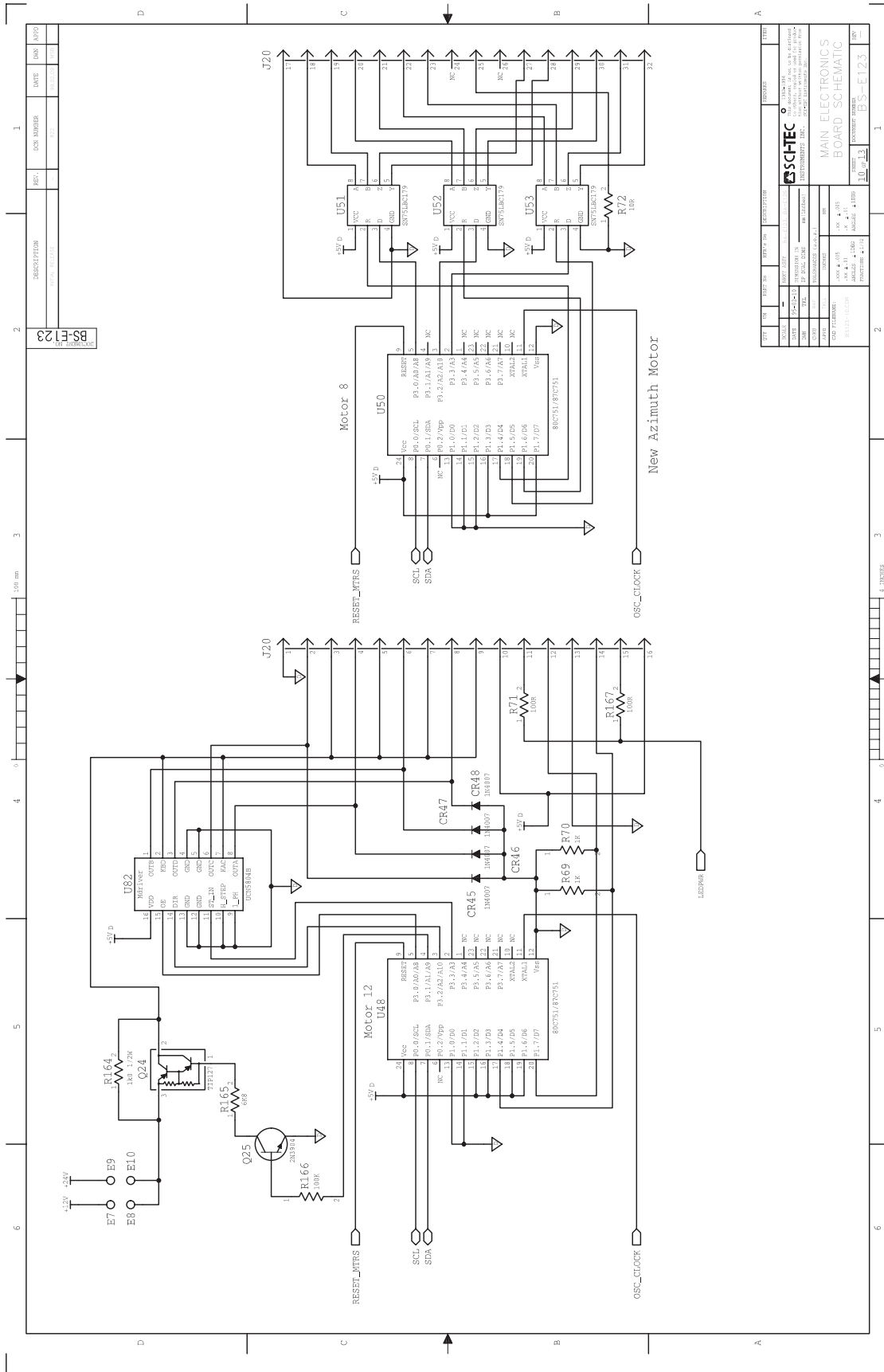
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4.0	10/13/13	BS	BS	Update to match hardware
5.0	10/13/13	BS	BS	Update to match hardware
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10.0	10/13/13	BS	BS	Update to match hardware

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7.0	10/13/13	BS	BS	Update to match hardware
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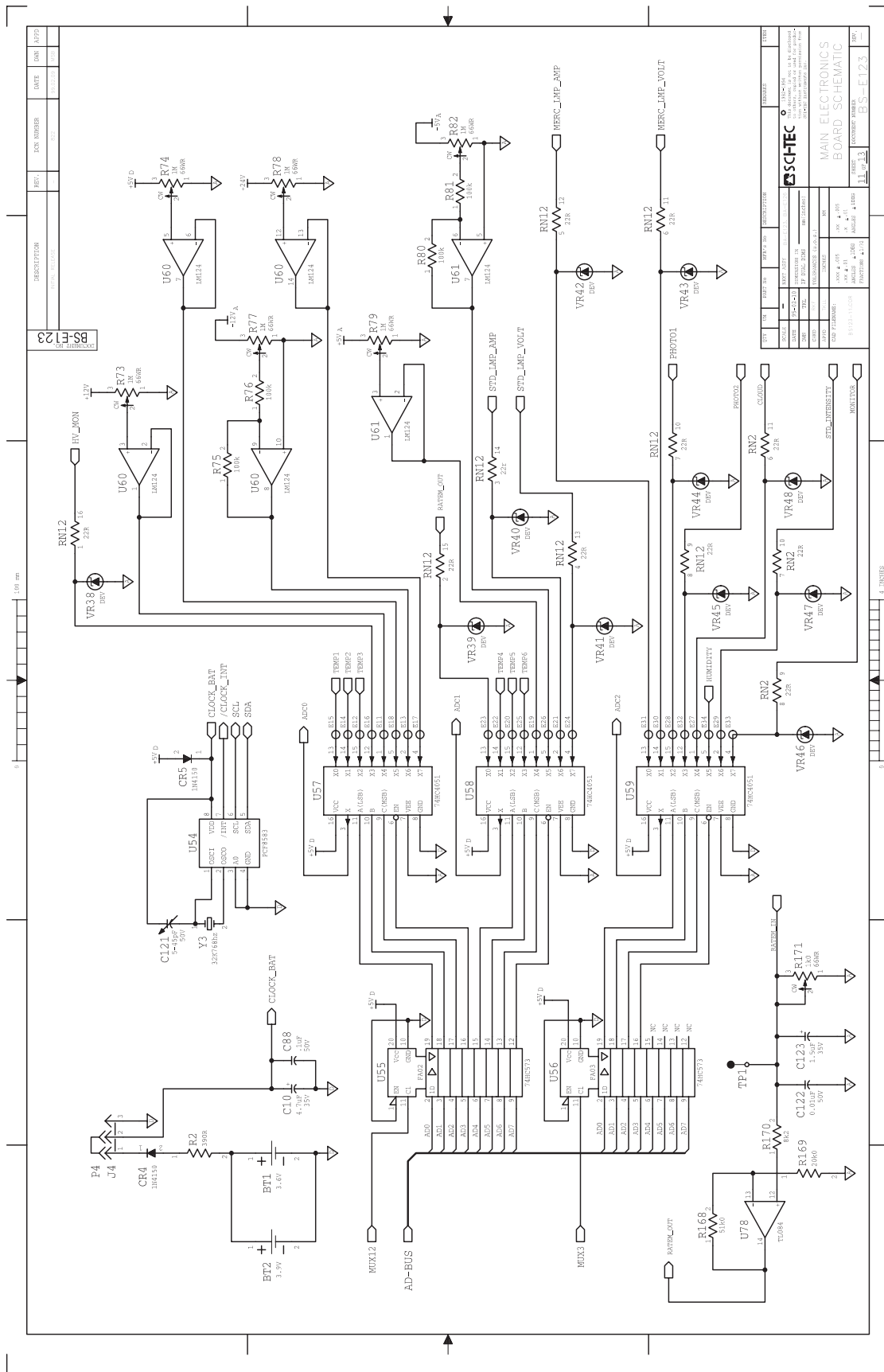
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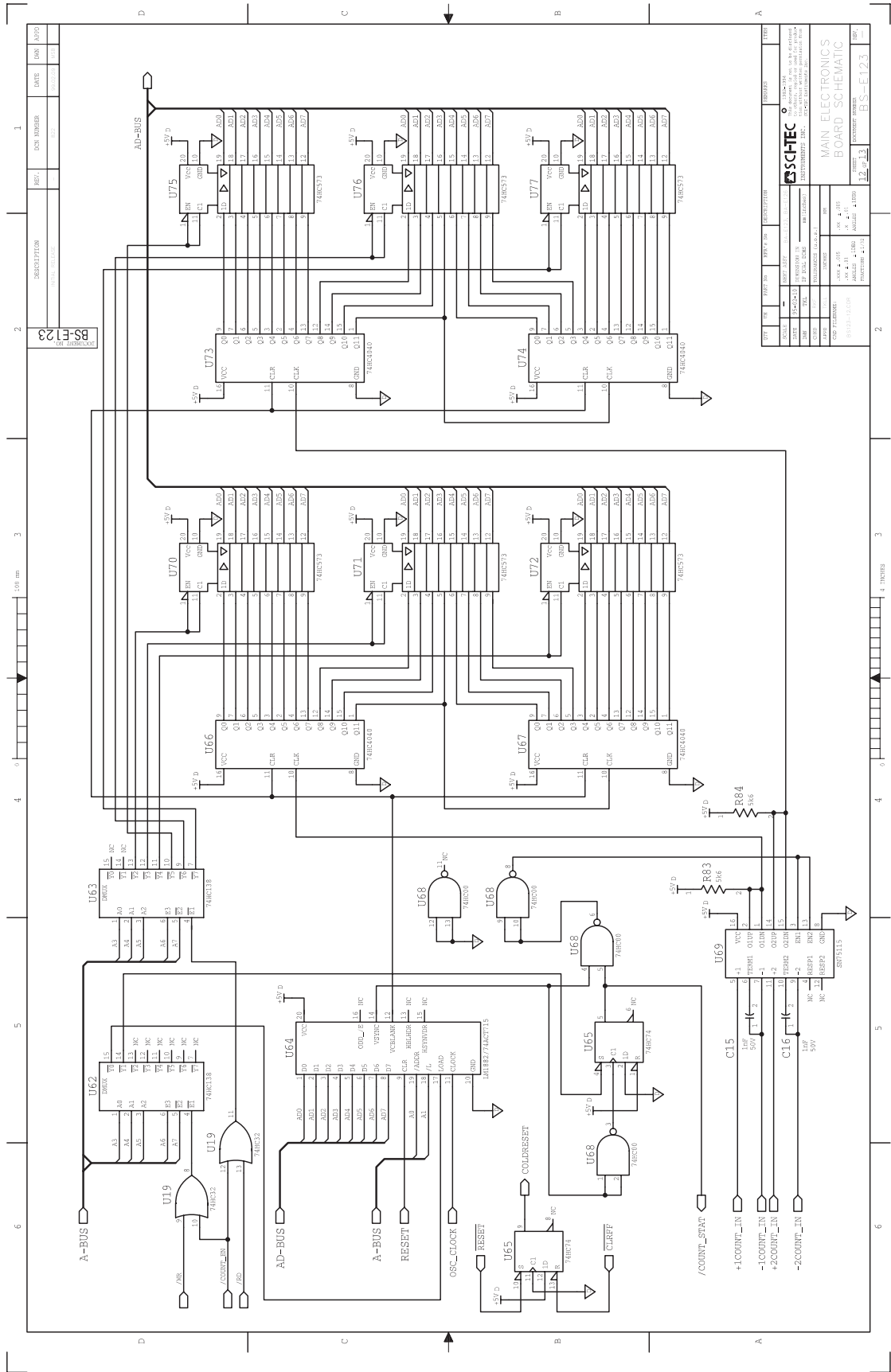
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9.0	10/13/13	BS	BS	Update to match hardware
10.0	10/13/13	BS	BS	Update to match hardware





REV	DATE	DESCRIPTION	DESIGNER	DATE	APP'D
1					
2					

BS-ET-23 <small>REV. 1.0</small>		BSCTEC <small>12000 WALKER BLVD. SUITE 100 WESTMINSTER, CO. 80540 (303) 440-1100</small>	
DATE: 05/01/03 DRAWN: JDL CHECKED: JDL DESIGNED: JDL	PART NUMBER: 11805 REV: 1.0 MANUFACTURE: 11/03	MAIN ELECTRONICS BOARD SCHEMATIC BOARD: 120013 PART: BS-E123	

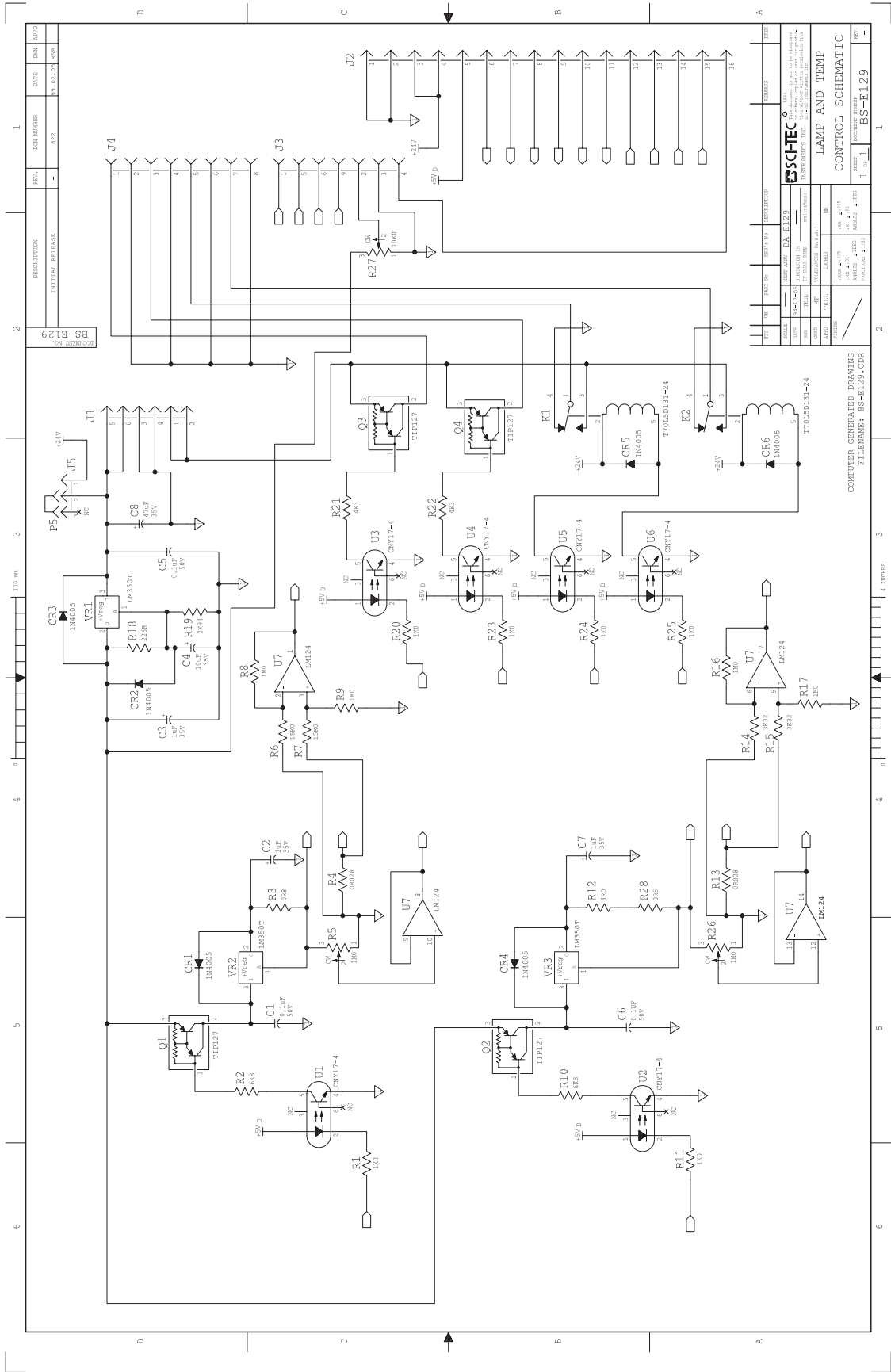


Figure 10.4-2

“F” SERIES

HIGH VOLTAGE POWER SUPPLY ACCESSORY

- Output Ripple Filter
- Output Test Point
- Optional Flying Lead
- Mates with “A” Series Power Supplies

GENERAL INFORMATION:

The “F” Series of Ripple Stripper™ Output Filters provide significant ripple reduction, While adding only 4000 pF of output capacitance and increasing output impedance by < 650 ohms, output ripple is reduced > 100 time's! Also included is an Output Test Point and an Output Current Moinitor feature. A High Voltage Shielded output cable is available as an optional feature.

HIGH VOLTAGE OUTPUT FILTER:

Strips the output ripple on Mu-Metal Shielded “A” Series High Voltage Power Supplies down to :

2A12	2Kv	4WATT	< 0.001%Vp-p
2A24	2Kv	20WATT	< 0.002%Vp-p
4A12	4Kv	4WATT	< 0.0005%Vp-p
4A24	4Kv	20WATT	< 0.0015%Vp-p
6A12	6Kv	4WATT	< 0.0015%Vp-p
6A24	6Kv	20WATT	< 0.0015%Vp-p

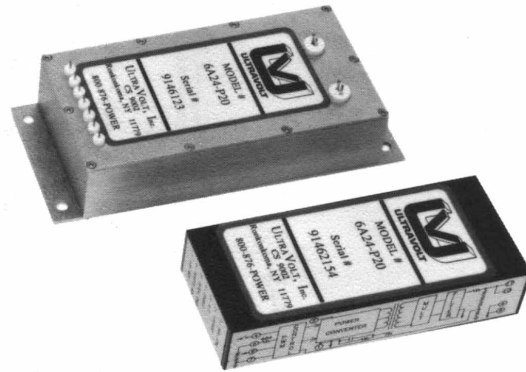
HIGH VOLTAGE OUTPUT:

Square .025" pins are used for high voltage output and high voltage return. These pins can be used for PCB mounting or direct wiring. An optional High Voltage Output Flying Lead is available.

HIGH VOLTAGE TEST POINT:

A 100 megohm divider provides a 100:1 test point output on a 2 pin header. This test point has an output impedance of 1.11 megohm and is calibrated for use with a 10 megohm input impedance meter. Overall accuracy is ± 2.5% with a temperature coefficient of ± 200 ppm per °C.

For applications requiring a different scale factor, such as a DAC compatible design, an external impedance may be added in parallel with the output.



OUTPUT CURRENT MONITOR:

The “F” Series have a feature where the output current of the high voltage multiplier can be monitored by reading the voltage appearing between Output Monitor pin 3 and Signal Ground pin 5. Detailed information is described on applications note “AP-13”.

SHIELDING:

All models are available with optional wrap-around Mu-Metal Shielding. This shielding attenuates magnetic and electrostatic emissions, while shielding ripple reduction circuitry from outside noise.

MECHANICAL:

The “F” Series accessories are designed to be added to the basic “A” module at the factory prior to encapsulation. The combined package is 6.35 In³. As always, a Chassis Mount metal package is also available.

ENVIRONMENT:

The “F” Series meets all environmental specifications for temperature, shock & vibration as the “A” series.



C S 9002
 RONKONKOMA, NY 11779
 800-876-POWER
 FAX 516-363-2423
 "Making High Voltage Easier"

Figure 10.4-4

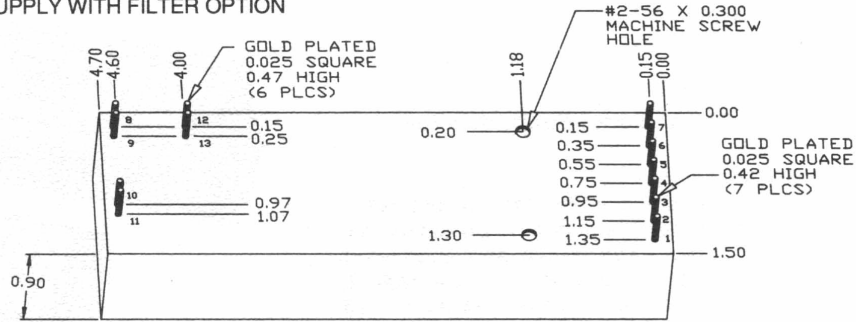
“F” SERIES

HIGH VOLTAGE POWER SUPPLY ACCESSORY

PLASTIC CASE: POWER SUPPLY WITH FILTER OPTION

CONSTRUCTION:
Epoxy Filled DAP Box
Certified to MIL-M-14F
SDG-F

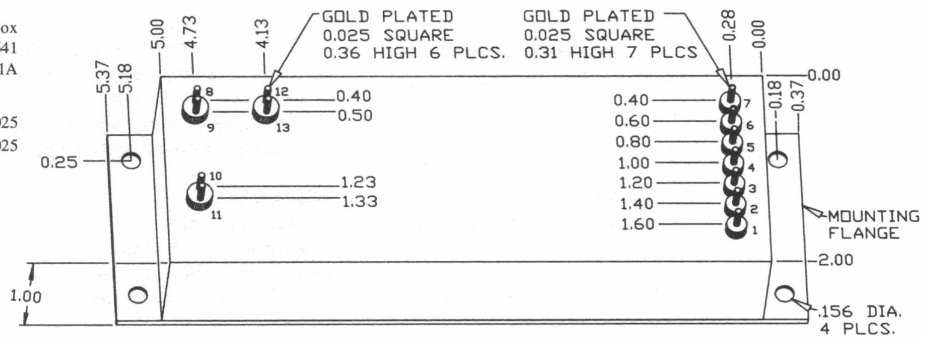
TOLERANCE:
Overall ± 0.050
Pin to Pin ± 0.025



METAL CASE: POWER SUPPLY WITH FILTER OPTION

CONSTRUCTION:
Epoxy Filled Aluminum Box
Chem Film per MIL-C-5541
Class 1A

TOLERANCE:
Overall ± 0.025
Pin to Pin ± 0.025



Connections

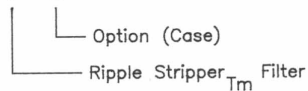
1 - Input PWR Return
2 - Positive PWR Input
3 - Output Current Monitor
4 - Enable
5 - Signal Return
6 - Remote Adjust
7 - Reference
8 & 9 - H.V. Return
10 & 11 - H.V. Output
12 & 13 - Output Test Point

All grounds joined internally. Power supply mounting points isolated from internal grounds by >100KΩ / .01uF 50V (Max)

Ordering Information

Case:	Plastic Case - Diallyl Phthalate	Std
	Aluminum Case	- C
Shield:	Mu Metal shield	- M

Example: 2 A 12 - P 4 - F - C

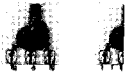


“Making High Voltage Easier”

CS 9002, Ronkonkoma, NY 11779

Humidity Sensors
Relative Humidity

HIH Series



FEATURES

- Linear voltage output vs % RH
- Laser trimmed interchangeability
- Low power design
- High accuracy
- Fast response time
- Stable, low drift performance
- Chemically resistant

TYPICAL APPLICATIONS

- Refrigeration
- Drying
- Meteorology
- Battery-powered systems
- OEM assemblies

GENERAL INFORMATION

The HIH-3605 monolithic IC (Integrated Circuit) humidity sensor is designed specifically for high volume OEM (Original Equipment Manufacturer) users. Direct input to a controller or other device is made possible by this sensor's linear voltage output. With a typical current draw of only 200 µA, the HIH-3605 is ideally suited for low drain, battery powered systems.

The HIH-3605 delivers instrumentation quality RH sensing performance in a low cost, solderable SIP (Single In-line Package). Available in two lead spacing configurations, the RH sensor is a laser trimmed thermoset polymer capacitive sensing element with on-chip integrated signal conditioning.

ORDER GUIDE

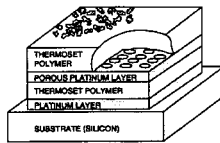
Catalog Listing	Description
HIH-3605-A	Integrated circuit humidity sensor, 0.100 in. lead pitch SIP
HIH-3605-A-CP	Integrated circuit humidity sensor, 0.100 in. lead pitch SIP with calibration and data printout
HIH-3605-B	Integrated circuit humidity sensor, 0.050 in. lead pitch SIP
HIH-3605-B-CP	Integrated circuit humidity sensor, 0.050 in. lead pitch SIP with calibration and data printout.

NIST CALIBRATION

HIH-3605 sensors may be ordered with a NIST calibration and sensor specific data printout. Append "--CP" to the model number to order.

RH SENSOR CONSTRUCTION

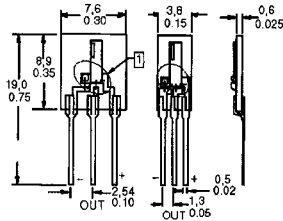
Sensor construction consists of a planar capacitor with a second polymer layer to protect against dirt, dust, oils and other hazards.



CAUTION PRODUCT DAMAGE

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take normal ESD precautions when handling this product.

MOUNTING DIMENSIONS (for reference only)
HIH-3605-A HIH-3605-B



Humidity Sensors
Relative Humidity

HIH Series

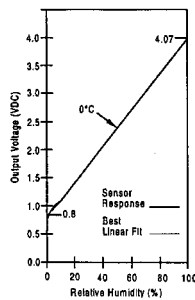
PERFORMANCE SPECIFICATIONS

Parameter	Conditions
RH Accuracy ¹⁾	±2% RH, 0-100% RH non-condensing, 25°C, V _{supply} = 5 VDC
RH Interchangeability	±5% RH, 0-60% RH; ±8% @ 90% RH typical
RH Linearity	±0.5% RH typical
RH Hysteresis	±1.2% of RH span maximum
RH Repeatability	±0.5% RH
RH Response Time, 1/e	15 sec in slowly moving air at 25°C
RH Stability	±1% RH typical at 50% RH in 5 years
Power Requirements	
Voltage Supply	4 to 5.8 VDC, sensor calibrated at 5 VDC
Current Supply	200 µA at 5 VDC, 2 mA typical at 9 VDC
Voltage Output	V _{out} = V _{supply} (0.0062 (Sensor RH) + 0.16), typical @ 25°C (Data printout provides a similar, but sensor specific, equation at 25°C.) 0.8 to 3.9 VDC output @ 25°C typical Push/pull symmetric; 50 µA typical, 20 µA minimum, 100 µA maximum Turn-on ≤0.1 second
Temp. Compensation	True RH = (Sensor RH)/(1.053-0.012T), T in °F True RH = (Sensor RH)/(1.0546-0.00216T), T in °C
Effect @ 0% RH	±0.007% RH/°C (negligible)
Effect @ 100% RH	-0.22% RH/°C (<1% RH effect typical in occupied space systems above 15°C (59°F))
Humidity Range	
Operating	0 to 100% RH, non-condensing ²⁾
Storage	0 to 90% RH, non-condensing
Temperature Range	
Operating	-40° to 85°C (-40° to 185°F)
Storage	-51° to 125°C (-60° to 257°F)
Package ³⁾	Three pin solderable ceramic SIP
Handling	Static sensitive diode protected to 15 kV maximum

Notes:

1. Extended exposure to ≥90% RH causes a reversible shift of 3% RH.
2. This sensor is light sensitive. For best results, shield the sensor from bright light.

OUTPUT VOLTAGE VS RELATIVE HUMIDITY (at 0°C)



OUTPUT VOLTAGE VS RELATIVE HUMIDITY (at 0°C, 25°C, and 85°C)

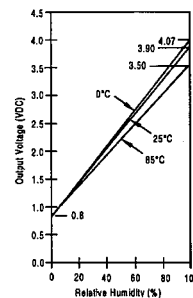


Figure 10.4-5

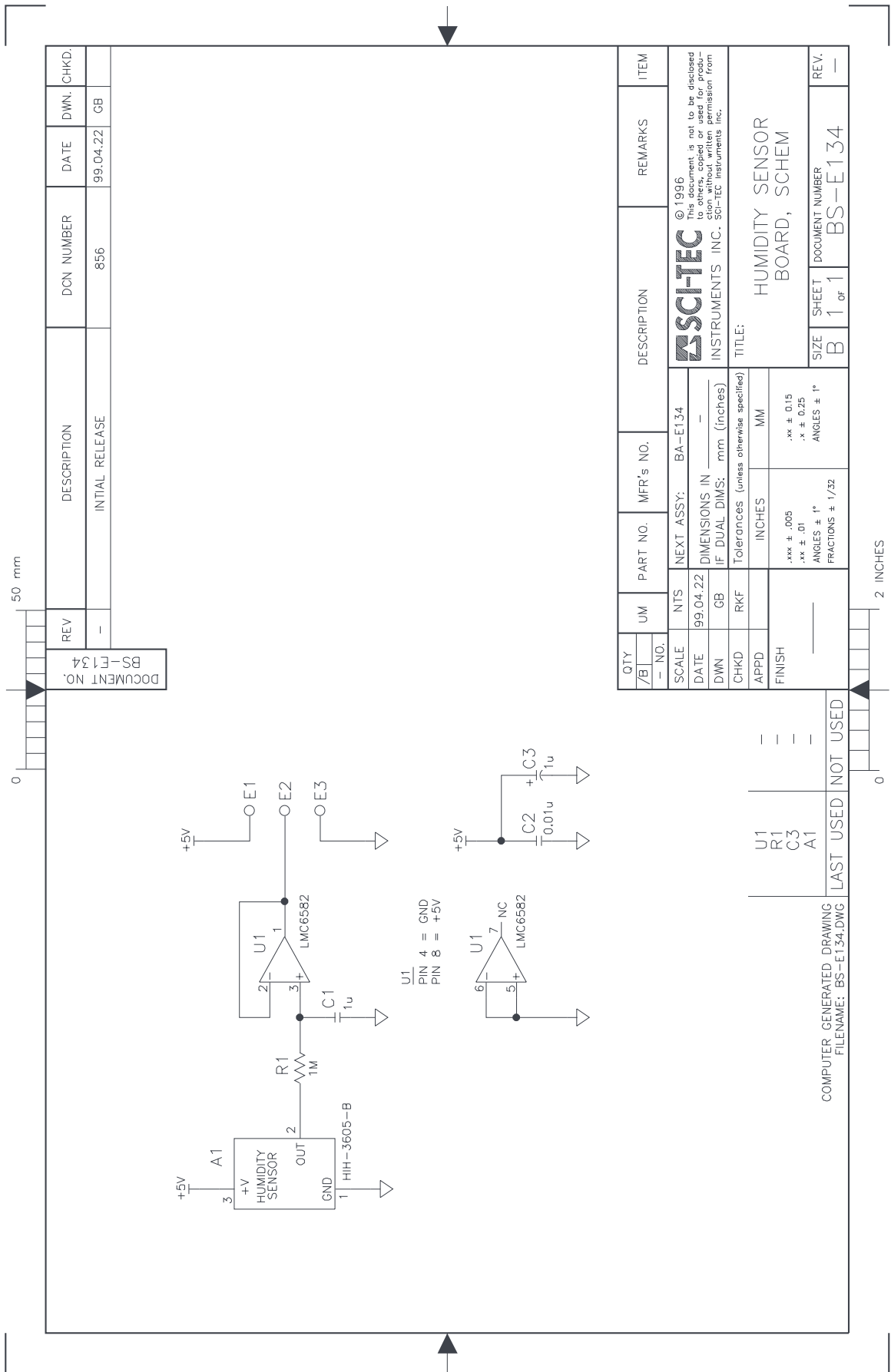


Figure 10.4-6

QTY	UM	PART NO.	MFR's NO.	DESCRIPTION	REMARKS	ITEM
7/B	—					
SCALE	NTS	NEXT ASSY: BA-E134		<p>© 1996 This document is not to be disclosed to others, copied or used for production without written permission from SCITEC Instruments Inc.</p>	TITLE: HUMIDITY SENSOR BOARD, SCHEM	REV. —
DATE	99.04.22	DIMENSIONS IN —				
DWN	GB	IF DUAL DIMS: mm (inches)		SIZE	SHEET	DOCUMENT NUMBER
CHKD	RKF	Tolerances (unless otherwise specified)		B	1 of 1	BS-E134
APPD		INCHES		MM		
FINISH		.xxx ± .005		.xx ± 0.15		
		.xx ± .01		.x ± 0.25		
		ANGLES ± 1°		ANGLES ± 1°		
		FRACTIONS ± 1/32				

50 mm

2 INCHES

DOCUMENT NO.
BS-E134

REV —
DESCRIPTION
INITIAL RELEASE

DCN NUMBER
856

DATE
99.04.22

DWN.
GB

CHKD.

COMPUTER GENERATED DRAWING
FILENAME: BS-E134.DWG

LAST USED NOT USED

U1
R1
C3
A1

BREWER REFERENCE DOCUMENTATION

Section 10.6 Optics

Figure

10.6.1 Instrument Optics Overall Diagram	10.6-1.1
-Optical Assembly BA-C61/C	10.6-1.2
10.6.2 Foreoptics	
- Assembly BA-F01 /C	10.6-2.1
- Lamp BA-F96	10.6-2.2
- IRIS Actuator BA-F106 /B	
10.6-2.3	
- Zenith Drive BA-F114 /B	10.6-2.4
10.6.3 Spectrometer	
- Assembly BA-S01	10.6-3.1
- Spectrometer Mechanical Assembly BA-S02	10.6-3.2
- Slitmask Motor Assembly BA-S128	10.6-3.3
- Grating Support Assembly BA-S51	
10.6-3.4	
10.6.4 Photomultiplier	
- Assembly BA-P42	10.6-4.1
- Tube Assembly BA-P02	10.6-4.2
- High Speed Amp Assembly BA-P23	10.6-4.3
- High Speed Amp Board Schematic BS-P23	
10.6-4.4	
- Filter Wheel #3 housing assembly BA-P44	10.6-4.5

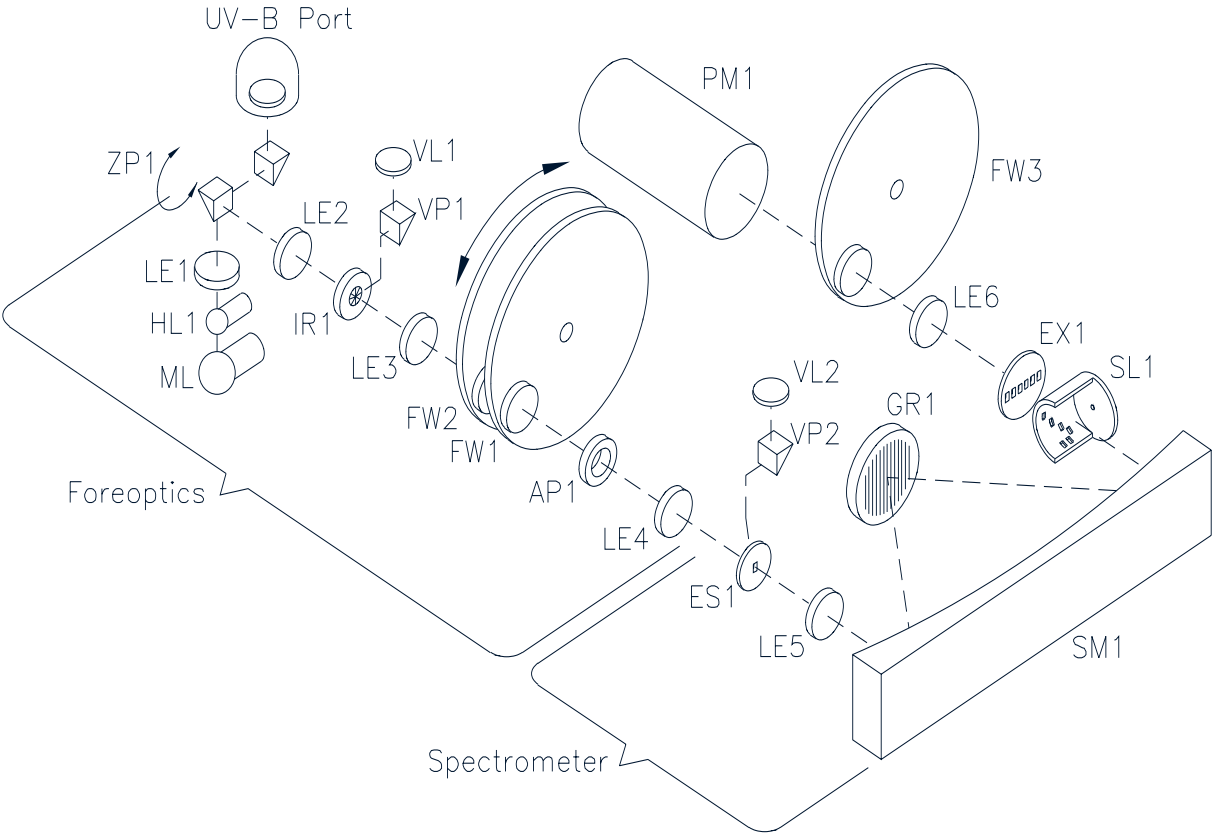


Figure 10.6-1.1

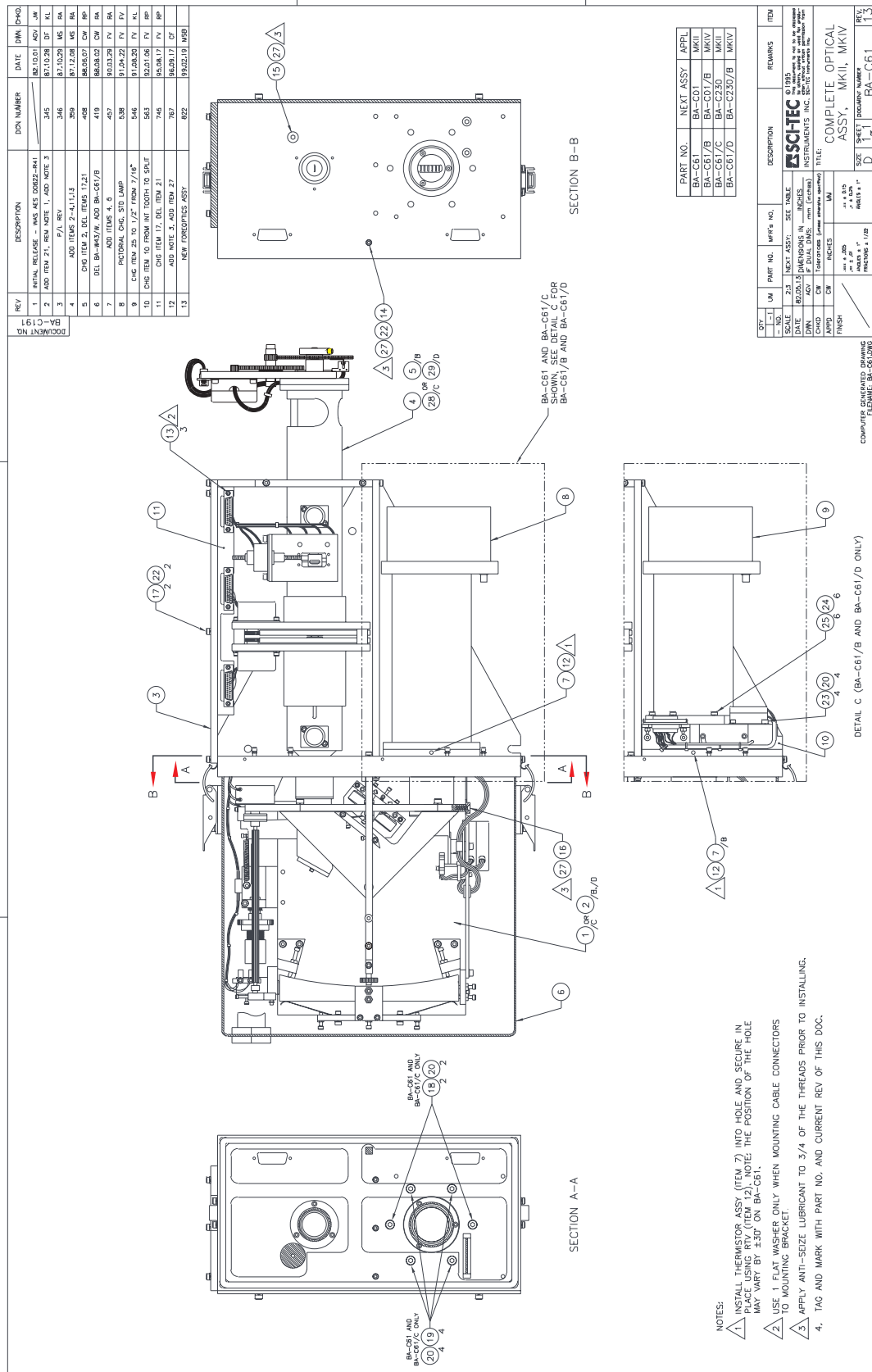


Figure 10.6-1.2

Item No.	BA-C61/D Part No.	BREWER Complete Optical Assy Description	Qty
1	BA-S01	Spectrometer Assy, MKII	--
2	BA-S01/B	Spectrometer Assy, MKIV	1.00
3	BA-C62	Main Support Frame Assy	1.00
4	BA-F01	Foreoptics Assy, MKII	--
5	BA-F01/B	Foreoptics Assy, MKIV	--
6	BA-C71	Light Cover Assy	1.00
7	BA-W52	Thermistor Assy	--
8	BA-P01	Photomultiplier Housing Assy, MKII	--
9	BA-P42	Photomultiplier Housing Assy, MKIV	1.00
10	BA-P44	Filterwheel #3 Housing Assy	1.00
11	BM-C70	Options Connector Bracket	1.00
12	85-10-150	Adhesive, Sealant, RTV	--
13	81-90-620	Connector Slide Lock Post	3.00
14	83-79-072	Screw, 6-32 x 5/8"Lg, Skt Hd Cap, SS	1.00
15	83-87-211	Screw, Mach 10-32 x 5/8 FH H	1.00
16	83-87-194	Screw, 8-32 x 1/2 FI Hd Hs, SS	1.00
17	83-79-070	Scrw 6-32 x 1/2 HSC SS	2.00
18	83-79-114	Screw, 10-32 x 1/2"Lg, Skt Hd Cap, SS	--
19	83-79-119	Screw, 10-32 x 1"Lg, Skt Hd Cap, SS	--
20	83-95-607	Washer, #10, Internal Tooth Lock, SS	4.00
22	83-95-749	Washer, #6, Split Lock, SS	3.00
23	83-79-122	Screw, 10-32 x 1-1/2"Lg, Skt Hd Cap, SS	4.00
24	83-95-750	Washer, #8, Split Lock, SS	6.00
25	83-79-084	Screw, 8-32 x 1/2"Lg, Skt Hd Cap, Hex, SS	6.00
27	85-10-905	Anti-seize Lubricant	2.00
28	BA-F01/C	Foreoptics Assy New MKII	--
29	BA-F01/D	Foreoptics Assy New MKIII, MKIV	1.00

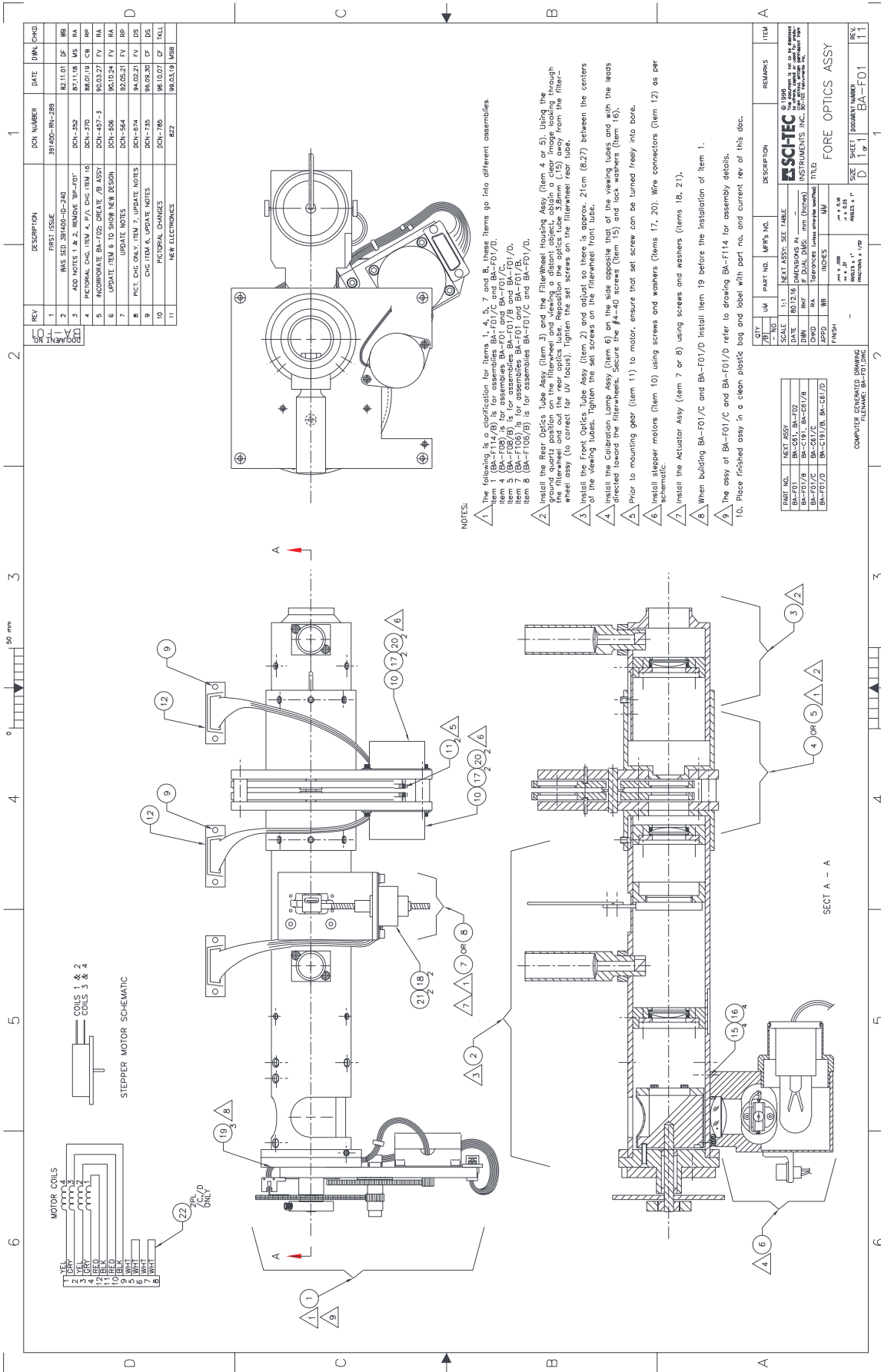
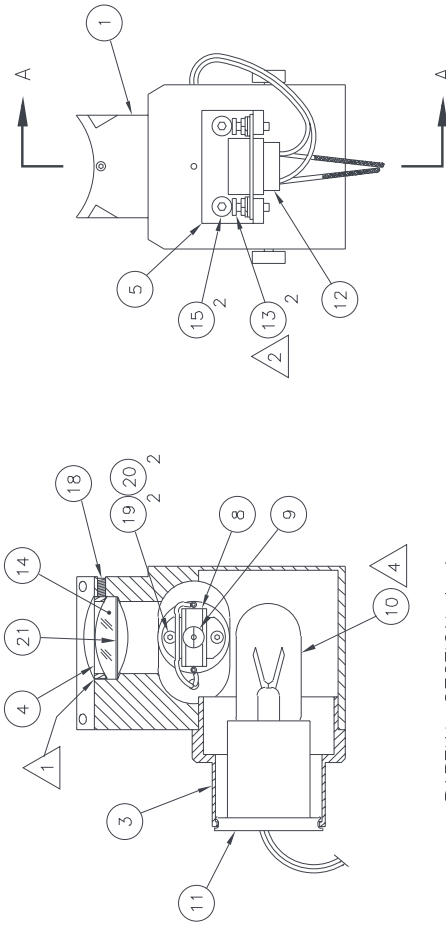
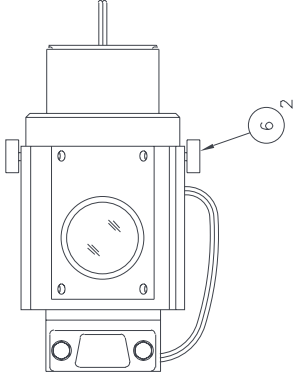
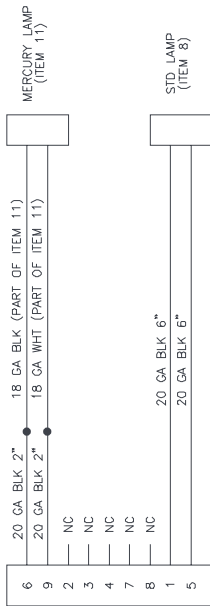


Figure 10.6-2.1

REV	DESCRIPTION	DCN NUMBER	DATE	DWN.	CHKD.
1	INITIAL RELEASE		90.11.06	FV	KL
2	CHG NOTE 2	597	92.06.09	FV	KL
3	CHG ITEM 10, UPDATE P/L	785	97.03.26	CF	TKLL



PARTIAL SECTION A-A
SOME HARDWARE NOT SHOWN FOR CLARITY

NOTES:

- 1 ENSURE LENS RETAINER (ITEM 4) IS INSTALLED WITH CHAMFERED EDGE TOWARDS LENS AND TOP SIDE FLUSH WITH BOTTOM OF CURVED SURFACE OF ITEM 1. THIS CAN BE ACCOMPLISHED BY USING JIG BA-F81 PA01 BY PLACING THE TUBE ON ON TOP OF THE CURVED SURFACE ON ITEM 1 AND ADJUSTING THE SET SCREW (ITEM 18).
- 2 INSTALL POSTS (ITEM 13) WITH ONE FLATWASHER AND ONE LOCKWASHER AS SHOWN. DISCARD OTHER HARDWARE.
- 3 SPLICE 2-2" PIECES OF WIRE (ITEM 25) TO ENDS OF WIRES OF LAMP HOLDER (ITEM 11) AND COVER WITH HEATSHRINK (ITEM 24) PRIOR TO INSTALLING IN CONN.
- 4 ENSURE MERCURY LAMP IS ROTATED SO THAT ITS FILAMENTS ARE PERPENDICULAR TO THE STANDARD LAMP (ITEM 9).
- 5 AFTER ASSY. SECURE WIRES IN HOLE USING RTV (ITEM 23). APPLY RTV FROM OUTSIDE OF THE HOUSING.
6. ENSURE LENS AND LAMPS (ITEMS 9,10 & 21) ARE FREE OF FINGERPRINTS AFTER ASSY. (CLEAN WITH ALCOHOL AND Q-TIP)

QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
-1						
SCALE	1:1	NEXT ASSY:	BA-F01			
DATE	90.10.11	DIMENSIONS IN				
DWN	FV	IF DUAL DIMS:	mm (inches)			
CHKD	RA	Tolerances	(unless otherwise specified)			
APPD	KL	INCHES	MM			
FINISH		xxx ± .005	.xx ± .01			
		xx ± .015	.x ± 0.25			
		ANGLES ± 1°	ANGLES ± 1°			
		FRACTIONS ± 1/32				
				TITLE:	CALIBRATION LAMP ASSY	
				SIZE / SHEET	C 1 of 1	DOCUMENT NUMBER
				REV.	BA-F96	3

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COMPUTER GENERATED DRAWING
FILENAME: BA-F96.DWG

Figure 10.6-2.2

Item No.	BA-F01/D Part No.	FORE OPTICS ASSY Description	Qty
1	BA-F114/B	Zenith Drive Assy	1.00
2	BA-F04	Front Optics Tube Assy	1.00
3	BA-F06	Rear Optics Tube Assy	1.00
4	BA-F08	Filterwheel Housing Assy	--
5	BA-F08/B	Filterwheel Housing Assy	1.00
6	BA-F96	Calibration Lamp Assy	1.00
7	BA-F106	Iris Actuator Assy	--
8	BA-F106/B	Iris Actuator Assy	1.00
9	81-90-630	Lock, Conn SI Ret	2.00
10	50-10-030	Motor Stepper PPS-0-380 1	2.00
11	88-85-653	Gear, 24T, 48P, 1/8F, 1/8B, NY	2.00
12	81-46-124	Conn 'D' 15 Cir M Crimp B	2.00
15	83-79-048	Screw, Mach 4-40 x 5/16 HX	4.00
16	83-95-748	Washer, #4, Split Lock, SS	4.00
17	83-79-047	Screw 4-40 x 1/4 HSC SS	4.00
18	83-51-786	Screw 6-32 x 5/8 Button HD	2.00
19	83-56-143	Screw, Set 6-32 x 1/4 Cup	3.00
20	83-95-604	Washer, #4, Internal Tooth Lock, SS	4.00
21	83-95-605	Washer, #6, Internal Tooth Lock, SS	2.00
22	99-31-441	Wire Hookup, 20AWG IRR PV	0.20

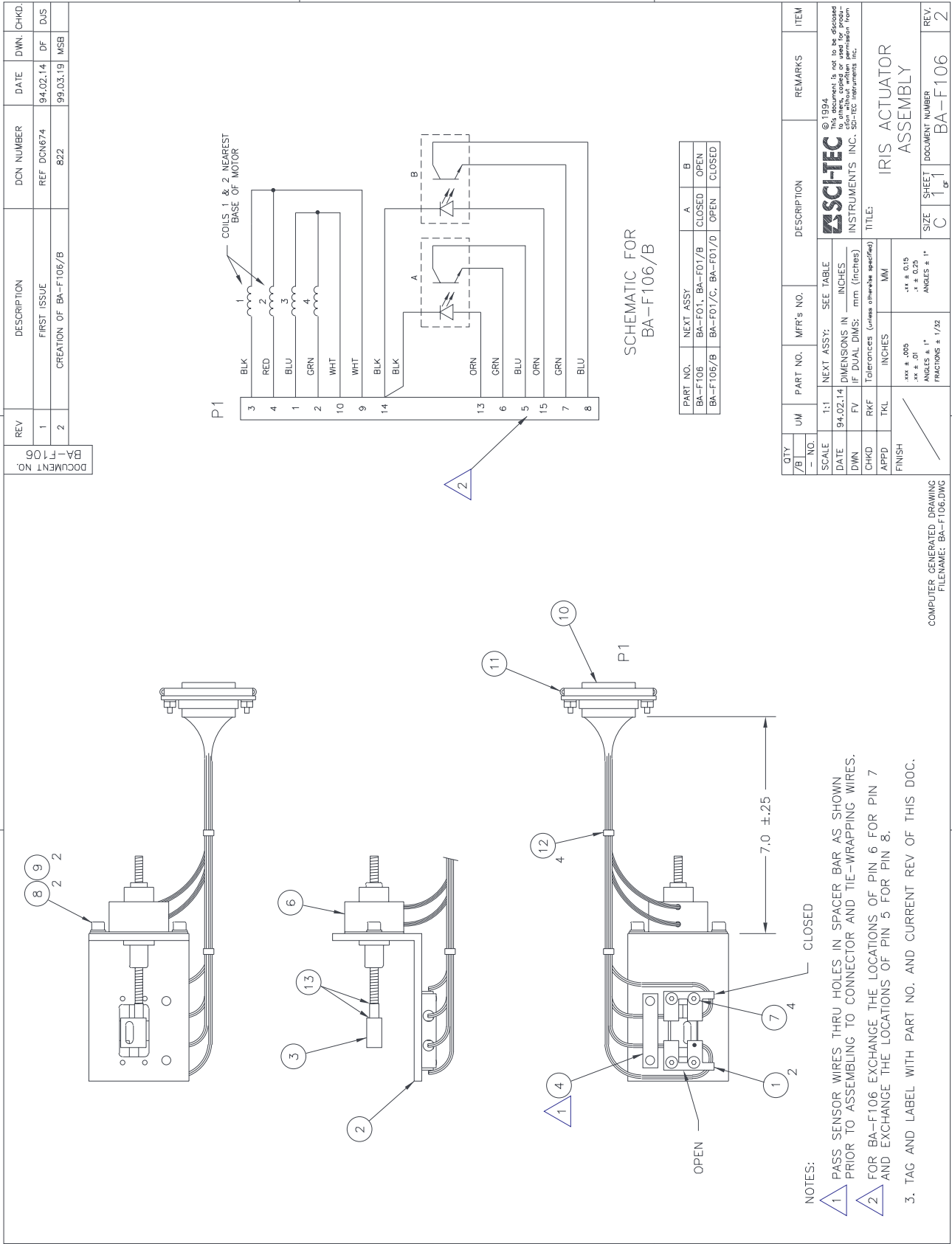


Figure 10.6-2.3

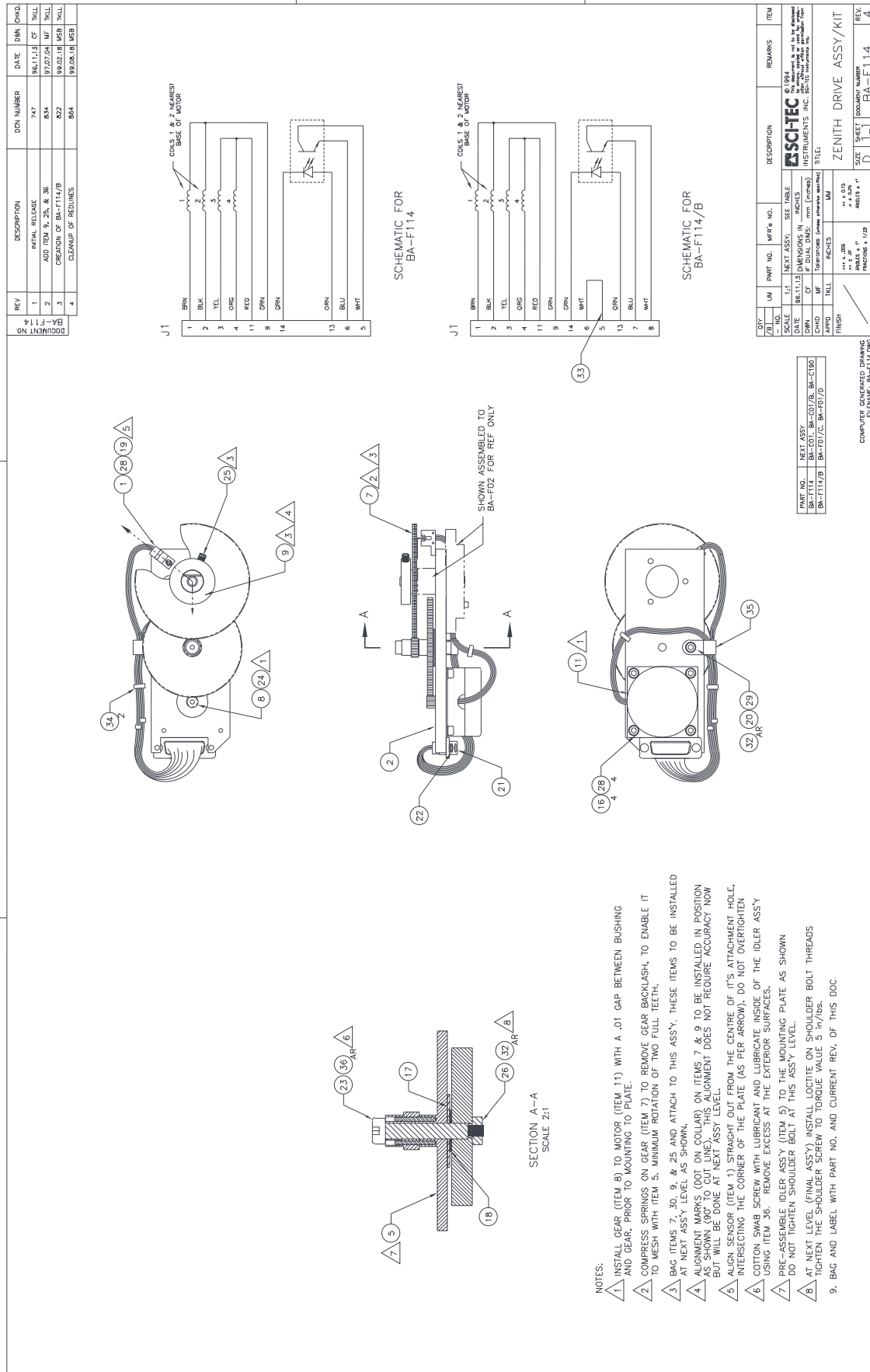
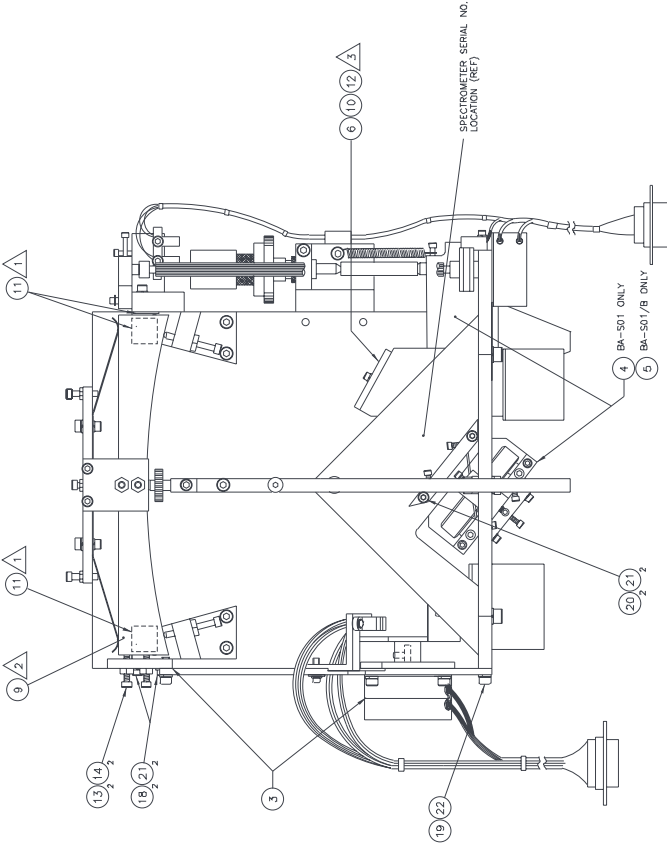
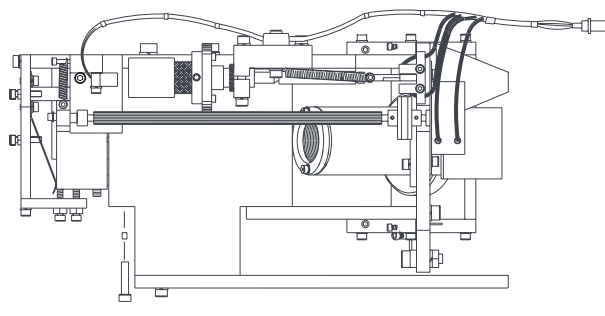


Figure 10.6-2.4

REV	DESCRIPTION	DDN NUMBER	DATE	DWG CHGD.
1	INITIAL RELEASE	3716	-	-
2	MIS. ASS. D0022-042 PARTS-HP-501		04.10.01	DF
3	SEE DDN 8701-004-299		07.11	DF
4	REVISIONS		07.77	DF
5	REVISION OF BA-501/8	419-2	08.07.03	DM
6	ADD TORQUE NOTE FOR OPTICAL	524	01.02.21	DM
7	PICTORIAL CHG ONLY (ITEM 6)	652	03.05.21	DM
8	NEOPRENE WASHER	771	08.04.20	MSB
9	CHANGE OF SUTWASH MOTOR	838	08.04.20	MSB



REV	DESCRIPTION	DDN NUMBER	DATE	DWG CHGD.
1	INITIAL RELEASE	3716	-	-
2	MIS. ASS. D0022-042 PARTS-HP-501		04.10.01	DF
3	SEE DDN 8701-004-299		07.11	DF
4	REVISIONS		07.77	DF
5	REVISION OF BA-501/8	419-2	08.07.03	DM
6	ADD TORQUE NOTE FOR OPTICAL	524	01.02.21	DM
7	PICTORIAL CHG ONLY (ITEM 6)	652	03.05.21	DM
8	NEOPRENE WASHER	771	08.04.20	MSB
9	CHANGE OF SUTWASH MOTOR	838	08.04.20	MSB

REV	DESCRIPTION	DDN NUMBER	DATE	DWG CHGD.
1	INITIAL RELEASE	3716	-	-
2	MIS. ASS. D0022-042 PARTS-HP-501		04.10.01	DF
3	SEE DDN 8701-004-299		07.11	DF
4	REVISIONS		07.77	DF
5	REVISION OF BA-501/8	419-2	08.07.03	DM
6	ADD TORQUE NOTE FOR OPTICAL	524	01.02.21	DM
7	PICTORIAL CHG ONLY (ITEM 6)	652	03.05.21	DM
8	NEOPRENE WASHER	771	08.04.20	MSB
9	CHANGE OF SUTWASH MOTOR	838	08.04.20	MSB

REV	DESCRIPTION	DDN NUMBER	DATE	DWG CHGD.
1	INITIAL RELEASE	3716	-	-
2	MIS. ASS. D0022-042 PARTS-HP-501		04.10.01	DF
3	SEE DDN 8701-004-299		07.11	DF
4	REVISIONS		07.77	DF
5	REVISION OF BA-501/8	419-2	08.07.03	DM
6	ADD TORQUE NOTE FOR OPTICAL	524	01.02.21	DM
7	PICTORIAL CHG ONLY (ITEM 6)	652	03.05.21	DM
8	NEOPRENE WASHER	771	08.04.20	MSB
9	CHANGE OF SUTWASH MOTOR	838	08.04.20	MSB

NOTES:

- FROM ITEM 11, CUT 3 PIECES AS FOLLOWS: 1, PIECE 1" x 1/2", 2, PCS (SQUARE) 1/2" x 1/2", 3, FROM ITEM 11, LOCATED AS SHOWN.
- INSTALL MIRROR AS SHOWN (WITH SIDE SIDE TOWARDS TOP OF FRAME) USING CUT PIECES.
- TO INSTALL CORRECTION LENS, FIRST INSTALL NEOPRENE WASHER (ITEM 10), THEN LENS (ITEM 6), THEN NYLON WASHER (ITEM 12). SCRIBE MARK IN LENS SHOULD INITIALLY BE ALIGNED WITH THE SCRIBE MARK ON THE LENS MOUNT. INSTALL LENS WITH CONCAVE SURFACE FACING ENTRANCE SLIT.
- ADJUST AND ALIGN OPTICS AND FRAME AS DESCRIBED IN AP-BA-501 (OPTICAL FRAME ALIGNMENT PROC.).
- PERFORM ACCEPTANCE TEST PROCEDURE PER TP-BA-501 (SPECTROMETER ACCEPTANCE TEST RECORD).
- INSTALL THE PUSH ROD AND SPRING TO GRATING SUPPORT ASSY AT THIS LEVEL.

Figure 10.6-3.1

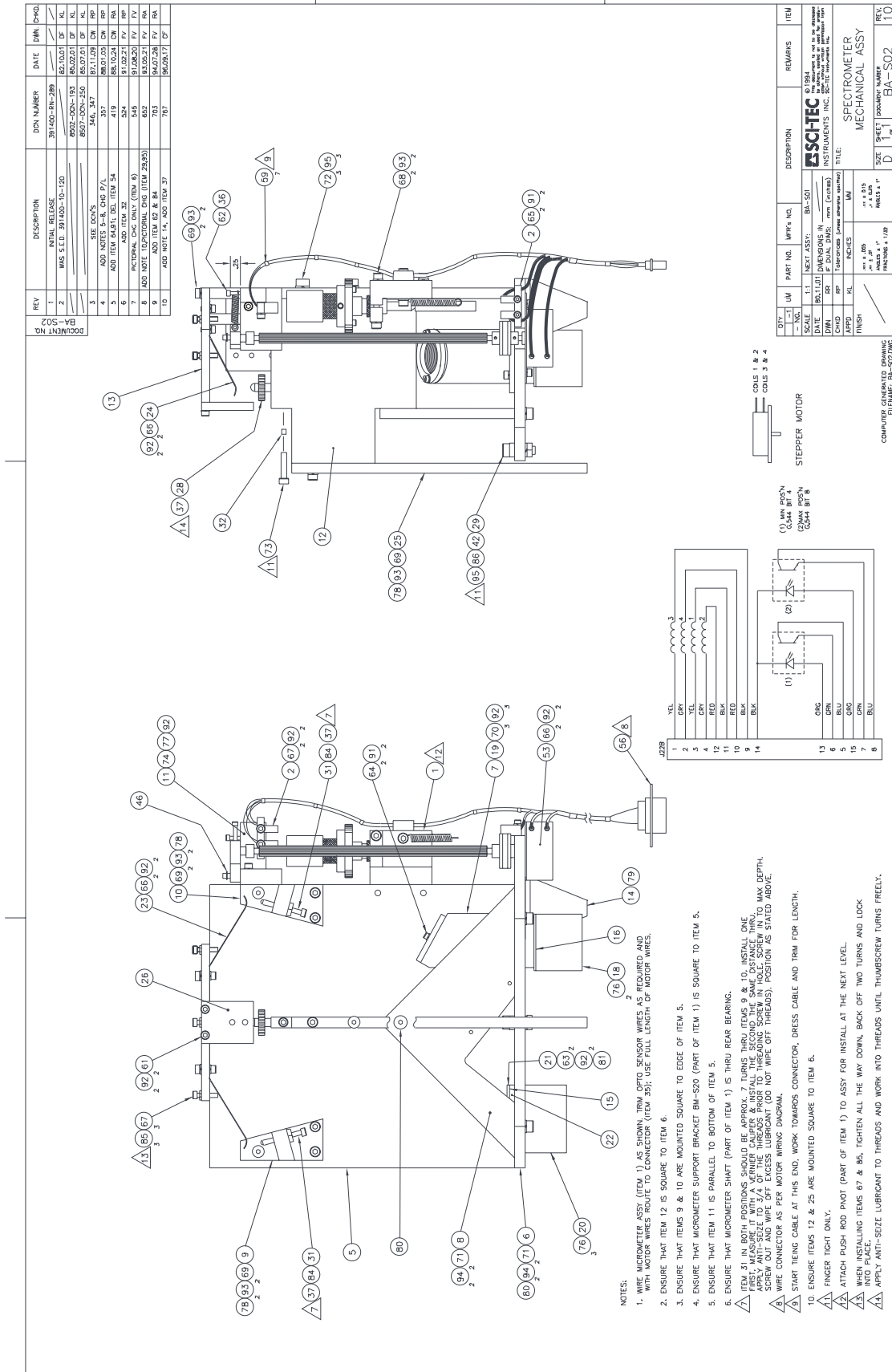


Figure 10.6-3.2

BA-S01/B		SPECTROMETER ASSEMBLY	
Item No.	Part No.	Description	Qty
1	BA-S02	Spectrometer Mechanical Assy	1.00
3	BA-S128	Shutter Motor Assy	1.00
4	BA-S51	Grating Support Assy, 1800 Line	--
5	BA-S51/B	Grating Support Assy, 1200 Line	1.00
6	BM-S42	Correction Lens	1.00
7	TP-BA-S01	Acceptance Test Record, Spect Assy	--
8	LP-BA-S01	Optical Frame Alignment Proc, Spect	--
9	BM-S47	Spherical Mirror	1.00
10	BM-S121	Washer, Correction Lens	1.00
11	98-10-010	Sheet, Closed Cell Neoprene, 1/16", Adh	1.50
12	83-95-830	Washer, Flat, 1"OD x 3/16"ID x .015"Thk	1.00
13	83-78-022	Screw, #4-40 x 1/2"Lg, Skt Hd Cap, Nylon	4.00
14	83-40-237	Nut, #4-40, Hex, Nylon	4.00
18	83-79-049	Screw, #4-40 x 3/8"Lg, Skt Hd Cap, SS	2.00
19	83-79-068	Screw, #6-32 x 3/8"Lg, Skt Hd Cap, SS	1.00
20	83-79-051	Screw, #4-40 x 1/2"Lg, Skt Hd Cap, SS	4.00
21	83-95-748	Washer, #4, Split-Lock, SS	6.00
22	83-95-605	Washer, #6, Internal Tooth, SS	1.00

BA-S02		SPECTROMETER MECHANICAL ASSEMBLY	
Item No.	Part No.	Description	Qty
1	BA-S21	Micrometer Assy	1.00
2	BA-W33/B	Opto Electronic Encoder Assy	2.00
5	BM-S24	Main Baseplate	1.00
6	BM-S25	Front Entrance & Exit Plate	1.00
7	BM-S26	Entrance Slit & Lens Holder	1.00
8	BM-S27	Triangular Top Plate	1.00
9	BM-S28/A	Mirror Mount	1.00
10	BM-S28/B	Mirror Mount	1.00
11	BM-S29	Micrometer Sensor Mount	1.00
12	BM-S30	Central Vertical Plate	1.00
13	BM-S31	Spring Holder Plate	1.00
14	BM-S32	Frame Support Cone	1.00
15	BM-S46	Exit Slit Plate	1.00
16	BM-S45	Entrance Slit PLate	1.00
18	BM-S33	Entrance Slit Light Trap	1.00
19	BM-S34	Entrance Lens Retainer	1.00
20	BM-S35	Exit Slit Light Trap	1.00
21	BM-S36	Exit Slit Mount #1	1.00
22	BM-S37	Exit Slit Mount #2	1.00
23	BM-S38	Leaf Spring #1	1.00
24	BM-S39	Leaf Spring #2	1.00
25	BM-S40	Support Bar #3	1.00
26	BM-S41	Retainer Plate, Mirror	1.00
28	BM-S43	Knurled Thumb Screw	1.00
29	BM-S44	Drilled Screw	1.00

Item No.	BA-S02 Part No.	SPECTROMETER MECHANICAL ASSEMBLY Description	Qty
31	BM-S69	Special Screw	2.00
32	BM-S95	Nylon Slug	1.00
36	85-10-145	Adhesive Sealant (Loctite 242)	1.00
37	85-10-905	Anti-seize Lubricant	2.00
42	88-99-125	Shaft Spacer, 3/16"Dia, 1/8"Lg	1.00
46	88-99-580	Retaining Ring, External, 1/8" Shaft	1.00
53	50-10-030	Stepper Motor, PPS-0-380	1.00
56	81-46-124	Connector, "D", 15 Pin, Male	1.00
59	85-80-450	Cable-Tie, 4-1/8 x .10, Nylon	7.00
61	83-79-049	Screw, #4-40 x 3/8"Lg, Skt Hd Cap, SS	2.00
62	83-79-031	Screw, #2-56 x 1/2"Lg, Skt Hd Cap, SS	1.00
63	83-51-763	Screw, #4-40 x 3/8"Lg, Btn Hd Hex, SS	2.00
64	83-79-027	Screw, #2-56 x 1/4"Lg, Skt Hd Cap, SS	2.00
65	83-79-029	Screw, #2-56 x 3/8"Lg, Skt Hd Cap, SS	2.00
66	83-79-047	Screw, #4-40 x 1/4"Lg, Skt Hd Cap, SS	6.00
67	83-79-051	Screw, #4-40 x 1/2"Lg, Skt Hd Cap, SS	5.00
68	83-79-068	Screw, #6-32 x 3/8"Lg, Skt Hd Cap, SS	2.00
69	83-79-070	Screw, #6-32 x 1/2"Lg, Skt Hd Cap, SS	7.00
70	83-79-048	Screw, Mach #4-40 x 5/16"Lg, Hex	3.00
71	83-79-084	Screw, #8-32 x 1/2"Lg, Skt Hd Cap, SS	4.00
72	83-79-116	Screw, #10-32 x 5/8"Lg, Skt Hd Cap, SS	3.00
73	83-79-072	Screw, #6-32 x 5/8"Lg, Skt Hd Cap, SS	1.00
74	83-79-053	Screw, #4-40 x 5/8"Lg, Skt Hd Cap, SS	1.00
76	83-87-161	Screw, #4-40 x 1/4"Lg, Flt Hd Hex, SS	5.00
77	83-87-167	Screw, #4-40 x 5/8"Lg, Flt Hd Hex, SS	1.00
78	83-87-179	Screw, #6-32 x 1/2"Lg, Flt Hd Hex, SS	3.00
79	83-87-211	Screw, #10-32 x 5/8"Lg, Flt Hd Hex, SS	1.00
80	83-87-194	Screw, #8-32 x 1/2"Lg, Flt Hd Hex, SS	2.00
81	83-87-163	Screw, #4-40 x 3/8"Lg, Flt Hd Hex, SS	1.00
84	83-40-241	Nut, #4-40 x 1/4"Hex x 3/32"Thk, SS	2.00
85	83-40-239	Nut, #4-40 x 1/4"Hex x 3/16"Thk, SS	3.00
86	83-40-301	Nut, #10-32 x 5/16"Hex x 7/16"Thk, SS	1.00
89	85-10-905	Anti-seize Lubricant	--
91	83-95-747	Washer, #2, Split-Lock, SS	4.00
92	83-95-748	Washer, #4, Split-Lock, SS	16.00
93	83-95-749	Washer, #6, Split-Lock, SS	9.00
94	83-95-750	Washer, #8, Split-Lock, SS	4.00
95	83-95-752	Washer, #10, Split-Lock, SS	4.00

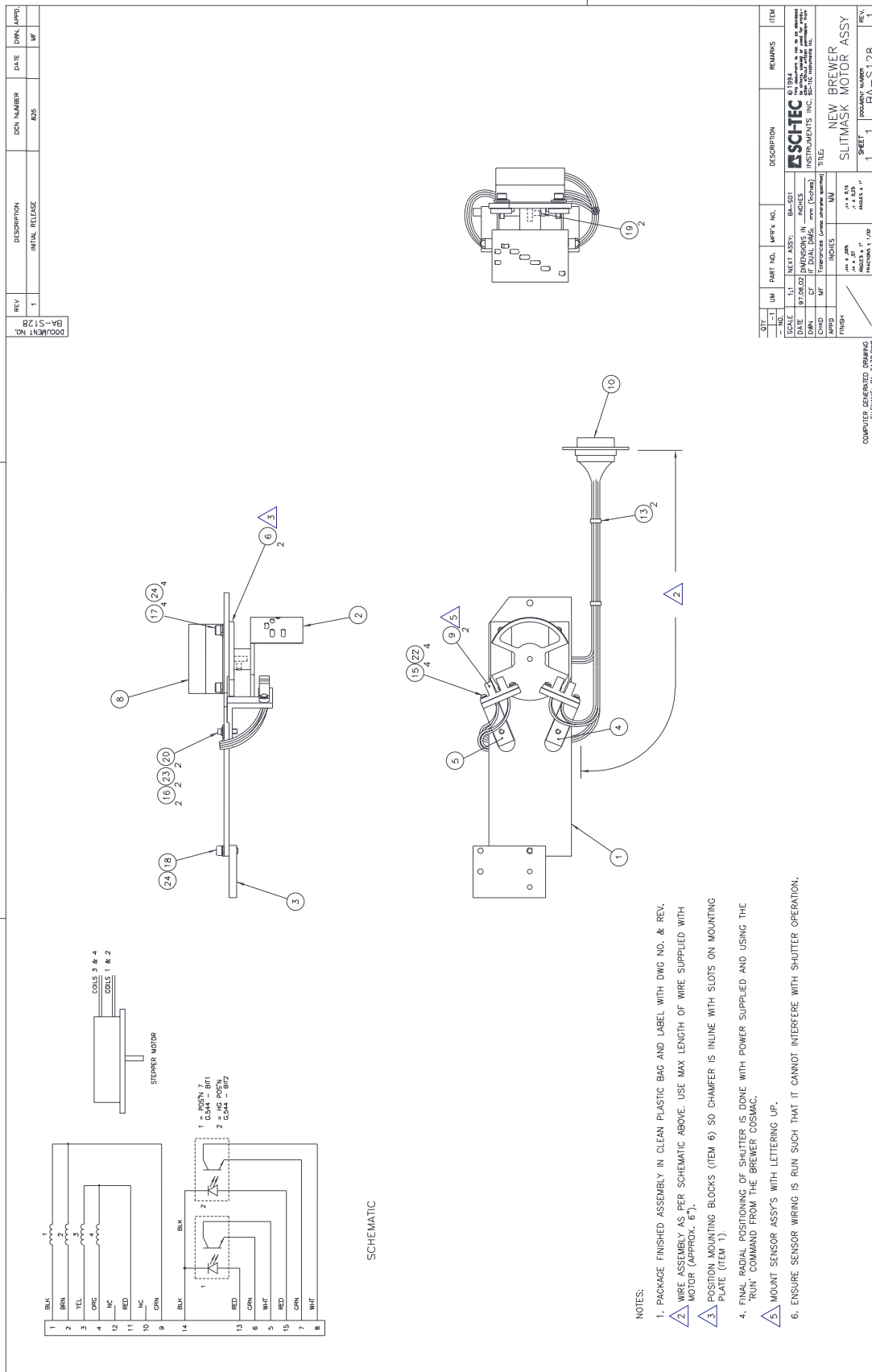
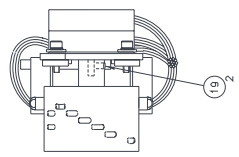


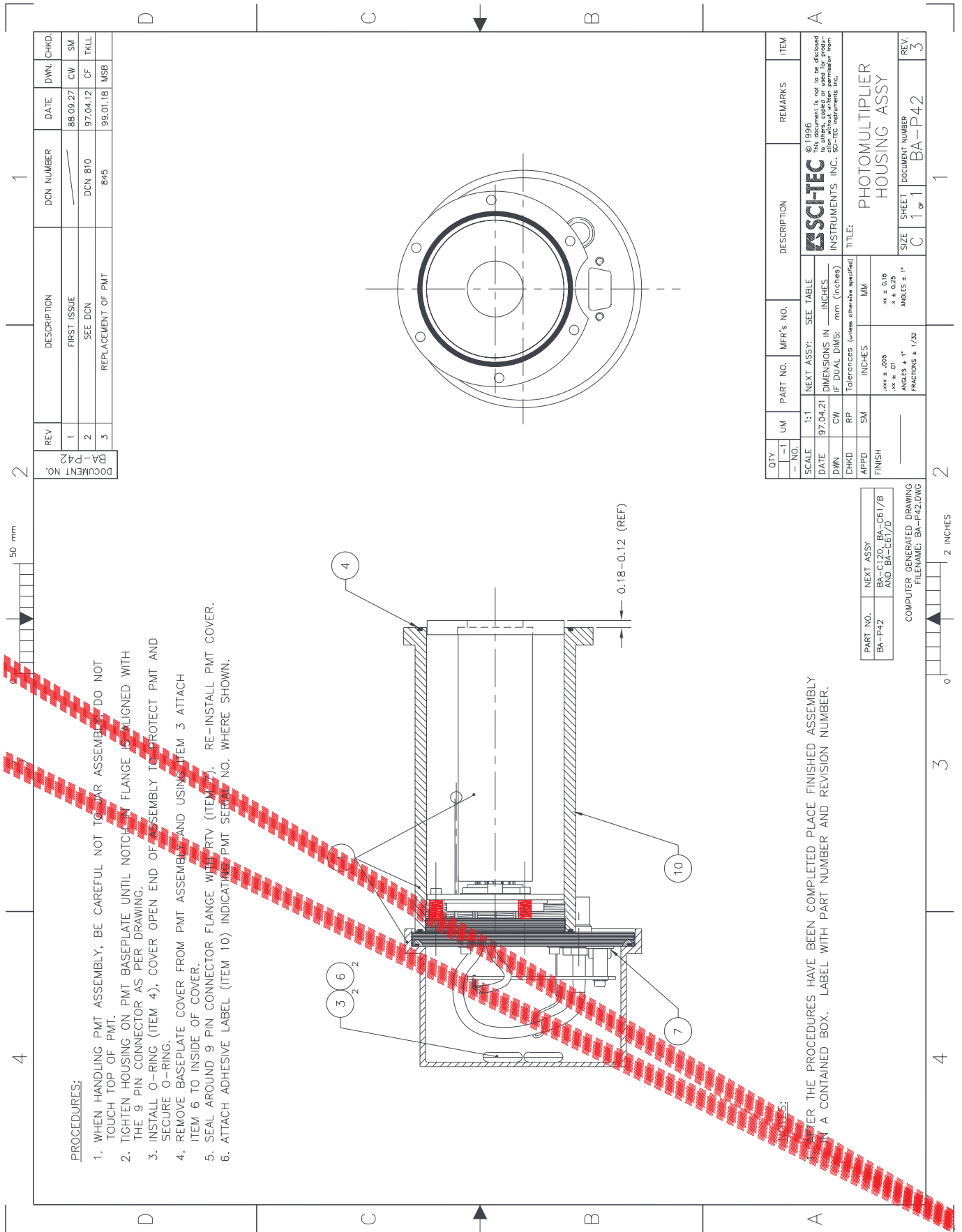
Figure 10.6-3.3

QTY	UM	PART NO.	MPF'S NO.	DESCRIPTION	REMARKS	ITEM
1	EA	NEW ASSY	BA-5128	ESCHTEC INSTRUMENTS INC. NEW BREWER SLITMASK MOTOR ASSY		1
DATE: 870203 DWN: MF FINISH:						
COMPUTER GENERATED DRAWING FILENAME: BA-5128.DWG						



BA-S128		SLITMASK MOTOR ASSEMBLY	
Item No.	Part No.	Description	Qty
1	BM-S126	Slitmask Motor Mounting Plate	1.00
2	BM-S125	Exit Slitmask	1.00
3	BM-S12	Support Plate, Slitmask Motor	1.00
4	BM-S123	Slitmask Sensor Holder, Left	1.00
5	BM-S124	Slitmask Sensor Holder, Right	1.00
6	BM-S127	Slitmask Motor Mounting Block	2.00
8	50-10-033	Motor, Stepper, 12V, 48 Step	1.00
9	89-70-024	Optical Sensor, SW, Slotted	2.00
10	81-46-124	Connector, 'D', 15 Pin, Male	1.00
13	85-80-450	Cable-Tie, 4-1/8 x .10, Nylon	2.00
15	83-51-752	Screw, #2-56 x 1/4"Lg, Button Head	4.00
16	83-79-049	Screw, #4-40 x 3/8"Lg, Skt Hd Cap, SS	2.00
17	83-79-067	Screw, #6-32 x 5/16"Lg, Skt Hd Cap, SS	4.00
18	83-79-068	Screw, #6-32 x 3/8"Lg, Skt Hd Cap, SS	1.00
19	83-56-016	Set Screw, #4-40 x 3/16"Lg, Cup Point, SS	2.00
20	83-95-011	Washer, #4, Flat, SS	2.00
22	83-95-747	Washer, #2, Split Lock, SS	4.00
23	83-95-748	Washer, #4 Split Lock, SS	2.00
24	83-95-749	Washer, #6, Split Lock, SS	5.00

BA-S51/B		GRATING SUPPORT ASSEMBLY	
Item No.	Part No.	Description	Qty
1	BA-S74/A	Grating/Mount Assy, 1800 Line (Holographic)	--
2	BA-S74/C	Grating/Mount Assy, 1200 Line (Holographic)	1.00
3	BM-S52	Grating Arm, 35 Degrees	--
4	BM-S54	Spring Mount Block #1	1.00
5	BM-S55	Spring Mount Block #2	1.00
6	BM-S56	`X' Spring Mount	2.00
7	BM-S57	Grating Control Spring Mount	1.00
8	BM-S58	Push Rod Cone	1.00
9	BM-S66	Wire Spring, Horizontal	4.00
10	BM-S53	Grating Support Plate	1.00
11	BM-S116	Grating Arm, 39 Degrees	1.00
13	BM-S68	Special Screw	1.00
14	BM-S69	Special Screw	2.00
15	BM-S67	Wire Spring, Vertical	1.00
16	78-10-234	Spring, Ext, 3/32"OD x 3/8" x .010" SS Wire	1.00
17	78-10-504	Spring, Comp, 3/16"OD x 2-1/2" x .022" SS Wire	1.00
22	83-79-028	Screw, #2-56 x 5/16"Lg, Skt Hd Cap, SS	8.00
23	83-79-026	Screw, #2-56 x 3/16"Lg, Skt Hd Cap, SS	4.00
24	83-79-027	Screw, #2-56 x 1/4"Lg, Skt Hd Cap, SS	1.00
25	83-79-029	Screw, #2-56 x 3/8"Lg, Skt Hd Cap, SS	1.00
26	83-79-051	Screw, #4-40 x 1/2"Lg, Skt Hd Cap, SS	2.00
28	83-79-054	Screw, #4-40 x 3/4"Lg, Skt Hd Cap, SS	2.00
29	83-79-056	Screw, #4-40 x 1"Lg, Skt Hd Cap, SS	2.00
30	83-79-031	Screw, #2-56 x 1/2"Lg, Skt Hd Cap, SS	2.00
34	85-10-145	ADHESIVE, SEALANT (LOCTITE 242)	0.10
35	85-10-905	ANTI-SEIZE LUBRICANT	2.00
37	83-95-748	Washer, #4, Split Lock, SS	4.00
38	83-95-603	Washer, #2, Internal Tooth Lock, SS	2.00



REV	DESCRIPTION	DCN NUMBER	DATE	DWN. CHKD.
1	FIRST ISSUE		88.09.27	CW SM
2	SEE DCN	DCN 810	97.04.12	CF TKLL
3	REPLACEMENT OF PMT	845	99.01.18	MSB

QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
-1						

SCALE	1:1	NEXT ASSY:	SEE TABLE
DATE	97.04.21	DIMENSIONS IN	INCHES
DWN	CW	IF DUAL DIMS:	mm. (Inches)
CHKD	RP	Tolerances	(Unless otherwise specified)
APPD	SM	INCHES	MM
FINISH		.xxx ± .005	.xx ± 0.16
		.xx ± .01	.x ± 0.25
		ANGLES ± 1°	ANGLES ± 1°
		FRACTIONS ± 1/32	

PART NO.	NEXT ASSY
BA-P42	BA-C120, BA-C61/B AND BA-C61/D

SIZE	SHEET	DOCUMENT NUMBER	REV.
C	1 of 1	BA-P42	3

Figure 10.6-4.1

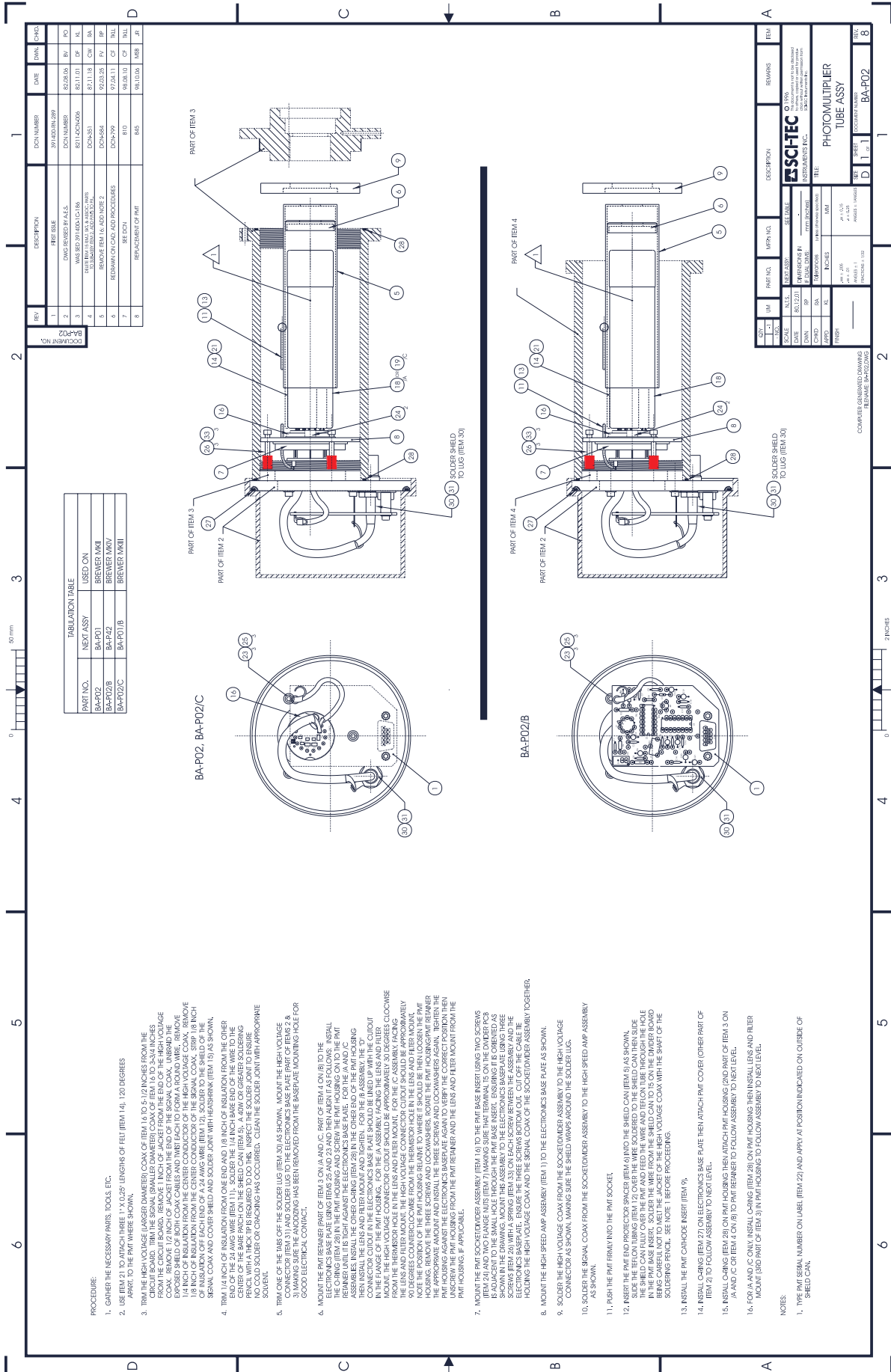
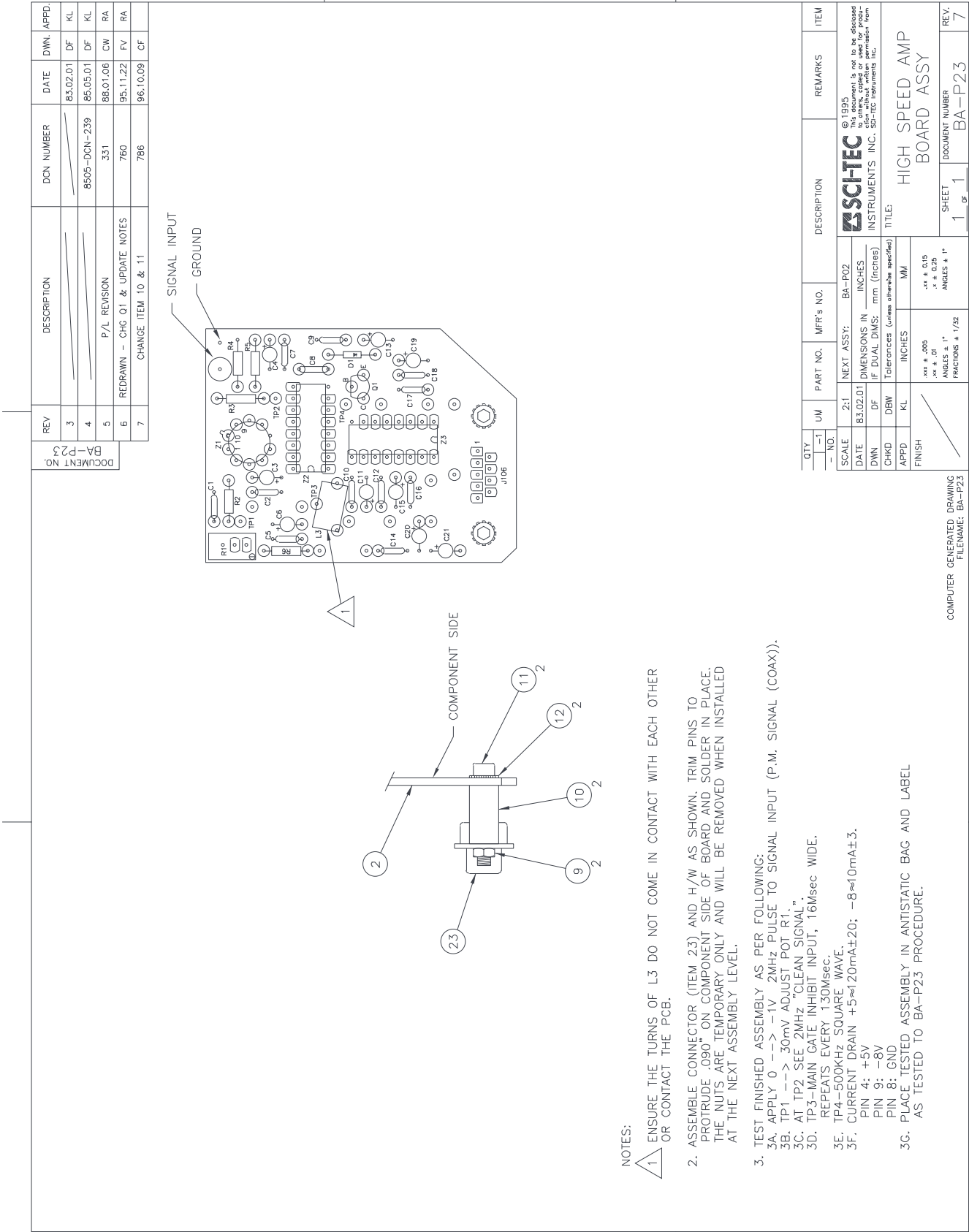


Figure 10.6-4.2

Item No.	Part No.	Description	Qty
	BA-P42	PHOTOMULTIPLIER HOUSING ASSY	
1	BA-P02/B	Photomultiplier Tube Assy	1.00
3	85-80-385	Adhes Transfer Tape 0.75"	3.00
4	83-10-638	O-ring, #038, 2 5/8 x 2 3/4 x 1/16 N.B.R.	1.00
6	70-10-012	Dessicant 2164 Minipax T 1.56gm - 900/gal	2.00
7	85-10-790	Sealant, Contr Volatility	0.10
10	85-41-115	Label, Adhesive, 3/8"x1 1/4"	1.00

Item No.	Part No.	Description	Qty
	BA-P02/B	PHOTOMULTIPLIER HOUSING ASSY	
1	BA-P23	Component Assy, High Speed Amp	1.00
2	BM-P52	Baseplate Cover Assy, PMT	1.00
3	BM-P53	Housing Cap Assy, PMT	-
4	BM-P53/B	Housing Cap Assy, PMT	1.00
5	BM-P54	Magnetic Shield, Can	1.00
6	BM-P55	Spacer, PMT End Protector	1.00
7	BM-P56	Nut, PMT Socket Flange	2.00
8	BM-P57	Insert, PMT Base	1.00
9	BM-P58	Insert, PMT Cathode	1.00
11	99-31-365	Wire Sfrd IRR PVC 24Ga YL	0.24
12	99-31-362	Wire Hookup 24 AWG IRR PV	0.125
13	99-20-291	Slev Tefn 15 Ga 0.059 ID.	0.20
14	98-45-100	Felt, Any Colour, Approx .05" Thk	0.75
15	99-20-049	Sleeving Heat Shmk 0.187	0.06
16	95-40-082	Photomultiply Skt/Vlt Dvdr	1.00
18	89-70-088	PMT 30mm UV CB>11 DC<300	1.00
19	89-70-089	PMT 30mm UV CB>11 DC<100	--
21	85-80-385	Tape, Adhesive, Transfer, 3/4" Wide	1.00
22	85-41-115	Label, Adhesive, 3/8"x1 1/4"	1.00
23	83-95-604	Washer, #4, Internal Tooth Lock, SS	3.00
24	83-79-082	Screw, 8-32 x 3/8" Hsc, SS	2.00
25	83-79-051	Screw, 4-40 x 1/2" Hsc, SS	3.00
26	83-78-023	Screw, Mach 4-40 x 3/4	3.00
27	83-10-644	O-Ring #044 - 3 3/4 x 3 7	1.00
28	83-10-638	O-Ring #038 - 2 5/8 x 2 3	1.00
30	81-90-370	Lug Connector, BNC	1.00
31	81-15-242	Bulkhead Jack, BNC	1.00
33	78-10-527	Sprng Comp,.88x.24dx.018w	3.00



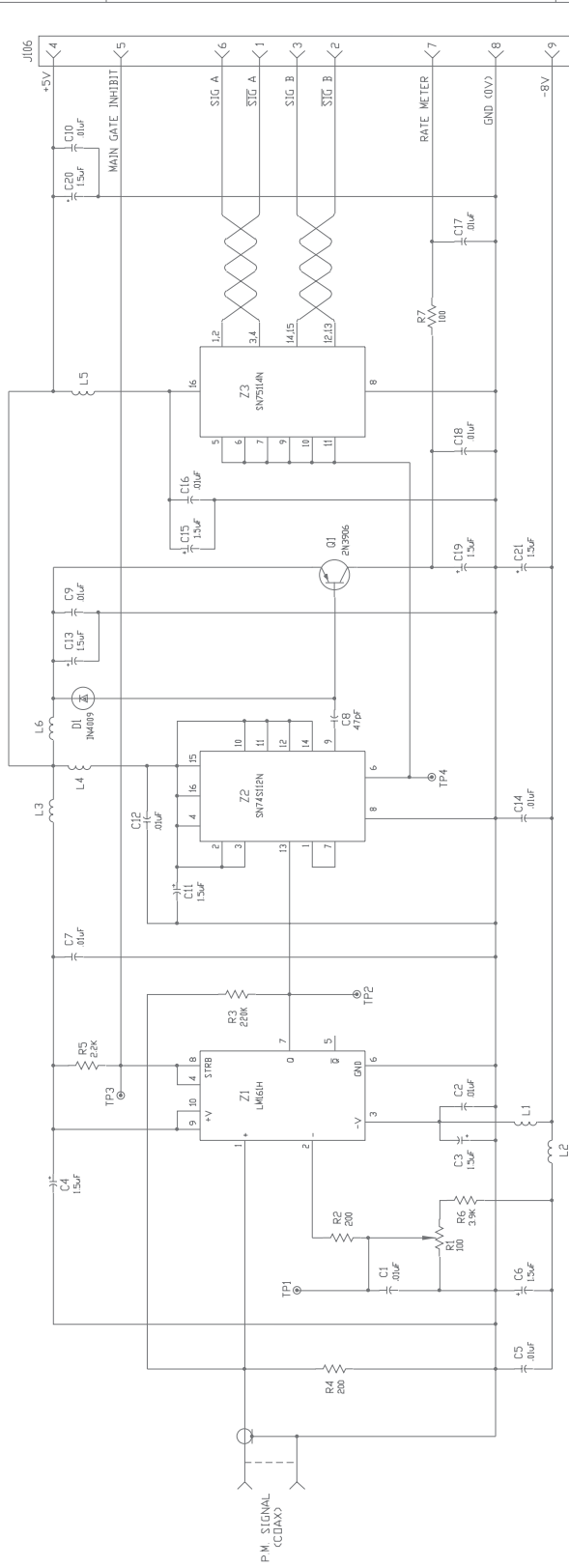
QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
-	-	1		BA-P02		
SCALE	2:1	NEXT ASSY:	BA-P02			
DATE	83.02.01	DIMENSIONS IN	INCHES			
DWN	DF	IF DUAL DIMS:	mm (inches)			
CHKD	DBW	Tolerances (unless otherwise specified)				
APPD	KL	INCHES	MM			
FINISH		.XX ± .005	.XX ± 0.15			
		.XX ± .01	.XX ± 0.25			
		FRACTIONS ± 1/32	ANGLES ± 1°			

COMPUTER GENERATED DRAWING
FILENAME: BA-P23

Figure 10.6-4.3

REV	DESCRIPTION	DCN NUMBER	DATE	DWN. APPD.
1	INITIAL RELEASE	3620		
-	WAS A.E.S. C0608-R4		82.11.01	
-		8505-DCN-241	85.06.01	KL
2	CHG Q1 FROM 2N3638A TO 2N3906	760	95.11.23	PV

DOCUMENT NO.	BS-P23
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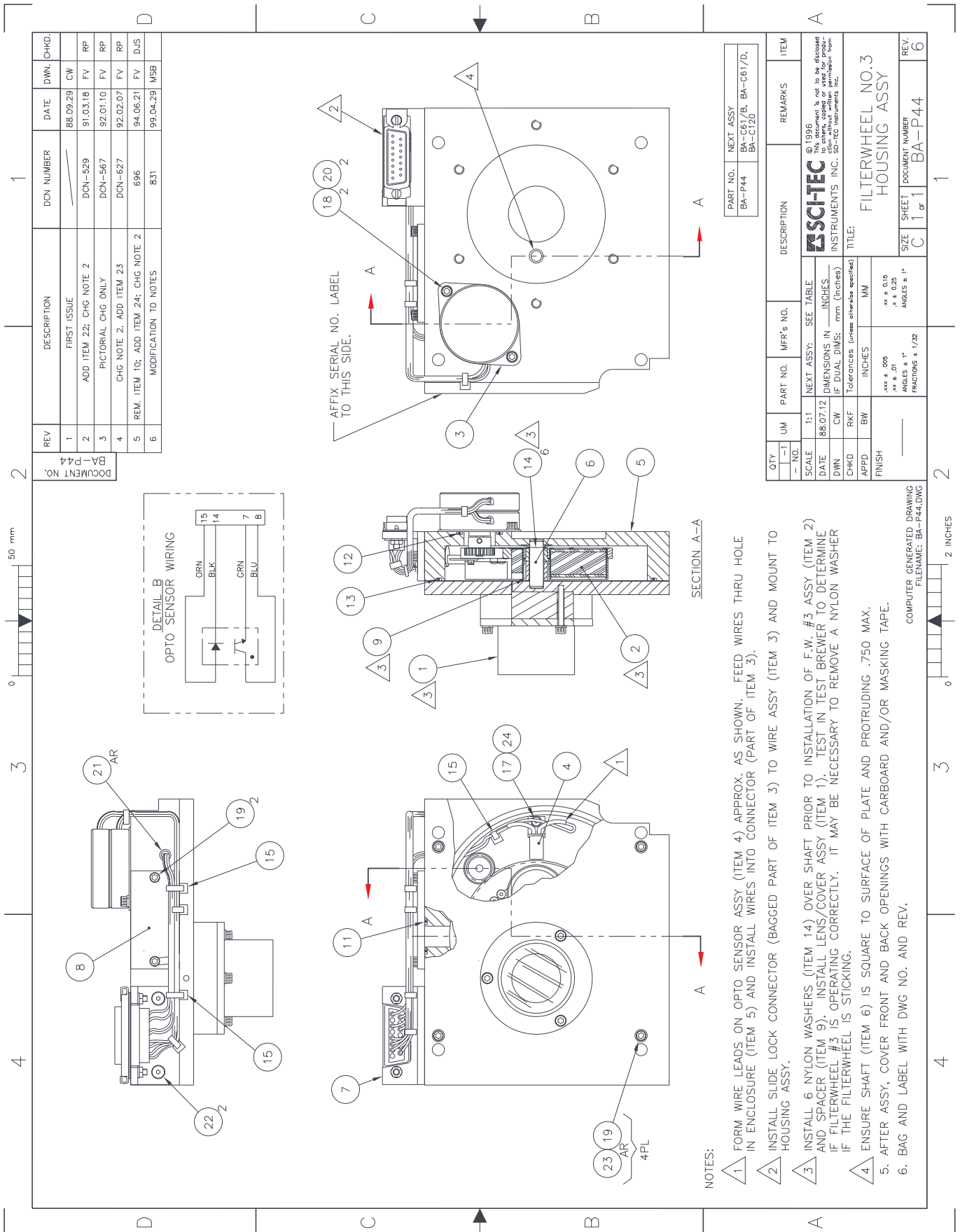
QTY	UM	PART NO.	MFR's NO.	DESCRIPTION	REMARKS	ITEM
1	INCH					
1	MM					

SCALE	NEXT ASSY:	BA-P23
DATE	DIMENSIONS IN	
DWN	IF DUAL DIMS:	mm (inches)
CHKD	WC	Tolerances (unless otherwise specified)
APPD	DW	INCHES MM
FINISH		xxx ± .005 xx ± .01 x ± .025 ANGLES ± 1° FRACTIONS ± 1/32

COMPUTER GENERATED DRAWING	TITLE:	HIGH SPEED AMP BOARD SCHEMATIC
FILENAME: BS-P23.DWG	SHEET	1 OF 1
	DOCUMENT NUMBER	BS-P23
	REV.	2

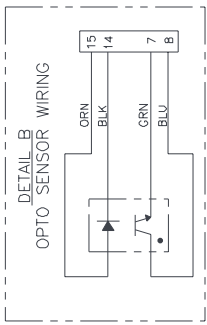
- NOTES:
1. CHOKES L1, L2, L4, L5, L6 AND RESISTOR R7 NOT INSTALLED.
 2. CHOKES L1, L2, L4, L5, L6 HAVE BEEN REMOVED AND REPLACED BY CONNECTING TRACK.

Figure 10.6-4.4



REV	DESCRIPTION	DCN NUMBER	DATE	DWN. CHKD.
1	FIRST ISSUE		88.09.29	CW
2	ADD ITEM 22; CHG NOTE 2	DCN-529	91.03.18	FV
3	PICTORIAL CHG ONLY	DCN-567	92.01.10	FV
4	CHG NOTE 2; ADD ITEM 23	DCN-627	92.02.07	FV
5	REM. ITEM 10; ADD ITEM 24; CHG NOTE 2	696	94.06.21	FV
6	MODIFICATION TO NOTES	831	99.04.29	MSB

DOCUMENT NO.	BA-P44
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- NOTES:
- 1 FORM WIRE LEADS ON OPTO SENSOR ASSY (ITEM 4) APPROX. AS SHOWN. FEED WIRES THRU HOLE IN ENCLOSURE (ITEM 5) AND INSTALL WIRES INTO CONNECTOR (PART OF ITEM 3).
 - 2 INSTALL SLIDE LOCK CONNECTOR (BAGGED PART OF ITEM 3) TO WIRE ASSY (ITEM 3) AND MOUNT TO HOUSING ASSY.
 - 3 INSTALL 6 NYLON WASHERS (ITEM 14) OVER SHAFT PRIOR TO INSTALLATION OF F.W. #3 ASSY (ITEM 2) AND SPACER (ITEM 9); INSTALL LENS/COVER ASSY (ITEM 1). TEST IN TEST BREWER TO DETERMINE IF FILTERWHEEL #3 IS OPERATING CORRECTLY. IT MAY BE NECESSARY TO REMOVE A NYLON WASHER IF THE FILTERWHEEL IS STICKING.
 - 4 ENSURE SHAFT (ITEM 6) IS SQUARE TO SURFACE OF PLATE AND PROTRUDING .750 MAX.
 5. AFTER ASSY, COVER FRONT AND BACK OPENINGS WITH CARBOARD AND/OR MASKING TAPE.
 6. BAG AND LABEL WITH DWG NO. AND REV.

QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
-1						
SCALE	1:1	NEXT ASSY:	SEE TABLE	SCITEC © 1996 This document is not to be disclosed to others, copied or stored, prior to written approval of SCITEC Instruments Inc.		
DATE	88.07.12	DIMENSIONS IN	INCHES			
DWN	CW	IF DUAL DIMS:	mm. (Inches)			
CHKD	RKF	Tolerances	(Unless otherwise specified)			
APPD	BW	INCHES	MM	TITLE: FILTERWHEEL NO.3 HOUSING ASSY		
FINISH		.xxx ± .005	.xx ± 0.16	SIZE	SHEET	DOCUMENT NUMBER
		.xx ± .01	.x ± 0.25	C	1	BA-P44
		ANGLES ± 1°	ANGLES ± 1°	REV.		6
		FRACTIONS ± 1/32	FRACTIONS ± 1/32			

COMPUTER GENERATED DRAWING
 FILENAME: BA-P44.DWG

Figure 10.6-4.5

Item No.	Part No.	Description	Qty
	BA-P44	Filter Wheel #3 Housing Assy	
1	BA-P43	Lens/Cover Assy	1.00
2	BA-P38	Filterwheel #3 Assy	1.00
3	BA-P40	Motor Assy	1.00
4	BA-P41	Opto Sensor Assy	1.00
5	BM-P35	Filterwheel Enclosure	1.00
6	BM-P28	Shaft	1.00
7	BM-F73	Connector Bracket	1.00
8	BM-P31	Inspection Plate	1.00
9	BM-P26	Spacer	1.00
11	83-10-613	O-ring, #013, 7/16 x 9/16 x 1/16 NBR	1.00
12	83-10-616	O-ring, #016, 5/8 x 3/4 x 1/16 NBR	1.00
13	83-10-644	O-ring, #044, 3-3/4 x 3-7/8 x 1/16 NBR	1.00
14	83-95-030	Washer, 1/4, Flat Nylon 1/2	6.00
15	85-80-450	Cable Tie, 4-1/8 x .10, Nylon, 18lb	3.00
17	83-51-752	Screw, 2-56 x 1/4, Btn Hd Hex, SS	1.00
18	83-79-047	Screw, 4-40 x 1/4, Hex Skt Cap, SS	2.00
19	83-79-049	Screw, 4-40 x 3/8, Hex Skt Cap, SS	6.00
20	83-95-748	Washer, #4 Split Lock, SS	2.00
21	85-10-148	Adhesive, Sealant, Silicone, Black	1.00
22	83-87-163	Screw, 4-40 x 3/8, Fh Hex, SS	2.00
23	85-10-145	Adhesive, Sealant (Loctite 242)	0.01
24	83-95-603	Washer, #2, Int-Tooth, Lock, SS	1.00

BREWER REFERENCE DOCUMENTATION

Section 10.7 Brewer Options

10.7.1 UVB Port Option	Figure
- UVB Installation Kit BA-C114	10.7-1
10.7.2 Heater Option	
- Assembly BA-C223	10.7-2.1
	10.7-2.2
10.7.3 Moisture Sensor	
- Assembly BA-E135	10.7-3
Section 10.8 Desiccant holder	
Assembly BA-C223	10.8

DOCUMENT NO.	BA-C114	REV	DESCRIPTION	DCN NUMBER	DATE	DWN.	CHKD.
		1	INITIAL RELEASE			CW	RA
		2	CHG DOME INSTALLATION (FIG 1)	DCN6568	92.01.15	FV	KL
		3	REPLACE DESICCANT WITH HEATER	822	99.02.25	MSB	

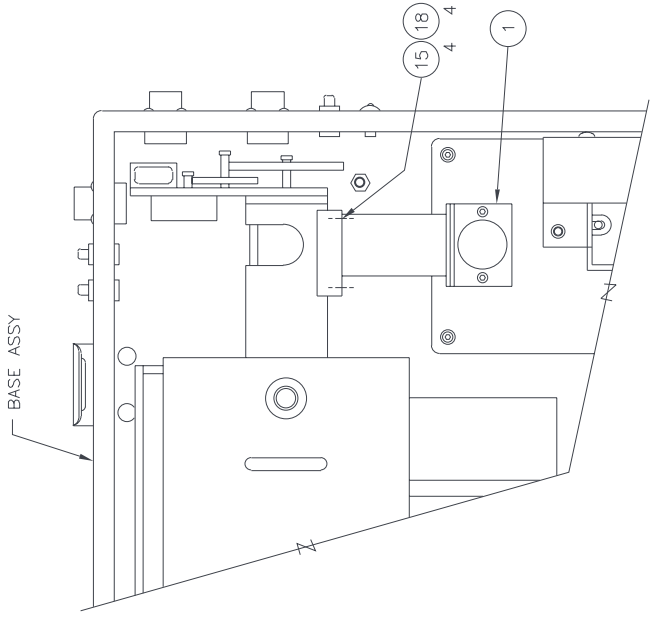


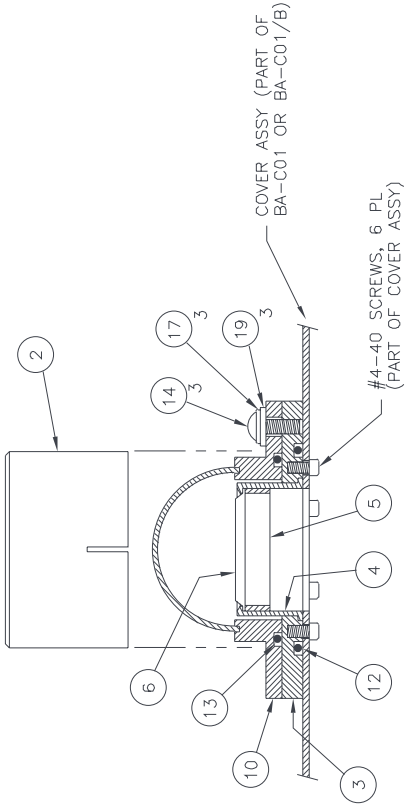
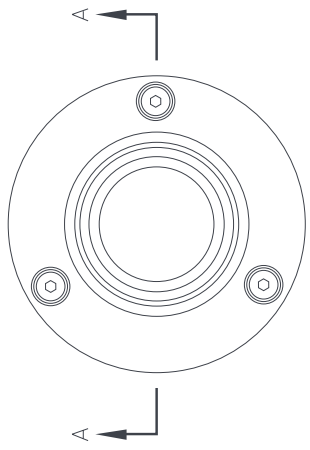
FIGURE 2
UVB PRISM INSTALLATION
SCALE 1:2

QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
-	-					
SCALE		NEXT ASSY:	BA-C84			
DATE	88.08.08	DIMENSIONS IN	INCHES			
DWN	CW	IF DUAL DIMS:	mm (inches)			
CHKD	RA	Tolerances (unless otherwise specified)				
APPD	RA	INCHES	MM			
FINISH		xxx ± .005	.xx ± 0.15			
		.xx ± .01	.x ± 0.25			
		ANGLES ± 1°	ANGLES ± 1°			
		FRACTIONS ± 1/32				
				TITLE:	OPTION C KIT INSTALLATION (UVB)	
				SIZE	C 1 st	REV.
				SHEET	1 of 1	3
				DOCUMENT NUMBER	BA-C114	

COMPUTER GENERATED DRAWING
FILENAME: BA-C114.DWG

NOTES:

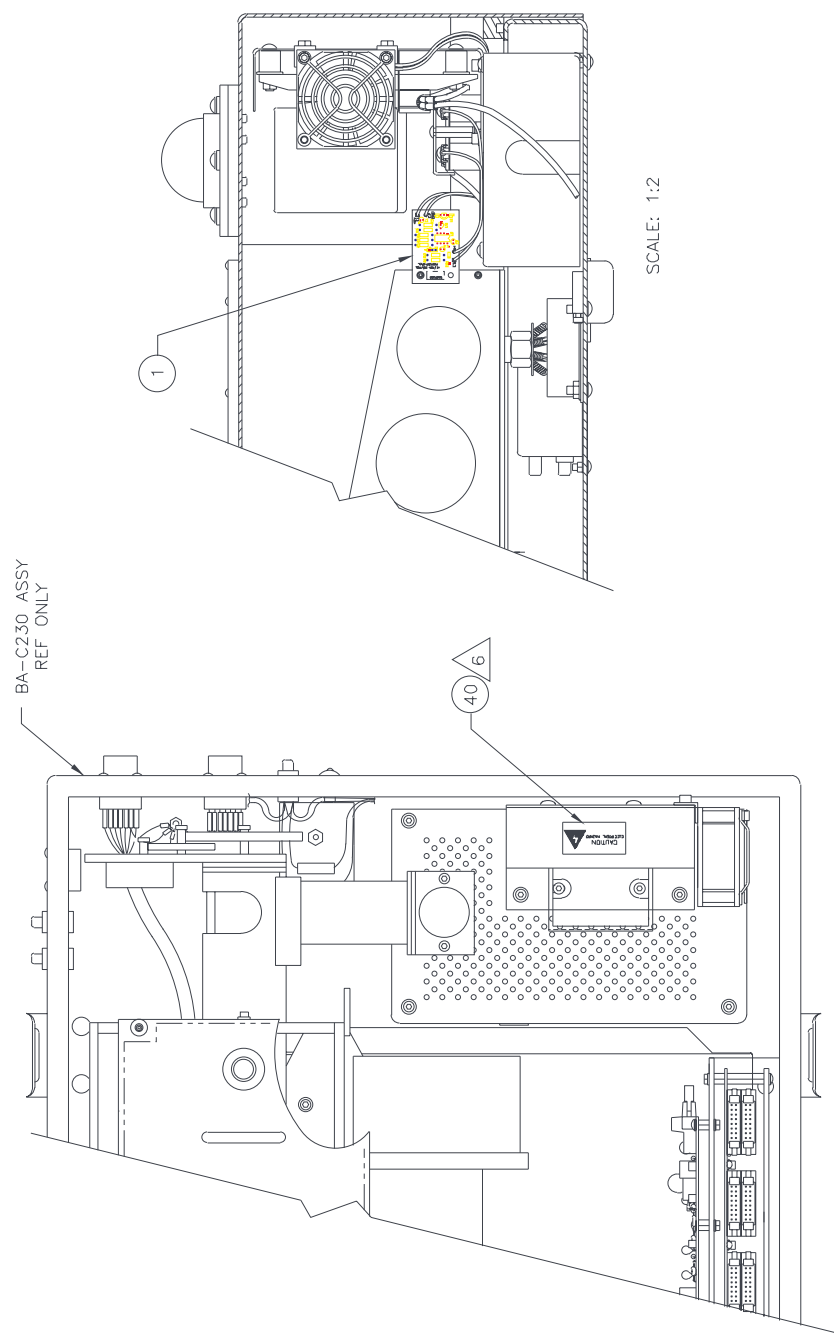
- ITEMS TO BE INSTALLED ARE SHOWN FOR REFERENCE PURPOSES ONLY, AND ARE PART OF OPTION C KIT, DWG NO. BA-C84.
- UVB DOME INSTALLATION:
 - REFER TO FIGURE 1. (CAUTION: QUARTZ DOME IS FRAGILE)
 - REMOVE SEALING PLATE (P/N BM-C28) AND O-RING (P/N 83-10-739) FROM COVER ASSY, BA-C21 (PART OF BA-C01 OR BA-C01/B). DRILL 3, .20" DIA HOLES THRU SEALING PLATE, SPOT FROM EXISTING PILOT HOLES AND DE-BURR. BAG SEALING PLATE AND O-RING AND ATTACH TO BREWER ASSY.
 - ASSEMBLE ITEMS 4, 5 & 6 TOGETHER AS SHOWN. THIS PART IS NOW REFERRED TO AS "UVB DIFFUSER".
 - ASSEMBLE ITEMS 7, 8 & 9 TOGETHER AS SHOWN. THIS PART IS NOW REFERRED TO AS "UVB ADAPTER".
 - ASSEMBLE QUARTZ DOME (ITEM 10) AND O-RING (ITEM 13) USING ITEMS 14, 17 & 19.
 - NOTE: PROTECTIVE CAP (ITEM 2) SHOULD ALWAYS BE USED IF COVER IS REMOVED OR UNIT IS MOVED FOR ANY REASON. ATTACH END OF CORD TO CARRYING HANDLE.
- UVB DOME REMOVAL:
 - IF REMOVAL OF THE UVB DOME IS NECESSARY, THE SPARE SEALING PLATE AND O-RING MAY BE USED TO RE-SEAL THE DOME. CAREFULLY WRAP QUARTZ DOME, UVB DIFFUSER & O-RING AND STORE FOR FUTURE USE.
- UVB PRISM INSTALLATION:
 - REFER TO FIGURE 2. INSTALL UVB PRISM ASSY USING ITEMS 15 AND 18.



SECTION A-A
FIGURE 1
UVB DOME INSTALLATION
SCALE 1:1

Item No.	Part No.	Description	Qty
	BA-C84	UV Port Assy	
1	BA-F81	UVB Prism Assy	1.00
2	BM-C175	UVB Dome Cap	1.00
3	BM-C37	UVB Adaptor	1.00
4	BM-C38	UVB Dome Light Diffuser Holder	1.00
5	BM-C39	UVB Retaining Ring	1.00
6	BM-C40	UVB Diffuser	1.00
10	10-15-101	Quartz Hemisphere, 50mm MTD	1.00
12	83-10-739	O-Ring, 2-1/4"ID x 2-1/2"OD x 1/8, #228	1.00
13	83-10-737	O-Ring, 2"ID x 2-1/4"OD x 1/8, #226	1.00
14	83-51-834	Screw, 10-32 x 1/2"Lg, Btn Hd Hex, SS	3.00
15	83-79-052	Screw, 4-40 x 9/16"Lg, Skt Hd Cap, SS	4.00
17	83-95-787	Washer, #10, Sealing	3.00
18	83-95-748	Washer, #4, Split Lock, SS	4.00
19	83-95-023	Washer, #10, Flat, SS	3.00



REV	DESCRIPTION	DCN NUMBER	DATE	DWN: CHKD.
-	INITIAL RELEASE	B22	99.05.04	MSB
DOCUMENT NO. BA-C223				



SCALE: 1:2

SCALE: 1:2

INSTALLATION NOTES:

1. REMOVE POWER SUPPLY COVER.
2. MOUNT BA-C223 TO COVER THROUGH THE FOUR TAPPED HOLES OF COVER, USING ACCOMPANYING HARDWARE, ITEMS 22, 28 AND 37. THE HEATER KIT MOUNTS WITH HEATER ELEMENTS FACING THE INTERIOR OF THE BREWER. MAKE SURE MOUNTING BRACKET SITS FLUSH TO POWER SUPPLY COVER.
3. CONNECT P4, ITEM 9 TO J4 ON LAMP BOARD. CONNECT ITEM 8 TO P4 CONNECTOR IN BREWER.
4. MOUNT HEATER CONTROL BOARD ASSEMBLY, ITEM 1 TO BA-C191 OR BA-C61 ASSEMBLIES AT LOCATION INDICATED, USING EXISTING HARDWARE.
5. RE-INSTALL POWER SUPPLY COVER.
6. SEE NOTES  AND  ON SHEET 1.

QTY	UM	PART NO.	MFR'S NO.	DESCRIPTION	REMARKS	ITEM
SCALE	1:1	NEXT ASSY:	---			
DATE	98.03.18	DIMENSIONS IN				
DWN	MSB	IF DUAL DIMS:	mm (inches)			
CHKD	RKF	Tolerances (unless otherwise specified)	MM			
APPD	TKLL	INCHES				
FINISH		.XX ± .005				
		.XX ± .01				
		ANGLES ± 1°				
		FRACTIONS ± 1/32				
				TITLE:	HEATER/FAN MOUNTING KIT ASSY	
				SIZE	SHEET	REV.
				C	2 of 2	BA-C223

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Figure 10.7-2.2

Item No.	BA-C223 Part No.	HEATER/FAN ASSY Description	120V Qty	230V Qty
1	12501291-2	HEATER CONTROL BOARD ASSY	1.00	1.00
2	BM-E133	FINNED STRIP HEATER, MODIFIED	2.00	2.00
3	BM-C214	HEATER/FAN MTG BRACKET	1.00	1.00
4	BM-C232	HEATER SHIELD PLATE	1.00	1.00
5	93-10-010	FAN,AXIAL,12V,23.5CFM	1.00	1.00
6	93-10-011	FINGER GUARD,CHROME PLTD	1.00	1.00
8	81-40-192	CONNECTOR, 4 CCT, PLUG, .093	1.00	1.00
9	81-52-642	HEADER,4 SOCKET PLUG	1.00	1.00
10	83-25-024	TERMINAL, CONNECTOR,.093,18-22GA,FEM	2.00	2.00
11	83-25-882	TERM,RNG,NON IN,22-18,#10	8.00	6.00
12	87-70-065	RELAY,ANLG INPT PWR CNTRL	1.00	1.00
13	89-30-040	TERMINAL COVERS,CERAMIC	4.00	4.00
14	83-09-891	SPACER,HEX,M/F,8-32X7/8LG	2.00	2.00
15	83-09-473	SPCR,1/2"ODX1/2"L,AL,ALOD	4.00	4.00
16	83-20-110	BRCKT,CRNR,2HL,6-32,1/16T	2.00	2.00
17	83-40-283	NUT, 8-32 X HEX STD PAT SS	2.00	2.00
18	83-40-298	NUT, 10-32 X 3/8 HX SS ST	4.00	4.00
19	83-51-800	SCRW 8-32 X 1/4 BUTTON HD	4.00	4.00
20	83-51-839	SCREW,10-32 X 1 BUTTON HD	4.00	4.00
21	83-79-077	SCREW,MACH 6-32 X 1 1/4 HSC, SS	2.00	2.00
22	83-40-278	NUT, HEX, 8-32 X 1/4 X 3-32, SS	4.00	4.00
23	83-95-023	WASHER, #10 FLAT SS 7/16	4.00	4.00
24	83-95-749	WASHER #6 SPLIT LOCK SS	2.00	2.00
25	83-95-750	WASHER #8 SPLIT LOCK SS	6.00	6.00
26	83-95-752	WASHER, #10 SPLIT LOCK SS	4.00	4.00
27	83-95-860	WASHER,MICA,HEATER MNT'G	4.00	4.00
28	83-95-606	WASHER #8 INT TOOTH LK SS	4.00	4.00
29	85-80-450	TIE CABLE 4-1/8X.1 NYL 18	6.00	6.00
31	99-20-035	SLEEVING HEATSHRINK .125	0.13	0.13
32	99-31-482	WIRE STRD IRR PVC 18GA BLK	0.85	0.85
33	99-31-483	WIRE STRD IRR PVC 18GA RED	0.85	0.85
34	99-45-064	WIRE 18GA SEW-2 7-STR BLK	3.00	2.27
37	85-10-145	ADHESIVE, SEALANT LOCTITE	0.10	0.10
40	BM-C189	WARNING LABEL, ELEC HAZARD	1.00	1.00
45	91-15-252	FUSE, 2.5A, 250V, SLOW BLOW	--	3.00
46	91-15-262	FUSE, 4A, 250V, SLOW BLOW	3.00	--
47	91-15-280	FUSE, 4A, 125V, SB, 5X20MM	1.00	--
48	91-15-834	FUSE, 2A, 250V, SB 5X20MM IEC	--	1.00

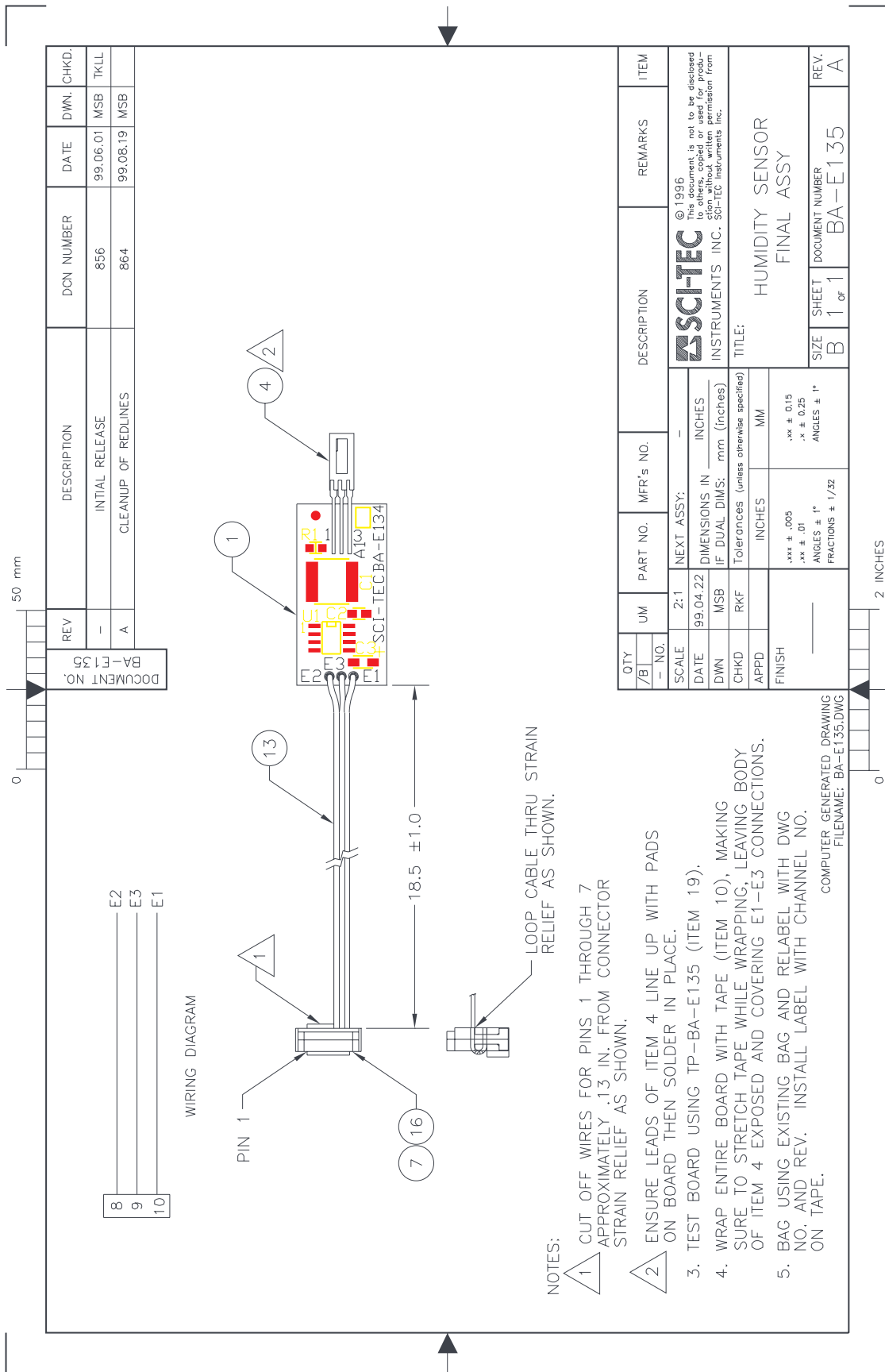
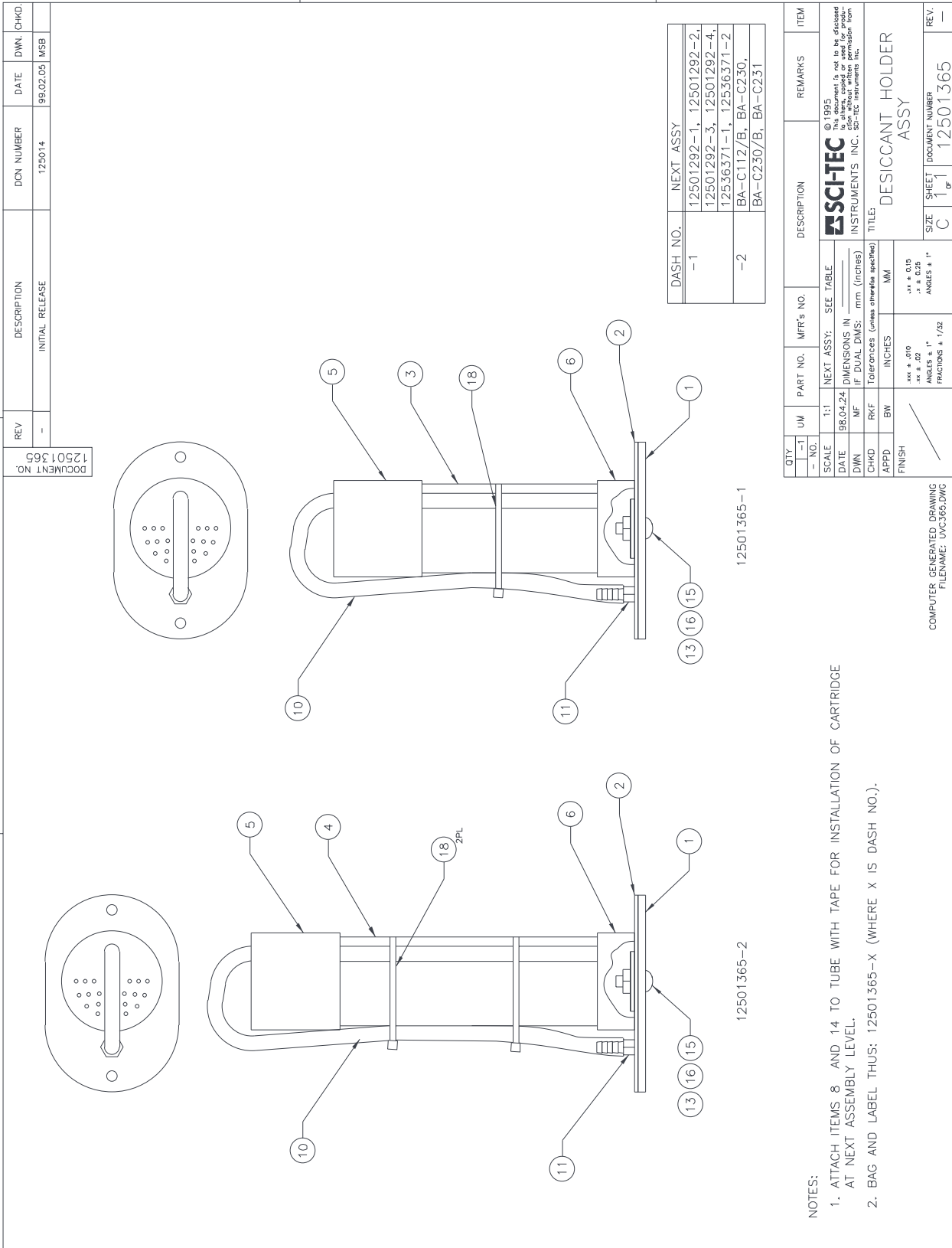


Figure 10.7.3



NOTES:
 1. ATTACH ITEMS 8 AND 14 TO TUBE WITH TAPE FOR INSTALLATION OF CARTRIDGE AT NEXT ASSEMBLY LEVEL.
 2. BAG AND LABEL THUS: 12501365-X (WHERE X IS DASH NO.).

Figure 10.8